



# Parts Manual



**MASSEY FERGUSON**  
LAWN & GARDEN EQUIPMENT

**AGCO ALLIS**



## LEGACY / 2000 / 2900 DIESEL SERIES TRACTORS & MOWER DECKS

### 24.5HP DIESEL TRACTORS

Mfg. No.	Description
1693112	Legacy, 24.5 HP Diesel Tractor
1693120	Legacy, 24.5 HP Diesel Tractor (Export)
1693130	2024D, 24.5 HP Diesel Tractor
1693138	2924D, 24.5 HP Diesel Tractor
1693446	2924D, 24.5 HP Diesel Tractor (Export)
1693738	Legacy, 24.5 CV Hydro Diesel Tractor (Export)

### MOWER DECKS

Mfg. No.	Description
1692860	60" Mower Deck
1692863	48" Mower Deck
1693122	48" Mower Deck
1693123	60" Mower Deck
1693252	48" Mower Deck (Export)
1693253	60" Mower Deck (Export)
1693420	48" Mower Deck (Export)
1693445	60" Mower Deck (Export)
1693630	54" Mower Deck (SMI)
1693632	54" Mower Deck (AA/MF)
1693726	54" Mower Deck (Export)
1693728	54" Mower Deck (AA/MF Export)

Rev. 2/2000

TP 400-2215-01-LG-SMA

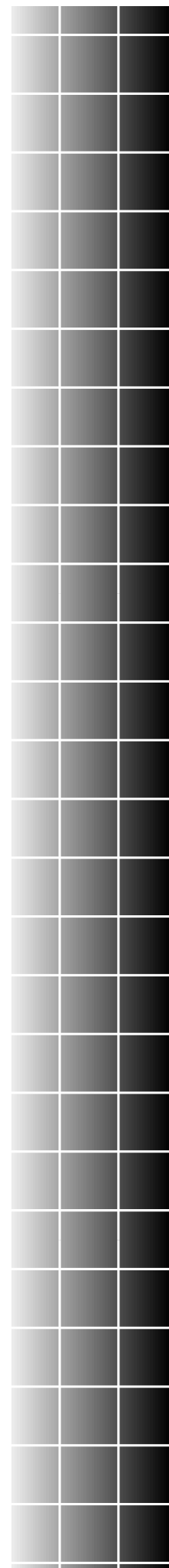


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Port Washington, WI 53074-0997 USA

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**This Manual Covers The Following Products:**

**24.5HP DIESEL TRACTORS**

1693112	Legacy 24.5 HP Tractor
1693120	Legacy 24.5 HP Tractor (Export)
1693130	2024D 24.5 HP Tractor
1693138	2924D 24.5HP Tractor
1693446	2924D 24.5HP Tractor (Export)

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**48" MOWER DECKS**

1692863	48" Mower Deck
1693122	48" Mower Deck
1693252	48" Mower Deck (Export)

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**54" MOWER DECKS**

1693630	54" Mower Deck
1693632	54" Mower Deck

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1693123	60" Mower Deck
1693253	60" Mower Deck (Export)

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**MISCELLANEOUS**

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1687642	Legacy 60" Baffle Kit

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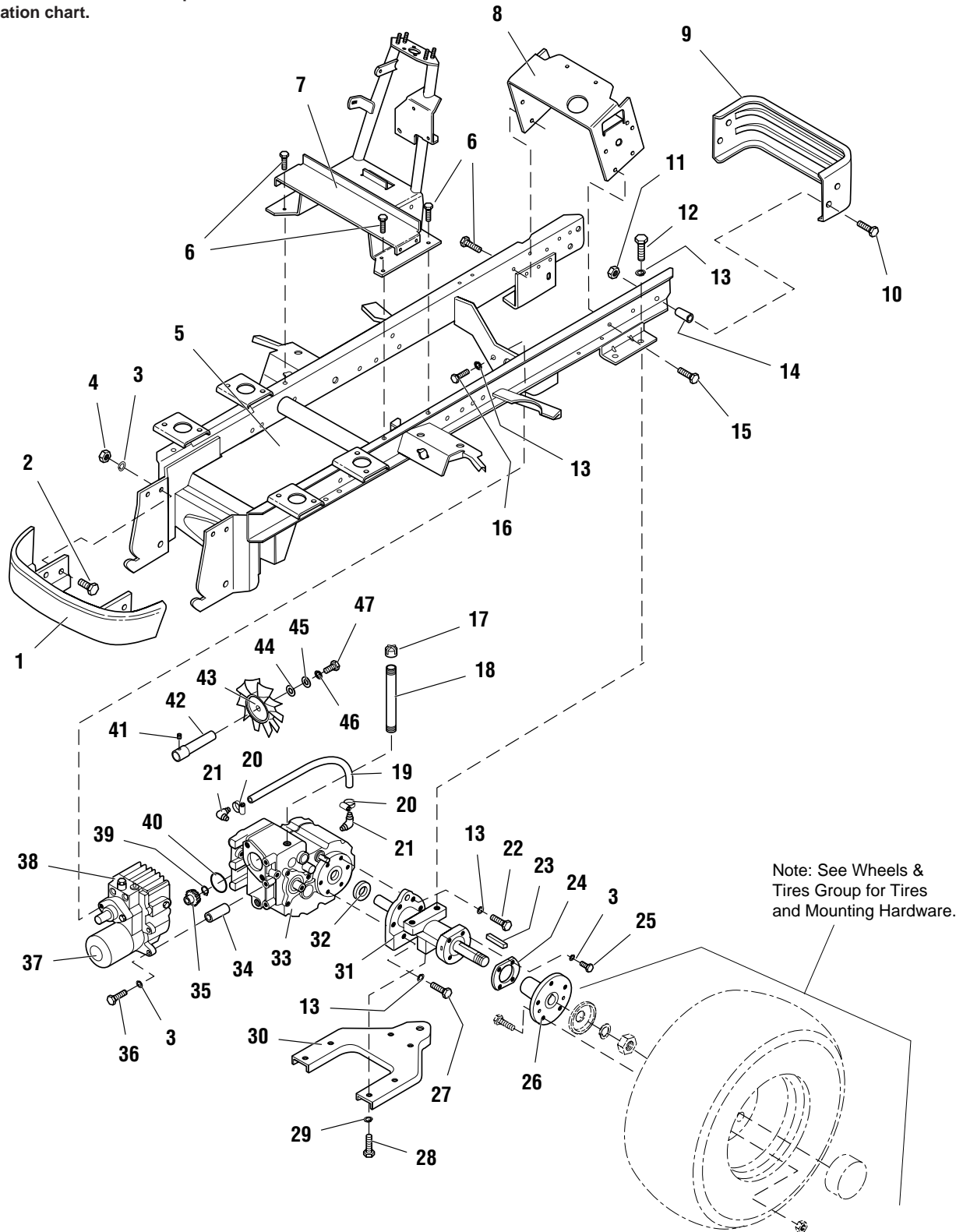
**REFERENCE INFORMATION:**

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## Frame & Transaxle Group

A-LG42801A

NOTE: Unless noted otherwise,  
use the standard hardware torque  
specification chart.



The above parts group applies to the following Mfg. Nos.:

1693112 Legacy 24.5 HP Tractor  
1693120 Legacy 24.5 HP Tractor (Export)  
1693130 2024D 24.5 HP Tractor

1693138 2924D 24.5HP Tractor  
1693446 2924D 24.5HP Tractor (Export)  
1693738 Legacy 24,5 CV Hydro Diesel Tractor (Export)

## Frame & Transaxle Group

REF NO.	PART NO.	QTY.	DESCRIPTION
1	1718478	1	FRONT BUMPER ASSEMBLY
2	1920415	4	CAPSCREW, Hex Hd, 3/8-16 x 1-1/4
3	1916965	12	LOCKWASHER, 3/8
4	1916950	4	NUT, Hex, Full, 3/8-16
5	1718612	1	FRAME ASSY
6	1664847	5	CAPSCREW, Hex Hd, Taptite, 5/16-18 x 3/4
7	1718500	1	TOWER ASSY, Steering
8	1715938	1	SUPPORT, Seat Deck
9	1715922	1	REAR BUMPER ASSEMBLY
10	1931339	4	CARRIAGE BOLT, (Short Neck) 5/16-18 x 2
11	1927557	4	NUT, Hex, Whizlock, 5/16-18
12	1920328	12	CAPSCREW, Hex Hd, 1/2-13 x 1-1/2
13	1916966	22	LOCKWASHER, 1/2
14	1717095	4	SPACER, RR Bumper
15	1960373	1	CAPSCREW, Hex Hd, Taptite, 5/16-18 x 5/8
16	1921176	1	CAPSCREW, Hex Hd, 1/2-13 x 1-1/4
17	1720529	1	CAP, Oil Fill
18	1716498	1	TUBE, Oil Fill
19	1717065	1	HOSE, Fluid Level
20	929301	2	CLAMP, SAE #6
21	1675793	2	FITTING, Elbow
22	1920328	4	CAPSCREW, Hex Hd, 1/2-13 x 1-1/2
23	920456	2	KEY, 5/16 x 5/16 x 2-1/2
24	1715935	2	PLATE, Bearing Retainer
25	1922586	8	CAPSCREW, Hex Hd, 3/8-16 x 5/8
26	1715423	2	HUB ASSEMBLY, Rear (Includes Studs)
27	1921024	4	CAPSCREW, Hex Hd, 1/2-13 x 2
28	1923151	4	CAPSCREW, Hex Hd, 5/8-11 x 1-1/4
29	1917373	4	LOCKWASHER, 5/16
30	1674422	1	DRAWBAR
31	1709736*	2	HOUSING ASSEMBLY, Axle (See Service Parts on pg 48)
32	1674417	2	SPACER, Axle
33	1715820*	1	TRANSAXLE, 2 Speed (See Service Parts on pg 46)
34	1960233	4	SPACER, Mounting
35	1674418	1	GEAR, Bevel
36	1922648	4	CAPSCREW, Hex Hd, 3/8-16 x 4
37	1650954	1	FILTER, Oil
38	1717052*	1	HYDROSTATIC PUMP (See Service Parts on page 40)
39	927103	1	RING, Retaining #62
40	924135	1	"O" RING
41	1930545	1	SET SCREW, 1/4-20 x 5/16
42	1716256	1	SHAFT & HUB, Fan
43	1700814	1	FAN
44	1921319	1	WASHER, Plain, 1/4
45	1931704	1	LOCKWASHER, Dished, 1/4
46	1916964	1	LOCKWASHER, 1/4
47	1923341	1	CAPSCREW, Hex Hd, 1/4-20 x 3/4

### Footnotes:

\* See specific Service Parts breakdown pages.

### The above parts group applies to the following Mfg. Nos.:

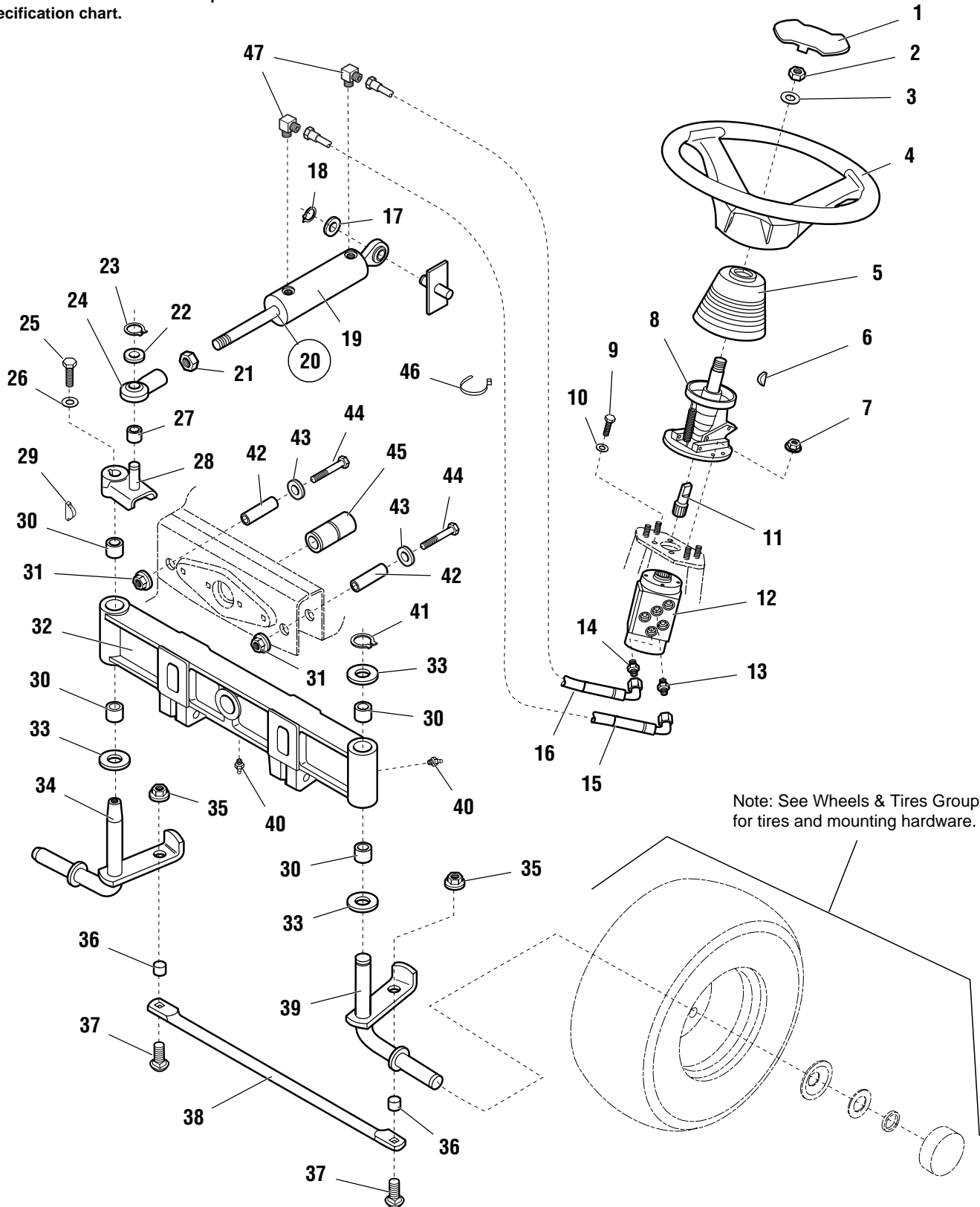
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1693138 2924D 24.5HP Tractor  
 1693446 2924D 24.5HP Tractor (Export)  
 1693738 Legacy 24,5 CV Hydro Diesel Tractor (Export)

## Front Axle & Steering Group

**NOTE: Unless noted otherwise, use the standard hardware torque specification chart.**

A-LG42802A



**The above parts group applies to the following Mfg. Nos.:**

1693112 Legacy 24.5 HP Tractor  
1693120 Legacy 24.5 HP Tractor (Export)  
1693130 2024D 24.5 HP Tractor

1693138 2924D 24.5HP Tractor  
1693446 2924D 24.5HP Tractor (Export)  
1693738 Legacy 24,5 CV Hydro Diesel Tractor (Export)

## Front Axle & Steering Group

REF NO.	PART NO.	QTY.	DESCRIPTION
1	1715920	1	CAP, Steering
2	1960576	1	NUT, Hex, 5/8-18
3	1924366	1	WASHER, 5/8
4	1715919	1	WHEEL ASSEMBLY, Steering
5	1716259	1	BOOT, Tilt
6	905123	1	KEY, Woodruff, 3/16 x 3/4
7	1960294	4	NUT, Hex, Flange Lock, 1/4-20
8	1716258	1	TILT ASSEMBLY (See Service Parts on pg 44)
9	960444	4	CAPSCREW, M06-1 x 16mm
10	1916964	4	LOCKWASHER, 1/4
11	1716260	1	ADAPTER, Tilt
12	1716257	1	STEERING UNIT, Hydraulic (See Service Parts on pg 42)
13	931230	1	FITTING, Hydraulic
14	922522	1	FITTING, Hydraulic
15	1716323	1	HOSE ASSEMBLY, Steering, RH
16	1716322	1	HOSE ASSEMBLY, Steering, LH
17	1960020	1	WASHER, Plain, 5/8
18	927793	1	RING, Retaining #62
19	1717077	1	CYLINDER, Steering
20	1685444	-	SEAL KIT, Steering Cylinder (Includes Rod Seal, Washer, Retaining Ring, Wiper & Spacer)
21	1922015	1	NUT, Hex Jam, 3/4-16
22	1960114	1	WASHER, Plain, 3/4 x 1
23	927732	1	RING, Retaining #75
24	1717589	1	BALL JOINT ASSEMBLY
25	923485	1	CAPSCREW, Hex Hd, 3/8-16 x 7/8
26	1663151	1	WASHER, Spring
27	1679556	1	SPACER, .766 x 1.00 x .62
28	1715774	1	HUB ASSEMBLY, Steering
29	930671	1	KEY, Hi Pro, 3/4 Dia.
30	1715767	4	BUSHING, Spindle, .98 x 1.111
31	1930644	2	NUT, Hex, Flange Lock, 1/2-13
32	1715264	1	FRONT AXLE
33	1919394	3	WASHER, 1.0
34	1715310	1	SPINDLE ASSEMBLY, RH
35	1930650	2	NUT, Hex, Flange Lock 7/16-14
36	1716953	2	SPACER, .453 x 3/4 x .39
37	1960135	2	CARRIAGE BOLT, 7/16-14 x 1-1/4
38	1715313	1	TIE ROD
39	1715309	1	SPINDLE ASSEMBLY, LH
40	1704314	3	FITTING, Lube
41	932577	1	RING, Retaining (0.984 shaft)
42	1715762	2	SPACER, Tube Axle
43	1924361	2	WASHER, 1/2 x 1-1/4
44	1960286	2	CAPSCREW, Hex Hd, 1/2-13 x 3-1/2
45	1715268	1	SPACER, Axle Pivot
46	1701011	2	TIE STRAP
47	922523	2	FITTING, Hydraulic, Right Angle

### Footnotes:

#### The above parts group applies to the following Mfg. Nos.:

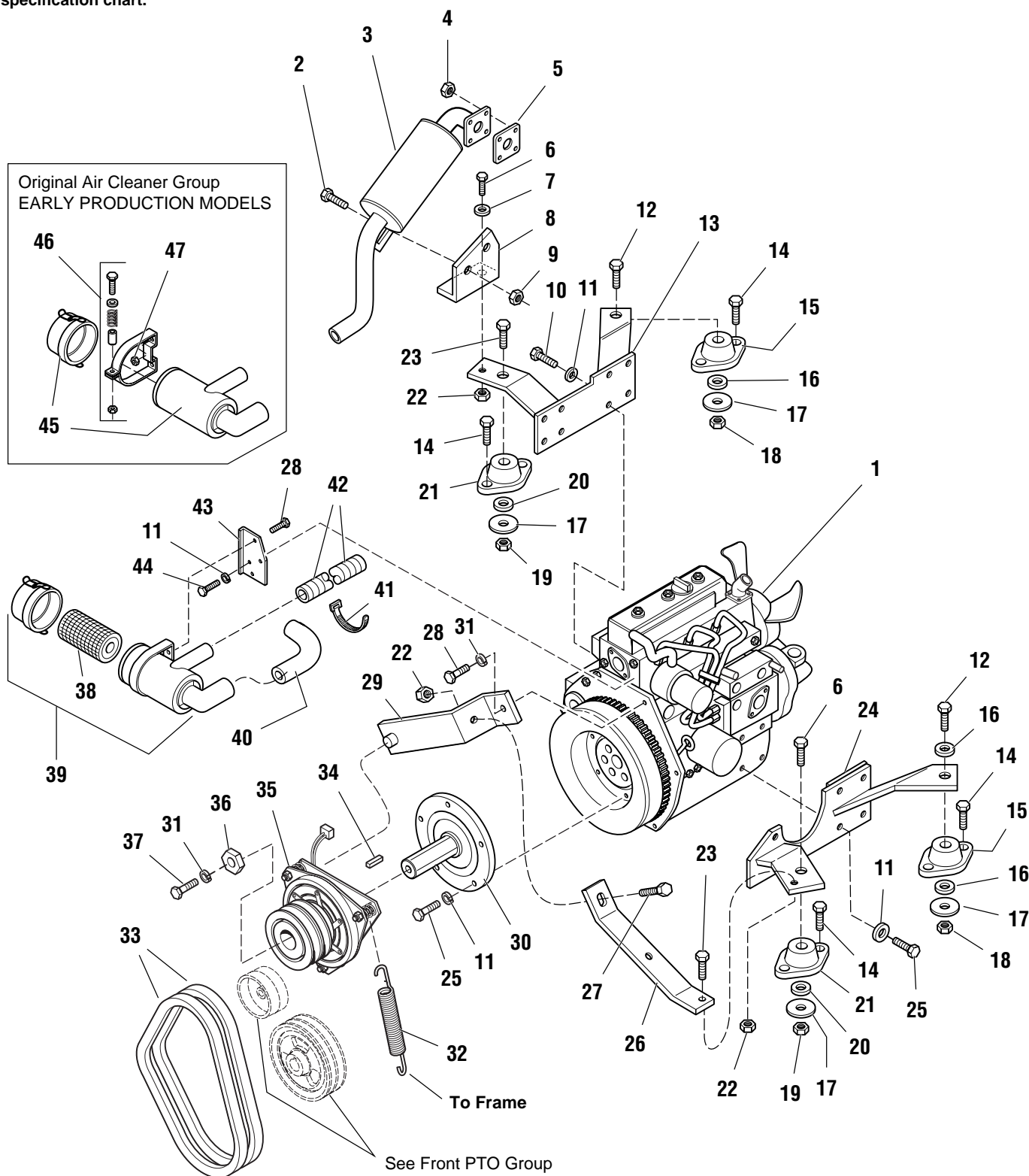
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1693138 2924D 24.5HP Tractor  
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## Engine Mounting & PTO Group

NOTE: Unless noted otherwise,  
use the standard hardware torque  
specification chart.

A-LG42803A



The above parts group applies to the following Mfg. Nos.:

1693112 Legacy 24.5 HP Tractor  
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1693138 2924D 24.5HP Tractor  
1693446 2924D 24.5HP Tractor (Export)  
1693738 Legacy 24,5 CV Hydro Diesel Tractor (Export)



## Engine Mounting & PTO Group

REF NO.	PART NO.	QTY.	DESCRIPTION
1	*	1	ENGINE, Briggs & Stratton Diesel, Model DM 950 D
2	1933260	2	CAPSCREW, Hex Flange Lock, 3/8-16 x 3/4
3	1718628	1	MUFFLER ASSY
4	*	4	NUT, Muffler
5	*	2	GASKET, Exhaust Manifold
6	1921977	3	CAPSCREW, Hex Hd, 5/16-18 x 1-1/4
7	1919381	1	WASHER, Flat, 5/16
8	1718639	1	BRACKET, Muffler
9	1930645	2	NUT, Hex Flange, Centerlock, 3/8-16
10	1950018	8	CAPSCREW, M8-1.25 x 20
11	1917356	27	LOCKWASHER, 5/16
12	1922130	2	CAPSCREW, Hex Hd, 3/8-16 x 2-1/4
13	1718656	1	ENGINE MOUNT BRACKET ASSY, RH
14	1924856	8	CAPSCREW, Hex Hd, Taptite, 5/16-18 x 1/2
15	1718655	2	ENGINE MOUNT, Rubber, Rear
16	1924940	5	WASHER, Plain, 3/8
17	1718640	4	WASHER, Special, 3/8
18	1930651	2	NUT, Hex, Center Lock, 3/8-16
19	1960379	2	NUT, Hex, Nylon Lock, 1/2-13
20	1960170	2	WASHER, Flat, 1/2
21	1718654	2	ENGINE MOUNT, Rubber, Front
22	1919438	3	NUT, Hex, Nylon Lock, 5/16-18
23	1927469	2	CAPSCREW, Hex Hd, 1/2-13 x 2-1/4
24	1718657	1	ENGINE MOUNT BRACKET ASSY, LH
25	1960347	11	CAPSCREW, M8-1.25 x 25
26	1718668	1	GUARD
27	1930591	3	CAPSCREW, Hex Hd, Whizlock, 5/16-18 x 3/4
28	1950928	2	CAPSCREW, Hex Hd, Whizlock, M10 1,25 x 75
29	1718671	1	BRACKET ASSY, Clutch Stop
30	1718683	1	SHAFT, Stub
31	1918199	2	LOCKWASHER, 7/16
32	159181	1	SPRING
33	1718602	1	V-BELT, Set of 2
34	1718845	1	KEY, 1/4" Square
35	1717528	1	ELECTRIC CLUTCH, PTO
36	1708264	1	WASHER, Hex, Flat, 7/16
37	1920353	1	CAPSCREW, Hex Hd, 7/16-20 x 1-1/2
38	1718908	1	AIR FILTER ELEMENT (All Models)
39	1719546	1	AIR CLEANER, Complete (Includes Housing, Cover, Filter Element & Bracket)
40	1718807	1	HOSE, Inlet
41	1701011	A/R	TIE STRAP
42	1718647	1	HOSE, Air Cleaner
43	1718631	1	MOUNTING BRACKET, Air Filter (All Models)
44	1950018	2	CAPSCREW, M8-1.25 x 20
45	*	1	AIR CLEANER ASSY
46	*	1	BRACKET ASSY, Mounting, Air Cleaner
47	1927557	2	NUT, Hex, Whizlock, 5/16-18

### Footnotes:

\* See your local Briggs & Stratton Dealer for service parts.

### The above parts group applies to the following Mfg. Nos.:

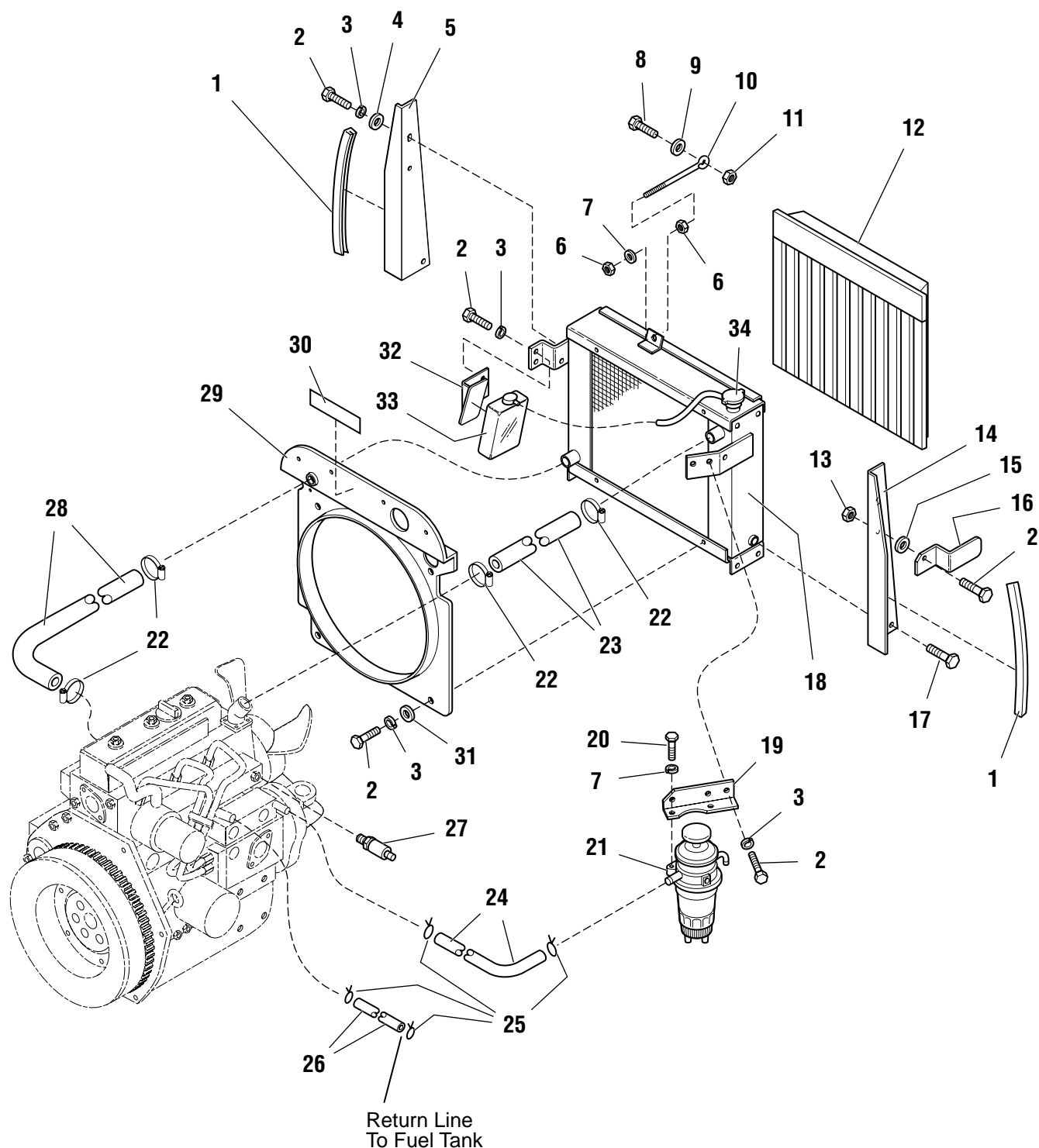
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 1693130 2024D 24.5 HP Tractor

1693138 2924D 24.5HP Tractor  
 1693446 2924D 24.5HP Tractor (Export)  
 1693738 Legacy 24,5 CV Hydro Diesel Tractor (Export)

## Radiator & Hose Group

A-LG42804A

NOTE: Unless noted otherwise,  
use the standard hardware torque  
specification chart.



The above parts group applies to the following Mfg. Nos.:

1693112 Legacy 24.5 HP Tractor  
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1693446 2924D 24.5HP Tractor (Export)  
1693738 Legacy 24,5 CV Hydro Diesel Tractor (Export)

## Radiator & Hose Group

REF NO.	PART NO.	QTY.	DESCRIPTION
1	1718648	2	EDGING, Side
2	1923341	11	CAPSCREW, Hex Hd, 1/4-20 x 3/4
3	1916964	10	LOCKWASHER, 1/4
4	1921319	2	WASHER, Plain, 1/4
5	1718635	1	SHIELD, RH
6	1917372	2	NUT, Hex, Full, 5/16-18
7	1917356	6	LOCKWASHER, 5/16
8	1921210	1	CAPSCREW, Hex Hd, 1/8-16 x 1
9	1924940	4	WASHER, Plain, 3/8
10	1718594	1	ROD, Radiator
11	1919439	1	NUT, Hex, Nylon Lock, 3/8-16
12	1718597	1	SCREEN ASSY
13	1920397	1	NUT, Hex, Nylon Lock, 1/4-20
14	1718636	1	SHIELD, LH
15	1921319	1	WASHER, Plain, 1/4
16	1718642	1	LATCH, Door
17	1924856	4	CAPSCREW, Hex Hd, Taptite, 5/16-18 x 1/2
18	1719764	1	RADIATOR ASSY
19	1718632	1	BRACKET, Fuel Filter
20	1950018	2	CAPSCREW, M8-1.25 x 20
21	*	1	FUEL FILTER ASSY.
22	1718679	4	CLAMP, Hose
23	1718630	1	HOSE, Engine Inlet
24	1718645	1	HOSE, Filter to Engine
25	960112	4	CLAMP, Hose
26	1718646	1	HOSE, Engine to Tank
27	1718663	1	SENDER, Temperature
28	1718629	1	HOSE, Engine Return
29	1718499	1	SHROUD, Fan
30	1717596	1	DECAL, Radiator
31	1960151	1	WASHER, Flat, 1/4
32	1718638	1	BRACKET ASSY, Overflow
33	*	1	RESERVOIR, Coolant
34	1720697	1	CAP, Radiator

### Footnotes:

\* See your local Briggs & Stratton Dealer for service parts.

### The above parts group applies to the following Mfg. Nos.:

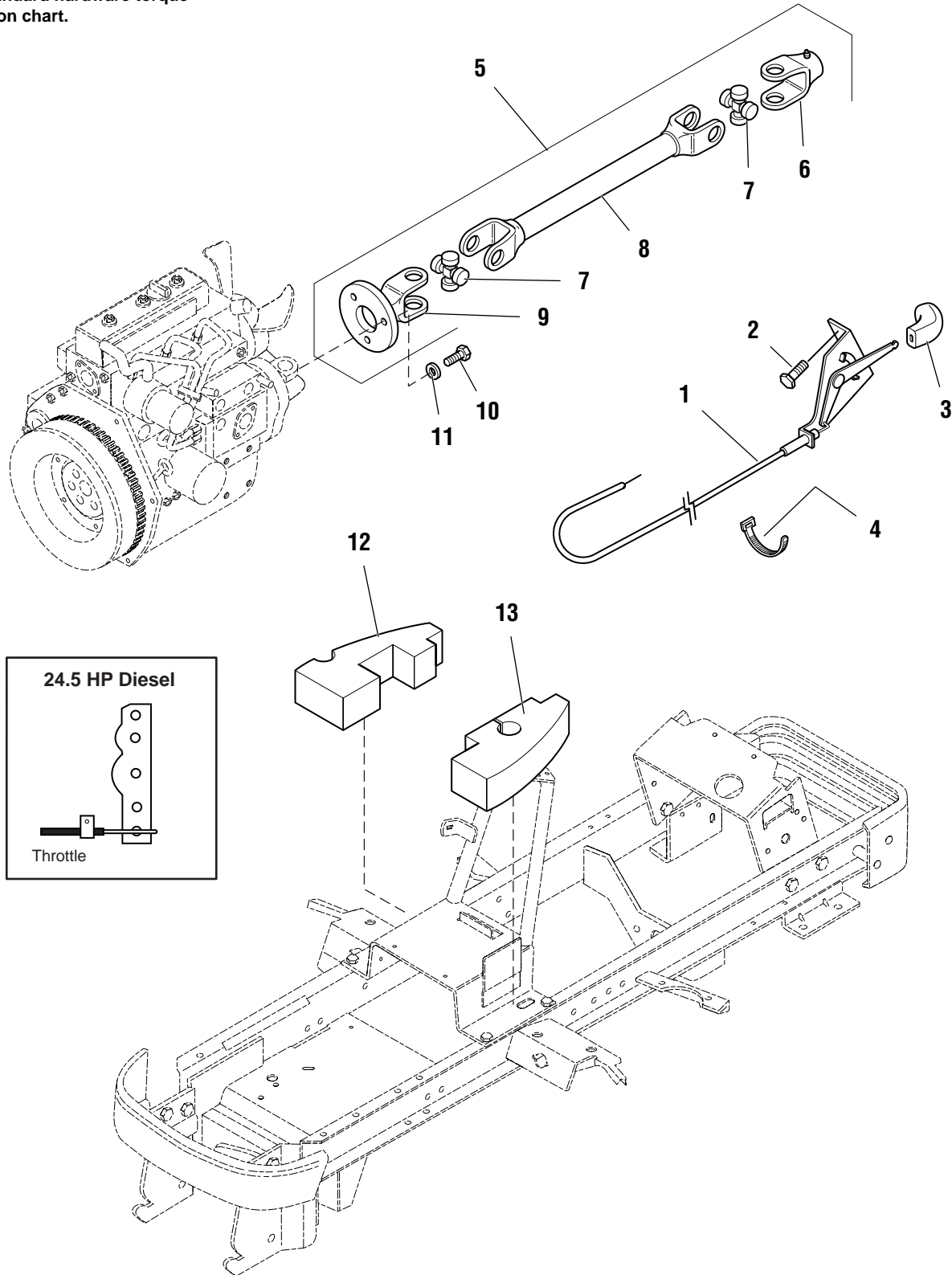
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## Drive Shaft & Throttle Group

A-LG42805A

NOTE: Unless noted otherwise,  
use the standard hardware torque  
specification chart.



The above parts group applies to the following Mfg. Nos.:

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### ***Drive Shaft & Throttle Group***

REF NO.	PART NO.	QTY.	DESCRIPTION
1	1718652	1	CONTROL, Throttle
2	1960578	2	CAPSCREW, #12-24 x 5/16
3	1715897	1	KNOB, Throttle
4	1701011	1	TIE STRAP
5	1718486	1	DRIVE SHAFT (Includes Ref. No. 6-8)
6	1709049	1	YOKE
7	1679003	2	CROSS & BEARING KIT
8	1718497	1	YOKE & TUBE ASSEMBLY
9	1718496	1	YOKE, Flange
10	1960407	4	CAPSCREW, Socket Head, M8-1.25 x 20
11	1923300	4	LOCKWASHER, External Tooth
12	1718637	1	SEAL, RH
13	1718649	1	SEAL, LH

### **Footnotes:**

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#### **The above parts group applies to the following Mfg. Nos.:**

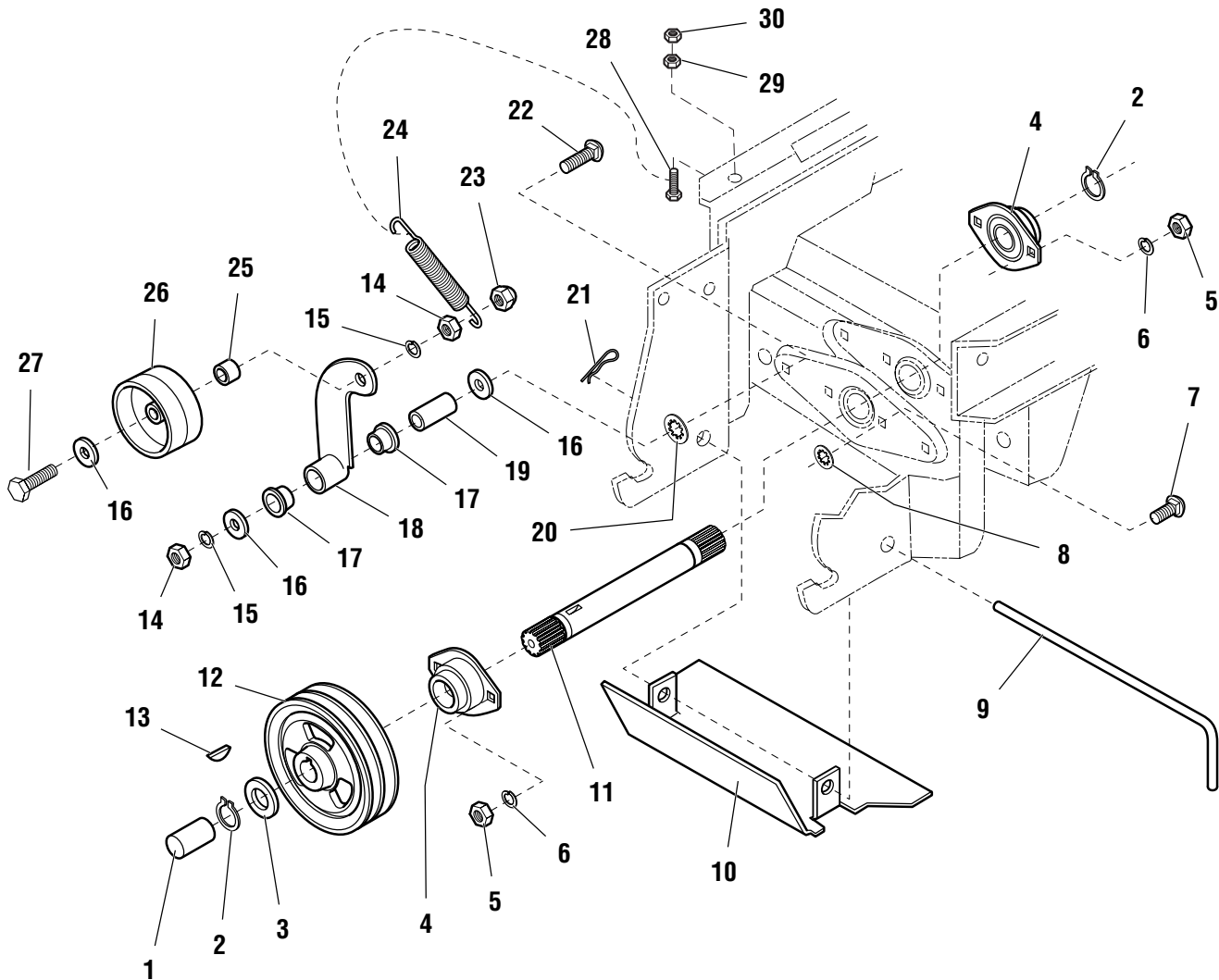
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1693738 Legacy 24,5 CV Hydro Diesel Tractor (Export)

## Front PTO Group

A-LG42806A

NOTE: Unless noted otherwise,  
use the standard hardware torque  
specification chart.



The above parts group applies to the following Mfg. Nos.:

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1693446 2924D 24.5HP Tractor (Export)  
1693738 Legacy 24,5 CV Hydro Diesel Tractor (Export)

**Front PTO Group**

REF NO.	PART NO.	QTY.	DESCRIPTION
1	1717632	1	COVER, PTO Shaft
2	932577	2	RING, Retaining (0.984 shaft)
3	1960201	1	WASHER, 1.0
4	1715419	2	BEARING, Ball
5	1917372	4	NUT, Hex, Full, 5/16-18
6	1917356	4	LOCKWASHER, 5/16
7	1931334	4	CARRIAGE BOLT, 5/16-18 x 7/8
8	1933988	4	NUT, Push, 5/16
9	1715872	1	ROD, Latch
10	1716975	1	GUARD PLATE, PTO
11	1715314	1	SHAFT, PTO
12	1716476	1	PULLEY, PTO
13	930671	1	KEY, Hi Pro, 3/4 Dia.
14	1916950	2	NUT, Hex, Full, 3/8-16
15	1916965	2	LOCKWASHER, 3/8
16	1924940	3	WASHER, Plain, 3/8
17	176444	2	BUSHING, 41/64 x 3/4 x 1/2
18	1717047	1	ARM ASSEMBLY, Idler
19	1669105	1	SPACER, 25/64 x 5/8 x 1-1/2
20	1931942	1	NUT, Push, 3/8
21	1960098	1	HAIRPIN, Cotter
22	1931355	1	CARRIAGE BOLT, 3/8-16 x 2-1/4
23	1960339	1	NUT, Hex, Flange Lock, 3/8-16
24	1608395	1	SPRING, Tension
25	1665699	1	SPACER, 25/64 x 5/8 x 5/8
26	1674736	1	PULLEY, Idler, 3-1/4 Dia.
27	1921972	1	CAPSCREW, Hex Hd., 3/8-16 x 2-1/2
28	1921977	1	CAPSCREW, Hex Hd, 5/16-18 x 1-1/4
29	1919438	1	NUT, Hex, Nylon Lock, 5/16-18
30	1935048	1	NUT, Hex Flange, Center Lock, 5/16

**Footnotes:**

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**The above parts group applies to the following Mfg. Nos.:**

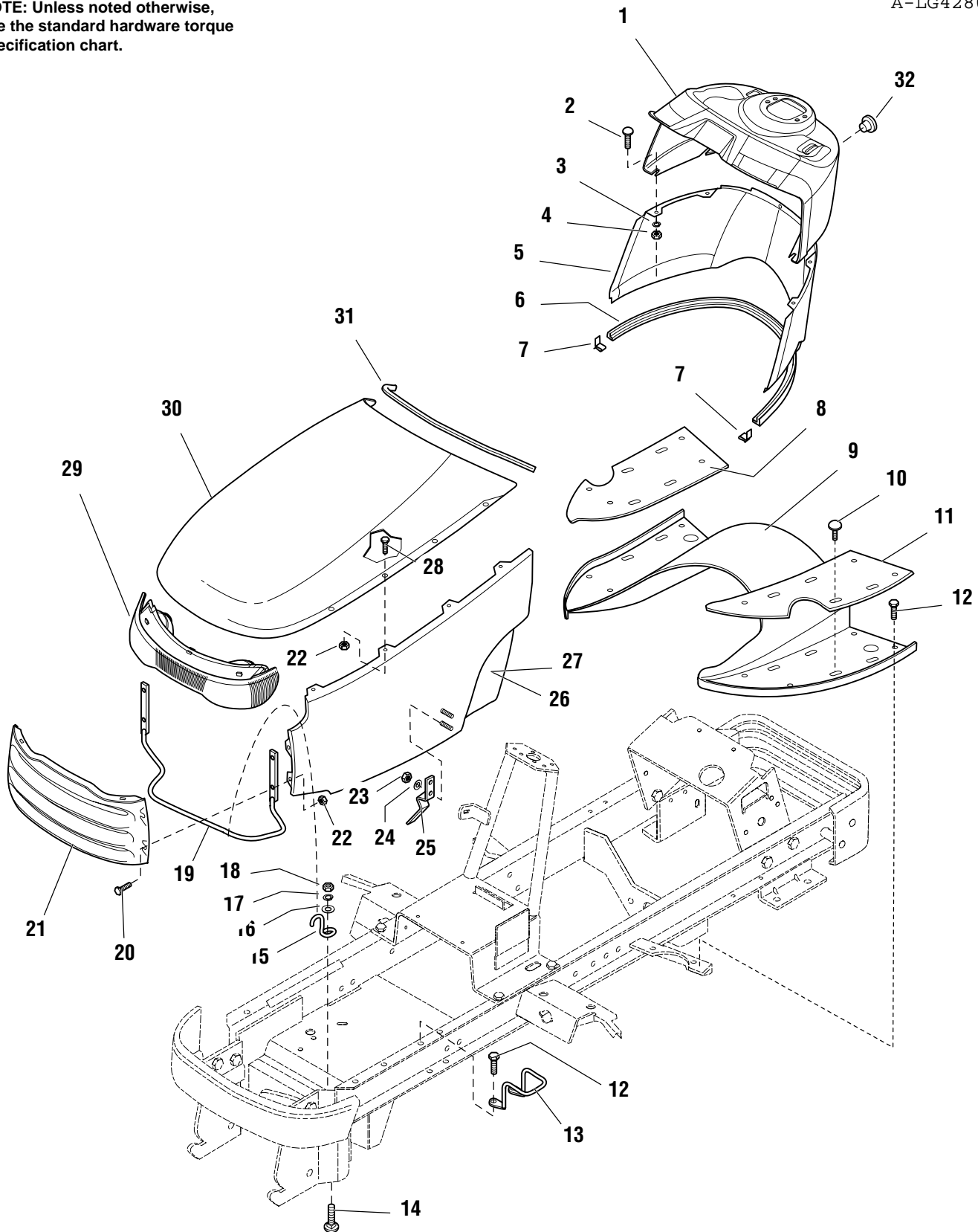
1693112 Legacy 24.5 HP Tractor  
1693120 Legacy 24.5 HP Tractor (Export)  
1693130 2024D 24.5 HP Tractor

1693138 2924D 24.5HP Tractor  
1693446 2924D 24.5HP Tractor (Export)  
1693738 Legacy 24,5 CV Hydro Diesel Tractor (Export)

## Hood, Dash & Footrest Group

A-LG42807A

NOTE: Unless noted otherwise,  
use the standard hardware torque  
specification chart.



The above parts group applies to the following Mfg. Nos.:

1693112 Legacy 24.5 HP Tractor  
1693120 Legacy 24.5 HP Tractor (Export)  
1693130 2024D 24.5 HP Tractor

1693138 2924D 24.5HP Tractor  
1693446 2924D 24.5HP Tractor (Export)  
1693738 Legacy 24,5 CV Hydro Diesel Tractor (Export)



**Hood, Dash & Footrest Group**

REF NO.	PART NO.	QTY.	DESCRIPTION
1	1718614	1	DASH, Upper
2	1960252	4	CARRIAGE BOLT, 1/4-20 x 5/8
3	1916964	4	LOCKWASHER, 1/4
4	1916622	4	NUT, Hex, 1/4-20
5	1718615	1	DASH, Lower
6	1718491	1	EDGING, Dash
7	1717523	2	CLIP
8	1715900	1	PAD, Footrest, RH
9	1715898	1	TUNNEL
10	1704351	12	FASTENER, Panel
11	1715899	1	PAD, Footrest, LH
12	1925003	10	CAPSCREW, Hex Hd, Taptite, 1/4-20 x 1/2
13	1718031	2	ROD, Hood Latch
14	1931335	2	CARRIAGE BOLT, 5/16-18 x 1
15	1717084	2	ROD, Hood Latch Pivot
16	1919326	2	WASHER, Flat
17	1917356	2	LOCKWASHER, 5/16
18	1917372	6	NUT, Hex, Full, 5/16-18
19	1718479	1	ROD, Hood Hinge
20	1930594	4	CAPSCREW, Hex Hd, Whizlock, 1/4-20 x 3/4
21	1715908	1	GRILL (Orange)
21	41715908	1	GRILL (Red)
22	1930641	12	NUT, Hex ,Whizlock, 1/4-20
23	1933896	4	NUT, Hex, Nylon Lock, #10-24
24	1960096	4	WASHER
25	1718032	2	CLIP, Hood Latch
26	1718661	1	SIDE PANEL, LH (Orange)
26	41718661	1	SIDE PANEL, LH (Red)
27	1718037	1	SIDE PANEL, RH (Orange)
27	41718037	1	SIDE PANEL, RH (Red)
28	1960295	8	CAPSCREW, Hex Hd, Whizlock, 1/4-20 x 5/8
29	1715923	1	HEADLIGHT BEZEL
30	1715902	1	HOOD (Orange)
30	41715902	1	HOOD (Red)
31	1718124	1	EDGING, Hood
32	1718611	1	PLUG

**Footnotes:**

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**The above parts group applies to the following Mfg. Nos.:**

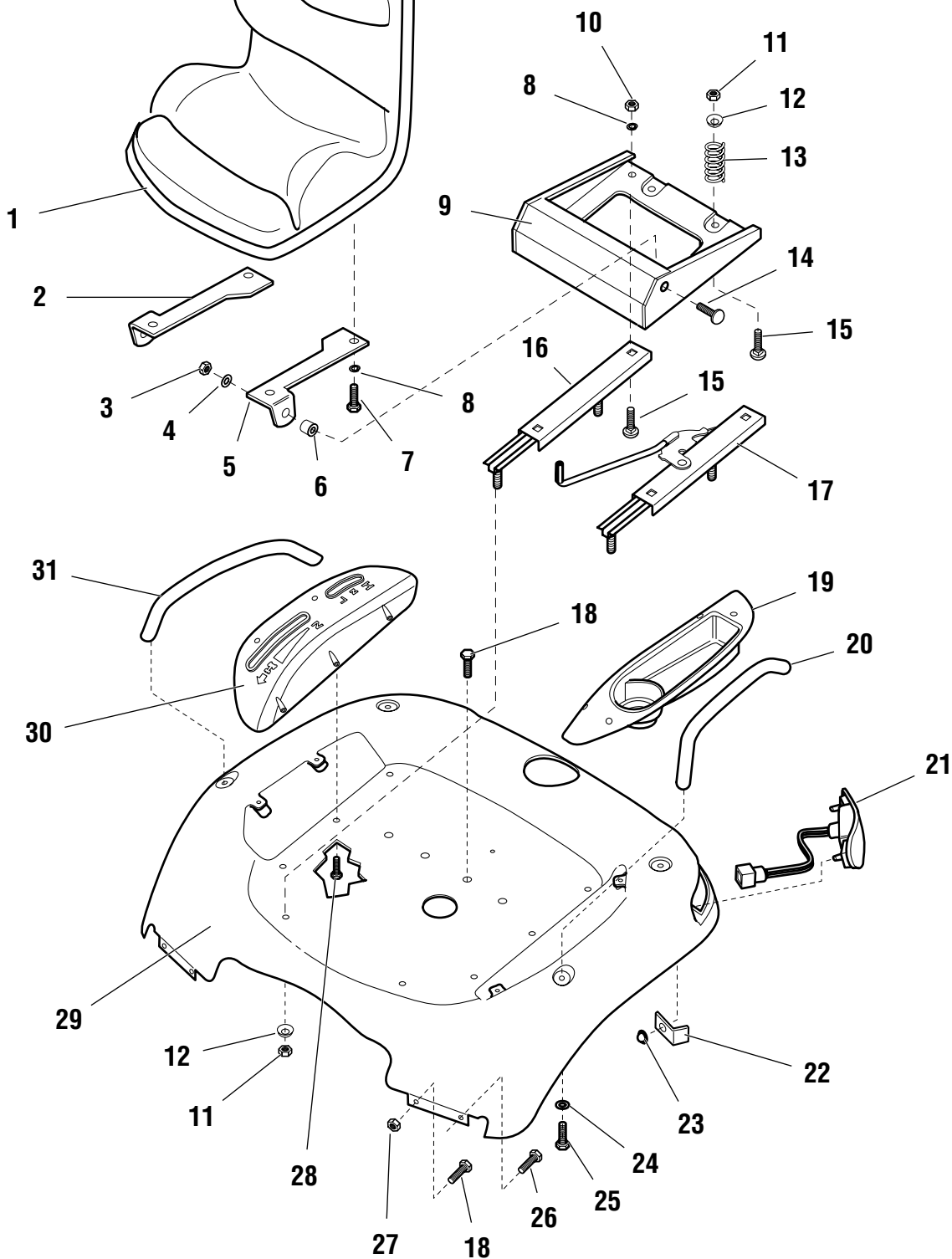
1693112 Legacy 24.5 HP Tractor  
1693120 Legacy 24.5 HP Tractor (Export)  
1693130 2024D 24.5 HP Tractor

1693138 2924D 24.5HP Tractor  
1693446 2924D 24.5HP Tractor (Export)  
1693738 Legacy 24,5 CV Hydro Diesel Tractor (Export)

## Seat & Deck Group

A-LG42808A

NOTE: Unless noted otherwise, use the standard hardware torque specification chart.



The above parts group applies to the following Mfg. Nos.:

1693112 Legacy 24.5 HP Tractor  
 1693120 Legacy 24.5 HP Tractor (Export)  
 1693130 2024D 24.5 HP Tractor

1693138 2924D 24.5HP Tractor  
 1693446 2924D 24.5HP Tractor (Export)  
 1693738 Legacy 24,5 CV Hydro Diesel Tractor (Export)

**Seat & Deck Group**

REF NO.	PART NO.	QTY.	DESCRIPTION
1	1715912	1	SEAT
2	1716979	1	SEAT BRACKET, RH
3	1919439	2	NUT, Hex, Nylon Lock, 3/8-16
4	1924940	2	WASHER, Plain, 3/8
5	1716978	1	SEAT BRACKET, LH
6	1663752	2	SPACER
7	1925205	4	CAPSCREW, Hex Hd, 1/4-20 x 5/16
8	1917356	8	LOCKWASHER, 5/16
9	1716977	1	BRACKET, Seat Support
10	1917372	6	NUT, Hex, Full, 5/16-18
11	1919438	6	NUT, Hex, Nylon Lock, 5/16-18
12	1709256	6	WASHER, Bell
13	1717051	2	SPRING, Seat
14	1931350	2	CARRIAGE BOLT, 3/8-16 x 1
15	1931333	6	CARRIAGE BOLT, 5/16-18 x 3/4
16	1717009	1	SLIDER ASSEMBLY, RH, Slave
17	1717068	1	SLIDER ASSEMBLY, LH, Main
18	1664847	4	CAPSCREW, Hex Hd, Taptite, 5/16-18 x 3/4
19	1715913	1	CUPHOLDER POD
20	1716335	1	HANDLE, LH
21	1715915	2	TAIL LIGHT, Assembly (Includes Bulb)
22	1718048	4	CLIP
23	1933988	4	NUT, Push, 5/16
24	1960044	4	WASHER, 5/16
25	1920787	4	CAPSCREW, Hex Hd, 5/16-18 x 1/2
26	1931648	2	CAPSCREW, Hex Flange, 5/16-18 x 1/2
27	1931277	2	NUT, Hex, Whizlock, 5/16-18
28	1960578	10	CAPSCREW, #12-24 x 5/16
29	1715911	1	SEAT DECK (Orange)
29	41715911	1	SEAT DECK (Red)
30	1715914	1	CONTROL POD
31	1716336	1	HANDLE, RH

**Footnotes:**

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**The above parts group applies to the following Mfg. Nos.:**

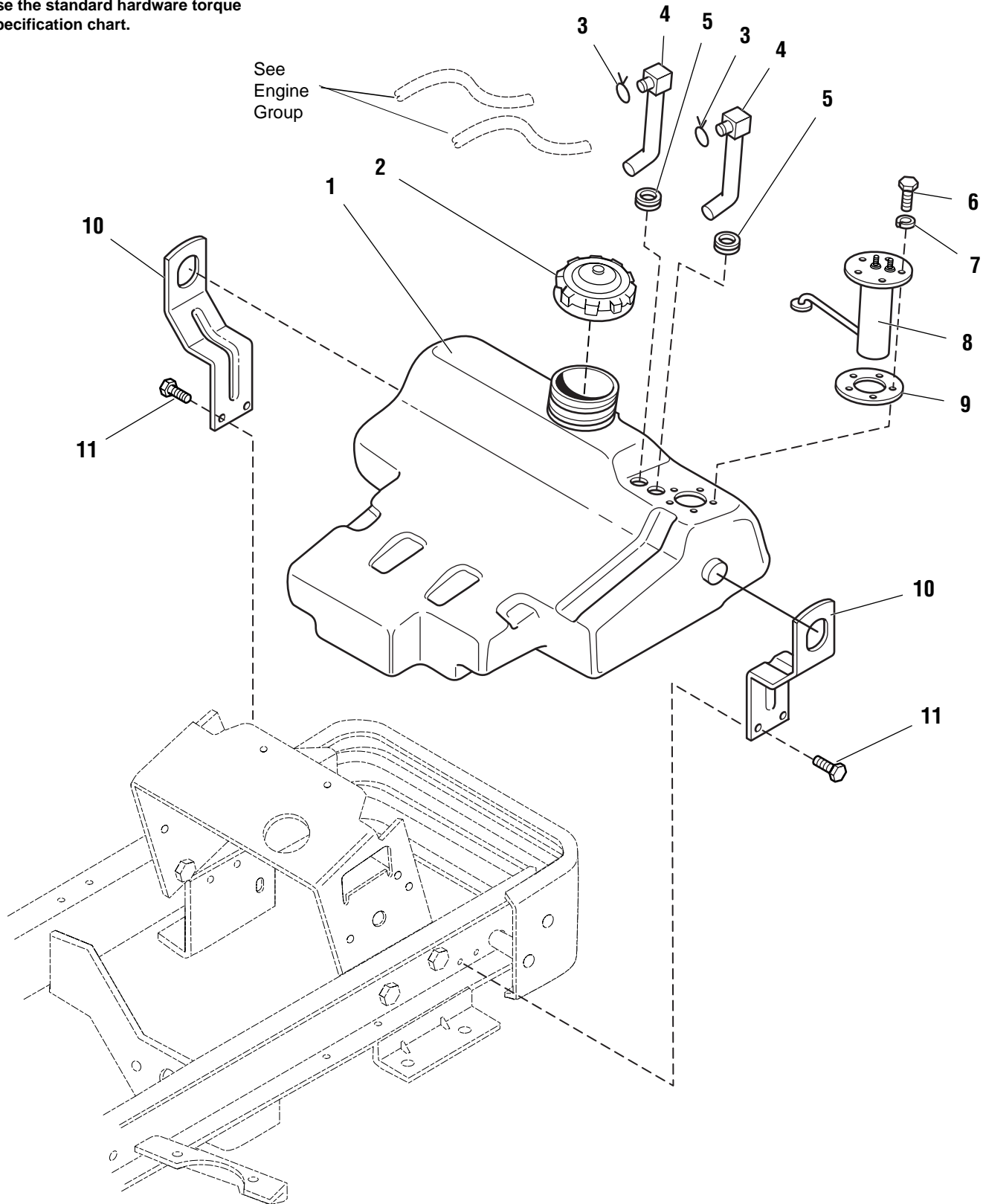
1693112 Legacy 24.5 HP Tractor  
1693120 Legacy 24.5 HP Tractor (Export)  
1693130 2024D 24.5 HP Tractor

1693138 2924D 24.5HP Tractor  
1693446 2924D 24.5HP Tractor (Export)  
1693738 Legacy 24,5 CV Hydro Diesel Tractor (Export)

## Fuel Tank Group

A-LG42809A

**NOTE:** Unless noted otherwise, use the standard hardware torque specification chart.



**The above parts group applies to the following Mfg. Nos.:**

1693112 Legacy 24.5 HP Tractor  
 1693120 Legacy 24.5 HP Tractor (Export)  
 1693130 2024D 24.5 HP Tractor

1693138 2924D 24.5HP Tractor  
 1693446 2924D 24.5HP Tractor (Export)  
 1693738 Legacy 24,5 CV Hydro Diesel Tractor (Export)

**Fuel Tank Group**

REF NO.	PART NO.	QTY.	DESCRIPTION
1	1718651	1	TANK, Fuel
2	1718633	1	CAP, Fuel Tank, Labeled "Diesel Fuel Only"
3	960112	2	CLAMP, Hose
4	1717076	2	ELBOW, Fuel Tank
5	1654930	2	BUSHING, Fuel Tank Seal
6	1930531	5	CAPSCREW, #10
7	1917365	5	LOCKWASHER, #10
8	1716919	1	SENDER, Fuel Level
9	1685303	1	GASKET, Fuel Tank
10	1716927	2	SUPPORT, Fuel Tank
11	1664847	4	CAPSCREW, Hex Hd, Taptite, 5/16-18 x 3/4

**Footnotes:**

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**The above parts group applies to the following Mfg. Nos.:**

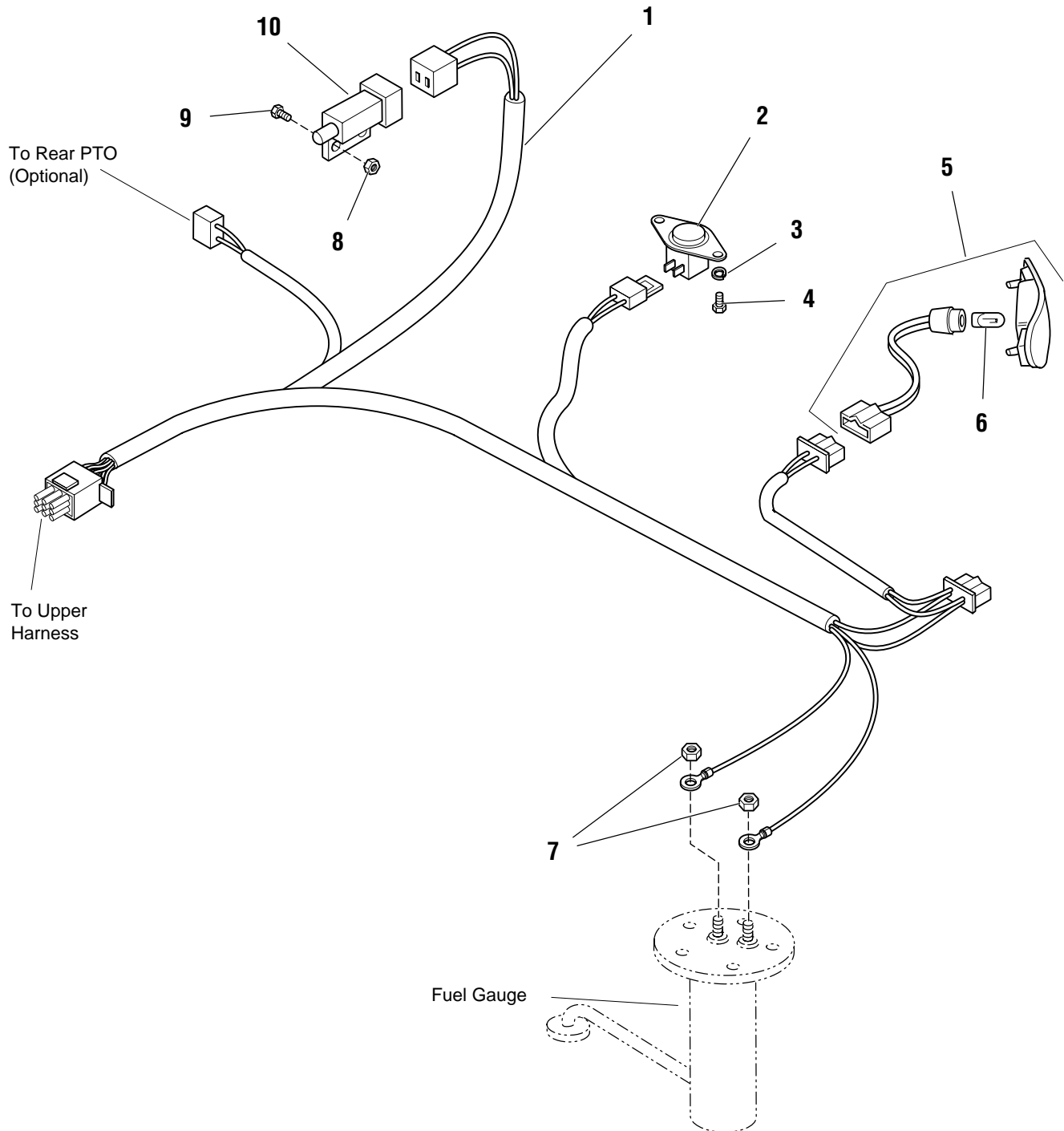
1693112 Legacy 24.5 HP Tractor  
1693120 Legacy 24.5 HP Tractor (Export)  
1693130 2024D 24.5 HP Tractor

1693138 2924D 24.5HP Tractor  
1693446 2924D 24.5HP Tractor (Export)  
1693738 Legacy 24,5 CV Hydro Diesel Tractor (Export)

## Electrical Group - Lower Harness

A-LG42810A

**NOTE:** Unless noted otherwise,  
use the standard hardware torque  
specification chart.



**The above parts group applies to the following Mfg. Nos.:**

1693112 Legacy 24.5 HP Tractor  
1693120 Legacy 24.5 HP Tractor (Export)  
1693130 2024D 24.5 HP Tractor

1693138 2924D 24.5HP Tractor  
1693446 2924D 24.5HP Tractor (Export)  
1693738 Legacy 24,5 CV Hydro Diesel Tractor (Export)

**Electrical Group - Lower Harness**

REF NO.	PART NO.	QTY.	DESCRIPTION
1	1717552	1	HARNESS, Rear
2	1700636	1	SWITCH, Seat (Normally Open - Diesel Models)
3	1921880	2	LOCKWASHER, 1/4
4	1960357	2	CAPSCREW, Hex Hd, 1/4-20 x 3/4
5	1715915	2	TAIL LIGHT, Assembly (Includes Bulb)
6	1717650	2	BULB, Tail Light
7	1928919	4	NUT, Hex Flange, #10-32
8	1960591	2	NUT, Hex Lock, #10-24
9	1933737	2	CAPSCREW, #10-24 x 5/8
10	1717050	1	SWITCH, Cruise Control

**Footnotes:**

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**The above parts group applies to the following Mfg. Nos.:**

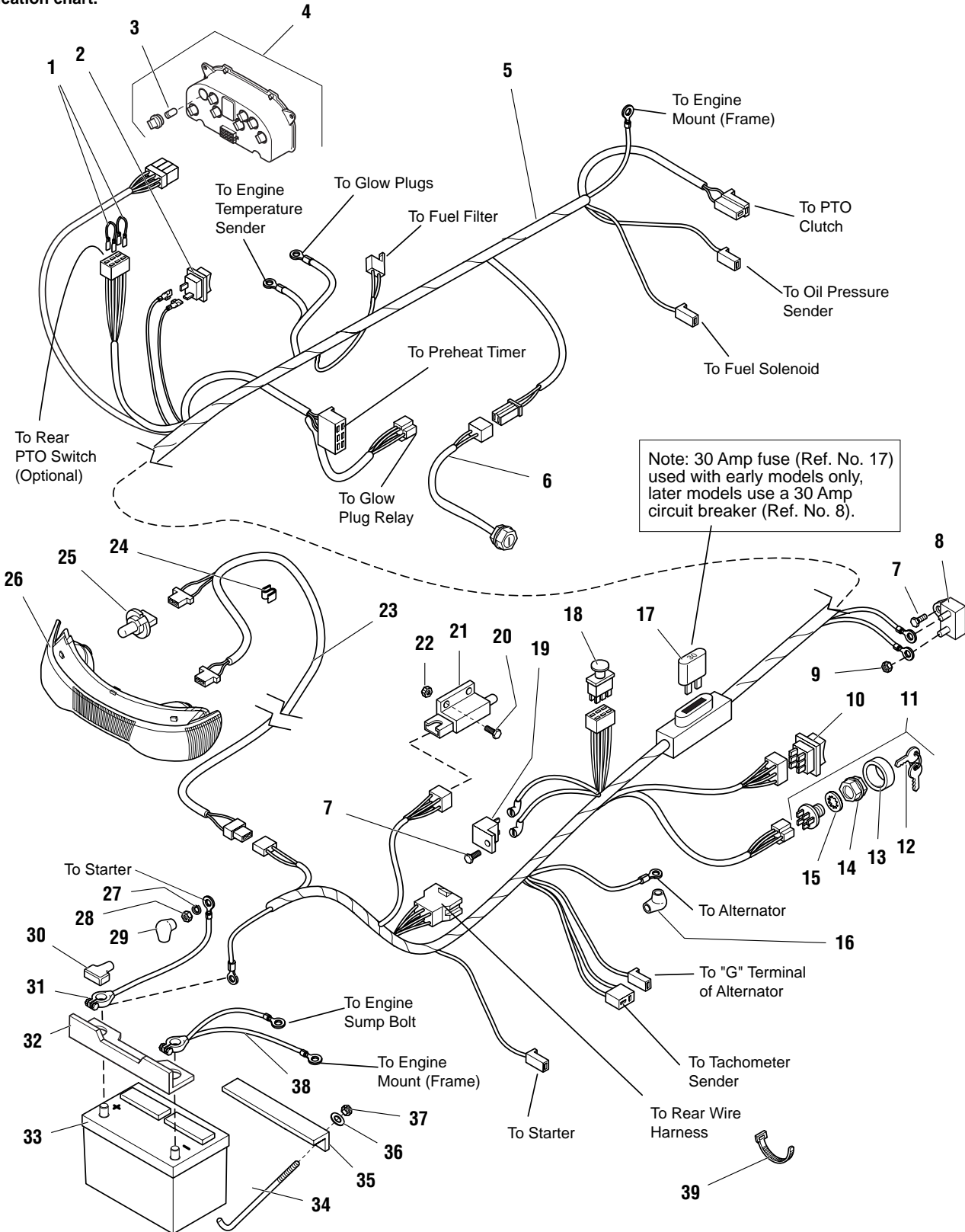
1693112 Legacy 24.5 HP Tractor  
1693120 Legacy 24.5 HP Tractor (Export)  
1693130 2024D 24.5 HP Tractor

1693138 2924D 24.5HP Tractor  
1693446 2924D 24.5HP Tractor (Export)  
1693738 Legacy 24,5 CV Hydro Diesel Tractor (Export)

## ***Electrical Group - Main Harness***

**NOTE: Unless noted otherwise, use the standard hardware torque specification chart.**

A-LG42811A



**The above parts group applies to the following Mfg. Nos.:**

1693112 Legacy 24.5 HP Tractor  
1693120 Legacy 24.5 HP Tractor (Export)  
1693130 2024D 24.5 HP Tractor

1693138 2924D 24.5HP Tractor  
1693446 2924D 24.5HP Tractor (Export)  
1693738 Legacy 24,5 CV Hydro Diesel Tractor (Export)



## Electrical Group - Main Harness

REF NO.	PART NO.	QTY.	DESCRIPTION
1	*	2	JUMPER
2	1716951	1	SWITCH, Headlights
3	1717634	8	BULB, Instrument Panel
4	1718605	1	INSTRUMENT PANEL, Diesel (Includes Bulbs)
5	1718664	1	WIRE HARNESS, Main
6	1716987	1	HARNESS, Power Outlet
7	1704351	4	FASTENER, Panel
8	1719311	1	CIRCUIT BREAKER, 30 Amp (Later Models Only)
9	1928919	4	NUT, Hex Flange, #10-32
10	1716329	1	SWITCH, Mower Height Adjust
11	1716330	1	ASSEMBLY, Switch & Key (Includes Ref 12 thru 15 below)
12	1717163	1	KEYS (Set of 2)
13	1717550	1	COVER, Key Switch
14	1717549	1	NUT, Hex Flange, 5/8
15	1960547	1	WASHER, Internal Tooth, 5/8
16	122023	1	COVER, Terminal
17	*	1	FUSE, 30 Amp, Automotive (Early Models Only)
18	1716332	1	SWITCH, Front PTO
19	1665238	1	BREAKER, Circuit
20	1933737	2	CAPSCREW, #10-24 x 5/8
21	1701521	1	SWITCH, Interlock (NO/NO)
22	1960591	2	NUT, Hex Lock, #10-24
23	1716198	1	HARNESS, Headlight
24	1708007	1	CLAMP
25	1717649	2	BULB, Headlight, Halogen
26	1715923	1	BEZEL, Headlight
27	1917356	1	LOCKWASHER, 5/16
28	1960433	1	NUT, Hex Jam, M8-1.25
29	1713535	1	COVER, Starter Terminal
30	1713534	1	COVER, Positive Battery Terminal
31	1718676	1	CABLE, Battery to Starter
32	1718682	1	GUARD, Battery
33	1686714	1	BATTERY (500 CCA)
34	1718483	2	ROD, Battery Hold-Down
35	1718596	1	BRACKET, Battery
36	1921319	2	WASHER, Plain, 1/4
37	1920397	2	NUT, Hex, Nylon Lock, 1/4-20
38	1718677	1	CABLE, Battery to Ground
39	1701011	7	TIE STRAP

### Footnotes:

\* Not a serviceable part.

### The above parts group applies to the following Mfg. Nos.:

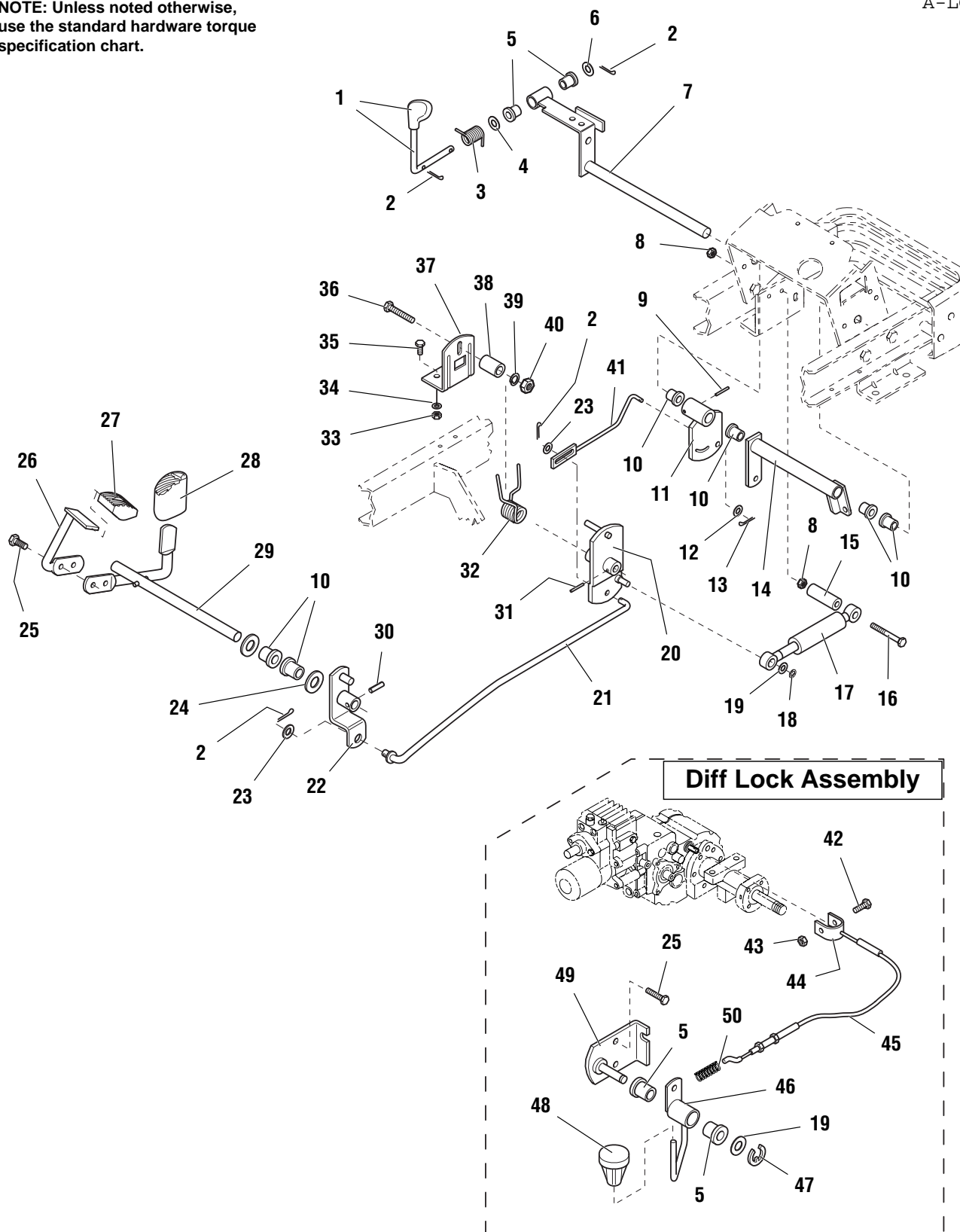
1693112 Legacy 24.5 HP Tractor  
1693120 Legacy 24.5 HP Tractor (Export)  
1693130 2024D 24.5 HP Tractor

1693138 2924D 24.5HP Tractor  
1693446 2924D 24.5HP Tractor (Export)  
1693738 Legacy 24,5 CV Hydro Diesel Tractor (Export)

## Foot Control, Cruise & Diff Lock Group

A-LG42812A

NOTE: Unless noted otherwise,  
use the standard hardware torque  
specification chart.



The above parts group applies to the following Mfg. Nos.:

1693112 Legacy 24.5 HP Tractor  
1693120 Legacy 24.5 HP Tractor (Export)  
1693130 2024D 24.5 HP Tractor

1693138 2924D 24.5HP Tractor  
1693446 2924D 24.5HP Tractor (Export)  
1693738 Legacy 24,5 CV Hydro Diesel Tractor (Export)

## Foot Control, Cruise & Diff Lock Group

REF NO.	PART NO.	QTY.	DESCRIPTION
1	1715896	1	KNOB, Cruise Control
2	1918447	4	PIN, Cotter, 3/32 x 3/4
3	1709236	1	SPRING, Torsion
4	1924361	3	WASHER, 1/2 x 1-1/4
5	1715025	4	BUSHING, Nylon
6	1960206	1	WASHER
7	1715942	1	HANDLE ASSEMBLY, Cruise
8	1935041	2	NUT, Hex, Whizlock, 7/16-14
9	916937	1	PIN, Roll, 1/4 x 1-1/4
10	176440	6	BUSHING
11	1715829	1	CONTROL ARM ASSEMBLY, Cruise
12	1924940	1	WASHER, Plain, 3/8
13	1918451	1	PIN, Cotter, 1/8 x 3/4
14	1715947	1	CROSS SHAFT ASSEMBLY, Brake
15	1717595	1	SPACER, Shock Absorber
16	1960572	1	CAPSCREW, Hex Hd, 7/16-14 x 4
17	1714856	1	SHOCK ABSORBER
18	932724	1	E-CLIP
19	1960027	2	WASHER, Flat, 1/2 x 7/8
20	1716462	1	LEVER ASSEMBLY, Control
21	1715841	1	ROD, Pedal to Lever
22	1715826	1	CONTROL ARM ASSEMBLY
23	1924940	2	WASHER, Plain, 3/8
24	1960114	A/R	WASHER, Plain, 3/4 x 1
25	1664847	4	CAPSCREW, Hex Hd, Taptite, 5/16-18 x 3/4
26	1715859	1	PEDAL, Foot, Hydro
27	1715834	1	PAD, Pedal (Forward)
28	1715835	1	PAD, Pedal (Reverse)
29	1715831	1	FOOT PEDAL, Weldment
30	916937	1	PIN, Roll, 1/4 x 1-1/4
31	1960587	1	PIN, Roll, 1/4 x 1-3/4
32	1716500	1	SPRING, Torsion
33	1917372	2	NUT, Hex, Full, 5/16-18
34	1917356	2	LOCKWASHER, 5/16
35	1931333	2	CARRIAGE BOLT, 5/16-18 x 3/4
36	1931355	1	CARRIAGE BOLT, 3/8-16 x 2-1/4
37	1716943	1	PLATE, Pedal Stop
38	1717023	1	TUBE, Neutral
39	1916965	1	LOCKWASHER, 3/8
40	1917421	1	NUT, Hex Jam, 3/8-16
41	1715842	1	ROD, Cruise (To Lever Assembly)
42	1921961	1	CAPSCREW, Hex Hd, 1/4-20 x 3/4
43	1920397	1	NUT, Hex, Nylon Lock, 1/4-20
44	1716287	1	CLEVIS
45	1718424	1	CABLE, Diff Lock
46	1718423	1	ARM ASSEMBLY, Diff Lock
47	1703805	1	E-CLIP, Retaining Ring
48	1716289	1	BUTTON, Diff Lock
49	1716448	1	PIVOT ASSEMBLY, Diff Lock
50	1704442	1	SPRING

### Footnotes:

The above parts group applies to the following Mfg. Nos.:

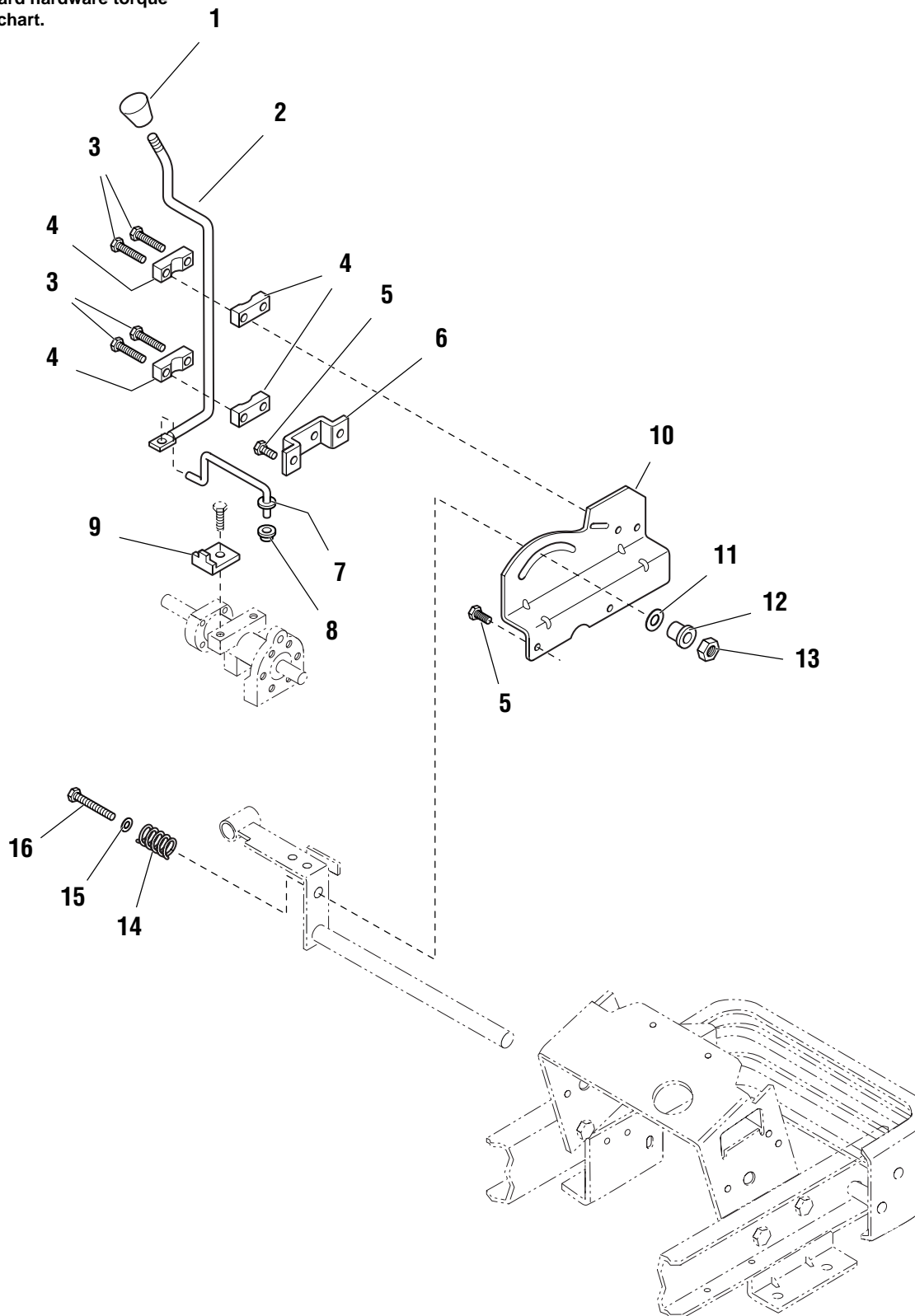
1693112 Legacy 24.5 HP Tractor  
 1693120 Legacy 24.5 HP Tractor (Export)  
 1693130 2024D 24.5 HP Tractor

1693138 2924D 24.5HP Tractor  
 1693446 2924D 24.5HP Tractor (Export)  
 1693738 Legacy 24,5 CV Hydro Diesel Tractor (Export)

## Two Speed Control Group

A-LG42813A

NOTE: Unless noted otherwise,  
use the standard hardware torque  
specification chart.



The above parts group applies to the following Mfg. Nos.:

1693112 Legacy 24.5 HP Tractor  
1693120 Legacy 24.5 HP Tractor (Export)  
1693130 2024D 24.5 HP Tractor

1693138 2924D 24.5HP Tractor  
1693446 2924D 24.5HP Tractor (Export)  
1693738 Legacy 24,5 CV Hydro Diesel Tractor (Export)

### ***Two Speed Control Group***

REF NO.	PART NO.	QTY.	DESCRIPTION
1	1713843	1	KNOB, Two Speed
2	1715823	1	ROD, Two Speed
3	1930600	4	CAPSCREW, Hex Hd, Taptite, 5/16-18 x 1-1/2
4	1674631	4	BEARING HALF, Nylon
5	1664847	4	CAPSCREW, Hex Hd, Taptite, 5/16-18 x 3/4
6	1716994	1	BRACKET, Two Speed
7	1716470	1	ROD, Two Speed, Lower
8	1960518	1	NUT, Push
9	1716291	1	QUADRANT, Two Speed
10	1716472	1	BRACKET, Slotted (Cruise & Two Speed)
11	1924361	3	WASHER, 1/2 x 1-1/4
12	1709043	1	SPACER
13	1919438	1	NUT, Hex, Nylon Lock, 5/16-18
14	1677746	1	SPRING, Compression
15	1919381	2	WASHER, Flat, 5/16
16	1921719	1	CAPSCREW, 5/16-18 x 2-1/2

### **Footnotes:**

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#### **The above parts group applies to the following Mfg. Nos.:**

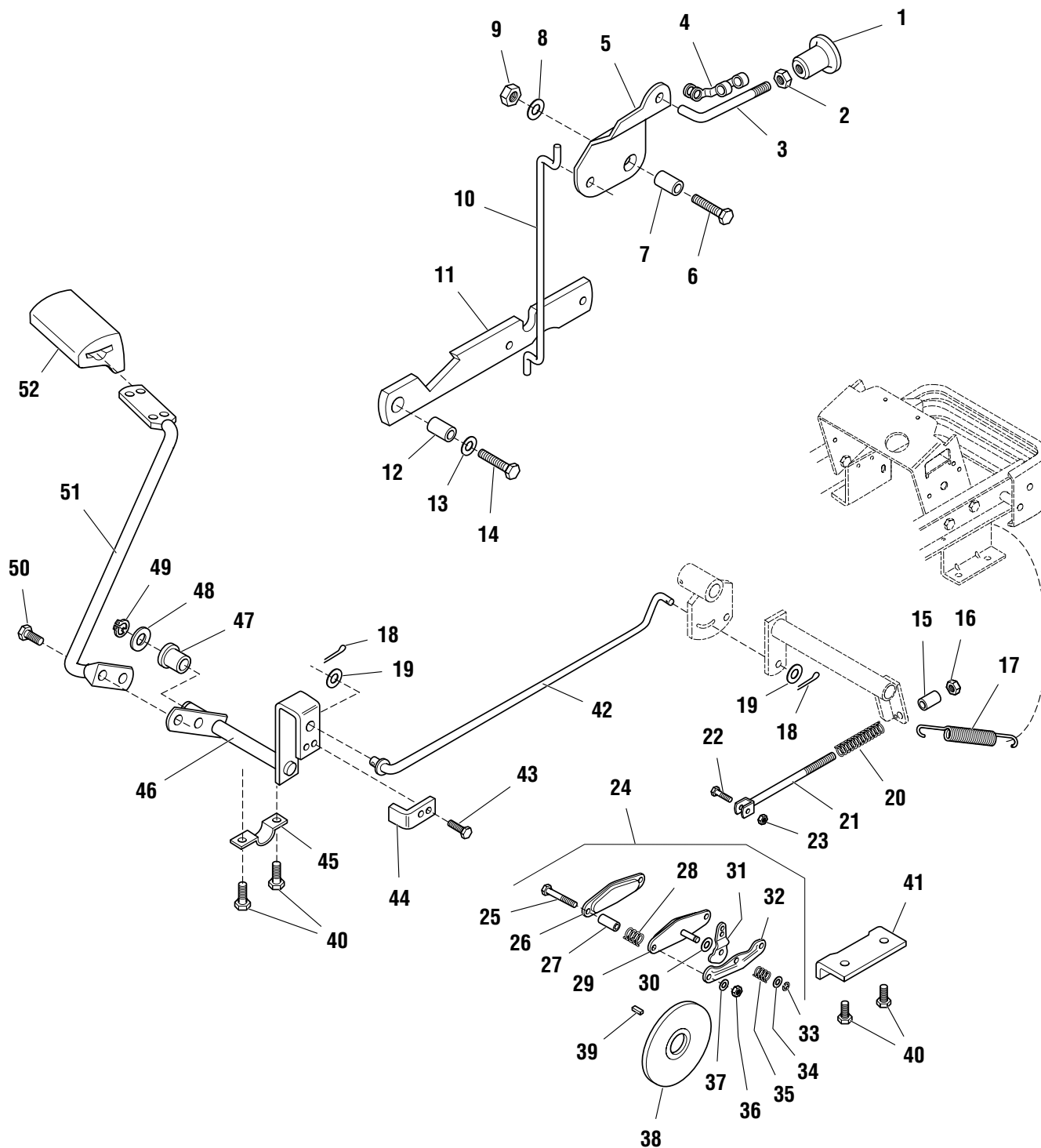
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1693120 Legacy 24.5 HP Tractor (Export)  
1693130 2024D 24.5 HP Tractor

1693138 2924D 24.5HP Tractor  
1693446 2924D 24.5HP Tractor (Export)  
1693738 Legacy 24,5 CV Hydro Diesel Tractor (Export)

## Brake Control & Parking Brake Group

A-LG42814A

NOTE: Unless noted otherwise,  
use the standard hardware torque  
specification chart.



The above parts group applies to the following Mfg. Nos.:

1693112 Legacy 24.5 HP Tractor  
1693120 Legacy 24.5 HP Tractor (Export)  
1693130 2024D 24.5 HP Tractor

1693138 2924D 24.5HP Tractor  
1693446 2924D 24.5HP Tractor (Export)  
1693738 Legacy 24,5 CV Hydro Diesel Tractor (Export)

## Brake Control & Parking Brake Group

REF NO.	PART NO.	QTY.	DESCRIPTION
1	1715946	1	KNOB, Parking Brake
2	1960591	1	NUT, Hex Lock, #10-24
3	1717004	1	ROD, Park Brake
4	1717024	1	CLIP, Rod
5	1717006	1	BRACKET, Park Brake Pivot
6	1931317	1	CARRIAGE BOLT, 1/4-20 x 3/4
7	1960234	1	SPACER, .281 x 1/2 x .32 LG
8	1921319	1	WASHER, Plain, 1/4
9	1923358	1	NUT, Hex, Center Lock, 1/4-20
10	1717005	1	ROD, Park Brake
11	1715846	1	BRACKET, Park Brake
12	1716360	1	SPACER, .325 x 3/4 x .63
13	1919381	2	WASHER, Flat, 5/16
14	1931202	1	CAPSCREW, Hex Hd, Taptite, 5/16-18 x 1-1/4
15	1656397	1	SPACER
16	1919439	1	NUT, Hex, Nylon Lock, 3/8-16
17	1704442	1	SPRING, Extension
18	1918451	3	PIN, Cotter, 1/8 x 3/4
19	1924940	3	WASHER, Plain, 3/8
20	1656632	1	SPRING, Compression
21	1716297	1	ROD ASSEMBLY, Brake
22	1921960	1	CAPSCREW, Hex Hd, 1/4-20 x 1
23	1920397	2	NUT, Hex, Nylon Lock, 1/4-20
24	1716192	1	CALIPER ASSEMBLY, Brake (Includes Ref 25 thru 37 below)
25	1921963	2	CAPSCREW, Hex Hd, 1/4-20 x 2
26	1718703	1	PAD, Brake, Outer
27	1718704	2	SPACER
28	1718705	2	SPRING, Compression
29	1718706	1	PAD, Brake, Inner
30	1718707	1	WASHER
31	1718708	1	BRACKET
32	1718709	1	BRACKET, Mounting
33	1718710	1	CLIP RING
34	1718711	1	WASHER
35	1718712	1	SPRING, Compression
36	1916622	2	NUT, Hex, 1/4-20
37	1916964	2	LOCKWASHER, 1/4
38	1716193	1	BRAKE, Disc
39	905123	1	KEY, Woodruff, 3/16 x 3/4 #9
40	1664847	4	CAPSCREW, Hex Hd, Taptite, 5/16-18 x 3/4
41	1715860	1	BRACKET, Caliper Mtg.
42	1716190	1	ROD, Brake
43	1675044	2	RIVET, Pop, 3/16 x 7/16 lg
44	1716318	1	ACTUATOR, Switch
45	1663942	1	STRAP
46	1715861	1	BRAKE ARM ASSEMBLY
47	176440	1	BUSHING
48	1960114	2	WASHER, Plain, 3/4 x 1
49	927794	1	CLIP RING, 3/4
50	1927187	2	CAPSCREW, Hex Hd, Taptite, 3/8-16 x 1
51	1716327	1	LEVER, Brake
52	1716188	1	PAD, Brake Pedal

### Footnotes:

#### The above parts group applies to the following Mfg. Nos.:

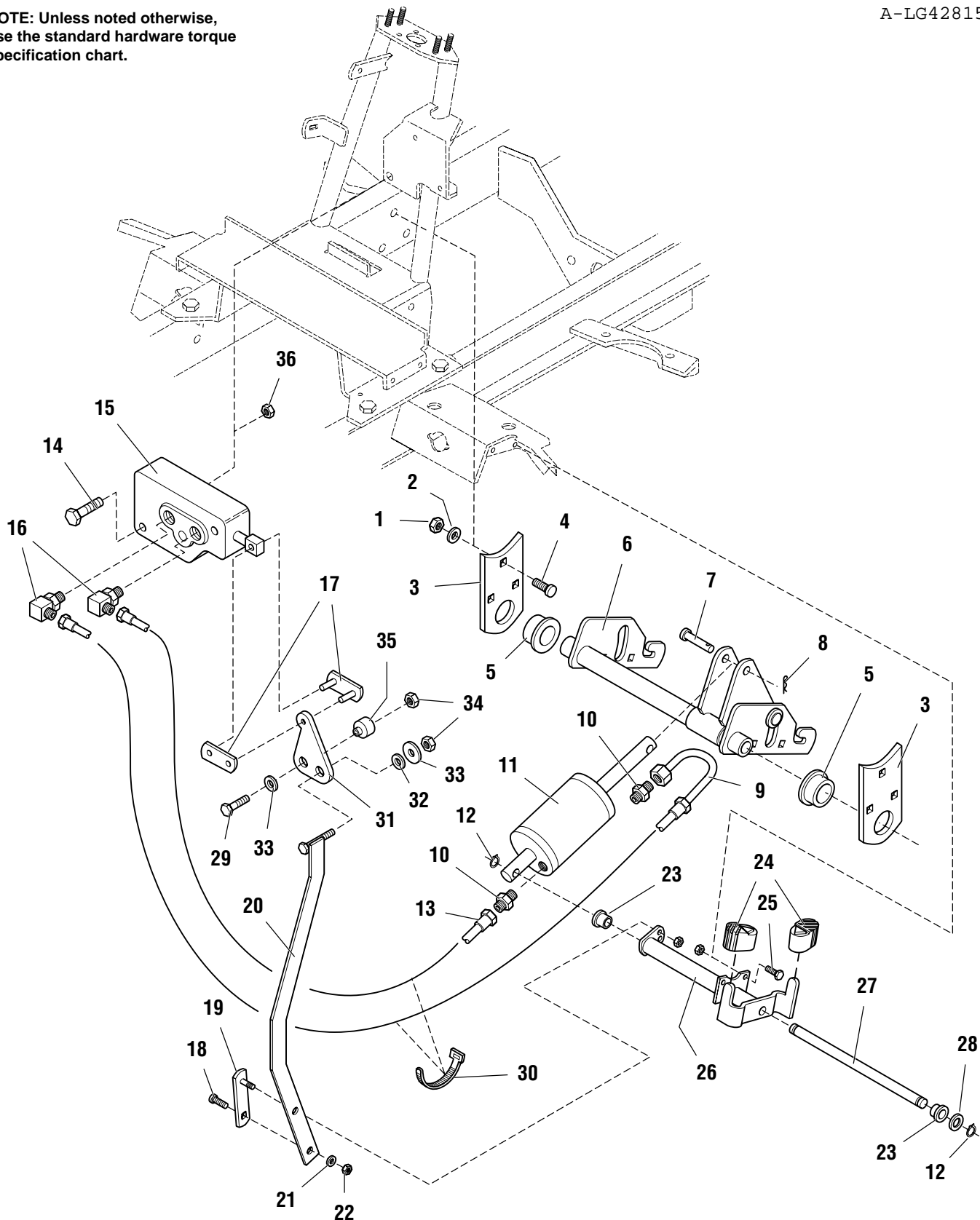
1693112 Legacy 24.5 HP Tractor  
 1693120 Legacy 24.5 HP Tractor (Export)  
 1693130 2024D 24.5 HP Tractor

1693138 2924D 24.5HP Tractor  
 1693446 2924D 24.5HP Tractor (Export)  
 1693738 Legacy 24,5 CV Hydro Diesel Tractor (Export)

## Implement Lift Group

A-LG42815A

**NOTE:** Unless noted otherwise, use the standard hardware torque specification chart.



**The above parts group applies to the following Mfg. Nos.:**

1693112 Legacy 24.5 HP Tractor  
 1693120 Legacy 24.5 HP Tractor (Export)  
 1693130 2024D 24.5 HP Tractor

1693138 2924D 24.5HP Tractor  
 1693446 2924D 24.5HP Tractor (Export)  
 1693738 Legacy 24,5 CV Hydro Diesel Tractor (Export)



## Implement Lift Group

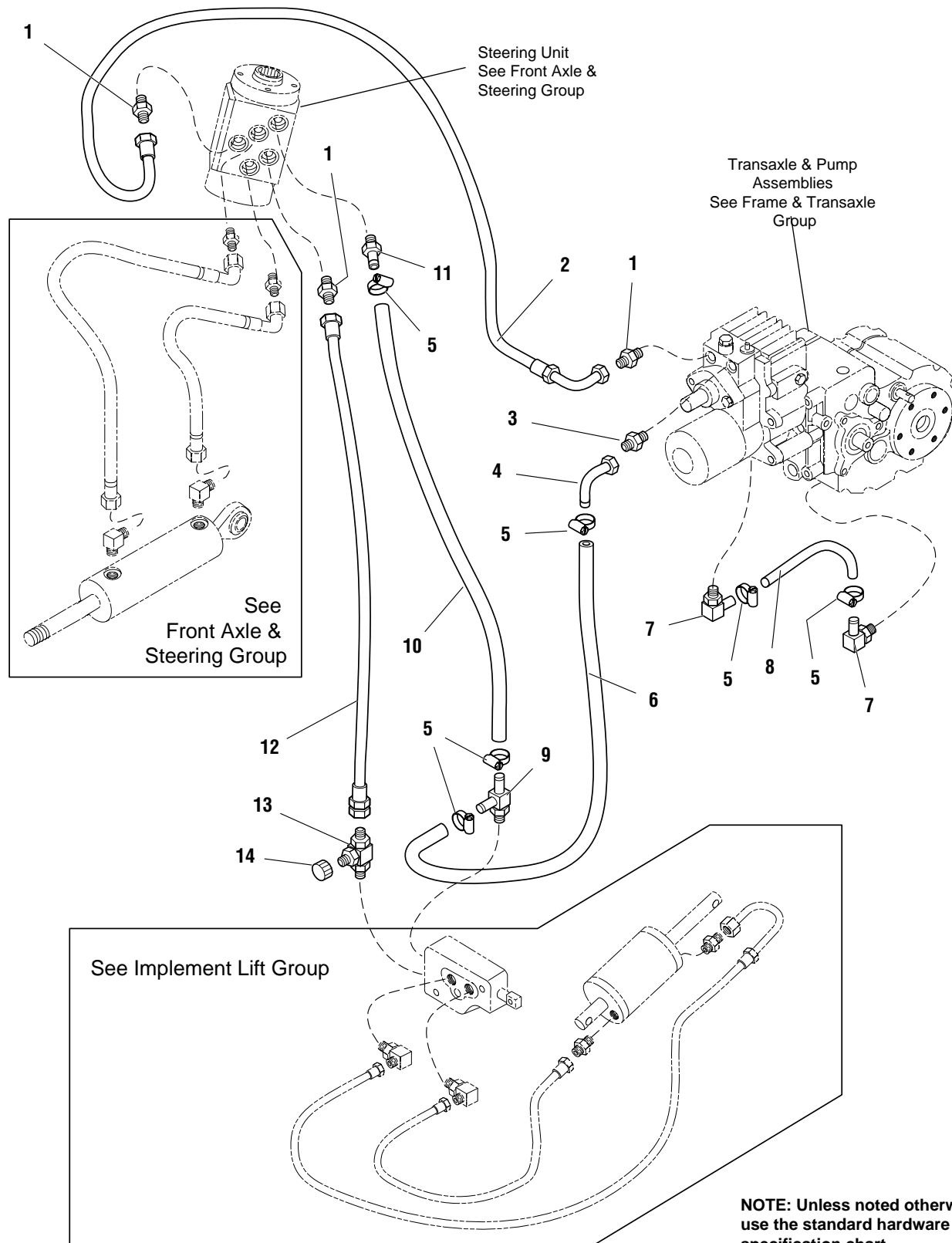
REF NO.	PART NO.	QTY.	DESCRIPTION
1	1916950	3	NUT, Hex, Full, 3/8-16
2	1916965	3	LOCKWASHER, 3/8
3	1718816	2	PLATE, Bearing
4	1931350	3	CARRIAGE BOLT, 3/8-16 x 1
5	1716279	2	BUSHING, Lift
6	1716274	1	SHAFT ASSEMBLY, Lift
7	8181008	1	PIN, Clevis
8	1918452	1	PIN, Cotter, 1/8 x 1
9	1716320	1	HOSE, Valve to Cylinder (UP)
10	919171	2	FITTING, Male, Straight
11	1716944	1	CYLINDER, Hydraulic Lift
12	1703805	2	KLIPRING, 1/2
13	1716319	1	HOSE, Valve to Cylinder (Down)
14	1921963	2	CAPSCREW, Hex Hd, 1/4-20 x 2
15	1718418	1	VALVE ASSY, Lift
16	925011	2	FITTING, 90°
17	1718681	1	LINK, Connecting
18	1931317	1	CARRIAGE BOLT, 1/4-20 x 3/4
19	1716980	1	LINK ASSEMBLY, Lower
20	1718662	1	LINK ASSY, Upper
21	1921319	1	WASHER, Plain, 1/4
22	1920397	5	NUT, Hex, Nylon Lock, 1/4-20
23	1715025	2	BUSHING, Nylon
24	1717018	2	PAD, Foot Pedal
25	1923341	3	CAPSCREW, Hex Hd, 1/4-20 x 3/4
26	1717015	1	PEDAL ASSEMBLY, Hydraulic Lift
27	1715675	1	SHAFT, Pivot
28	1960027	1	WASHER, Flat, 1/2 x 7/8
29	1921221	1	CAPSCREW, Hex Hd, 5/16-18 x 1-1/2
30	1701011	1	TIE STRAP
31	1718650	1	PIVOT, Valve
32	1667790	1	SPACER
33	1918265	2	WASHER, Flat, 5/16
34	1919438	2	NUT, Hex, Nylon Lock, 5/16-18
35	1702552	1	SPACER
36	1930641	2	NUT, Hex ,Whizlock, 1/4-20

### Footnotes:

#### The above parts group applies to the following Mfg. Nos.:

1693112 Legacy 24.5 HP Tractor  
 1693120 Legacy 24.5 HP Tractor (Export)  
 1693130 2024D 24.5 HP Tractor

1693138 2924D 24.5HP Tractor  
 1693446 2924D 24.5HP Tractor (Export)  
 1693738 Legacy 24,5 CV Hydro Diesel Tractor (Export)



The above parts group applies to the following Mfg. Nos.:

1693112 Legacy 24.5 HP Tractor  
1693120 Legacy 24.5 HP Tractor (Export)  
1693130 2024D 24.5 HP Tractor

1693138 2924D 24.5HP Tractor  
1693446 2924D 24.5HP Tractor (Export)  
1693738 Legacy 24,5 CV Hydro Diesel Tractor (Export)

### ***Hydraulic Group***

REF NO.	PART NO.	QTY.	DESCRIPTION
1	922522	3	FITTING, Male, Straight
2	1716310	1	HOSE, Pump to Steer
3	924403	1	FITTING, Hydraulic
4	1676397	1	ELBOW
5	960266	6	CLAMP, Hose
6	1676402	1	HOSE, Return
7	1669954	2	FITTING, Hydraulic, 7/8-14
8	1677011	1	HOSE, Pre Formed
9	1716312	1	FITTING, Tube
10	1718825	1	HOSE ASSEMBLY, Return (Steer/Lift)
11	171465	1	FITTING
12	1719244	1	HOSE ASSEMBLY, Steer to Lift
13	1716314	1	FITTING, Tube Tee
14	1716370	1	CAP

### **Footnotes:**

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**The above parts group applies to the following Mfg. Nos.:**

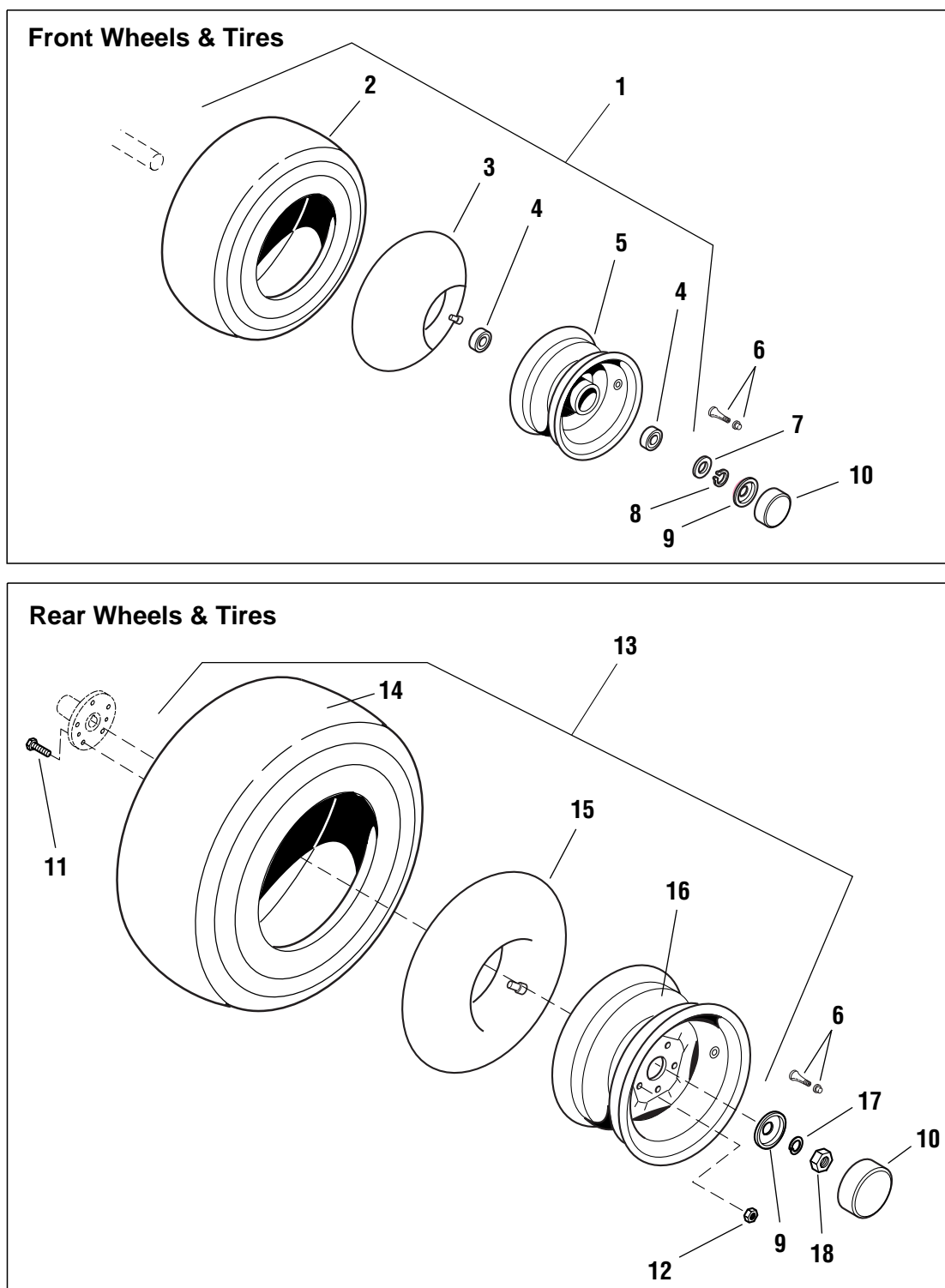
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1693120 Legacy 24.5 HP Tractor (Export)  
1693130 2024D 24.5 HP Tractor

1693138 2924D 24.5HP Tractor  
1693446 2924D 24.5HP Tractor (Export)  
1693738 Legacy 24,5 CV Hydro Diesel Tractor (Export)

## Wheels & Tires Group

NOTE: Unless noted otherwise,  
use the standard hardware torque  
specification chart.

A-LG42817A



The above parts group applies to the following Mfg. Nos.:

1693112 Legacy 24.5 HP Tractor  
1693120 Legacy 24.5 HP Tractor (Export)  
1693130 2024D 24.5 HP Tractor

1693138 2924D 24.5HP Tractor  
1693446 2924D 24.5HP Tractor (Export)  
1693738 Legacy 24,5 CV Hydro Diesel Tractor (Export)

## Wheels & Tires Group

REF NO.	PART NO.	QTY.	DESCRIPTION
1	1715414	2	WHEEL & TIRE ASSEMBLY, Front, 18 x 8.5 - 8 Tires (Includes Ref 2, 3, 4)
2	1713170	2	TIRE, Standard, Front, 18 x 8.5 - 8
2	1717633	*	TIRE, Optional 4-Ply, Front, 18 x 8.5 - 8 (For tractors equipped with front end loaders)
3	164247	A/R	TUBE, Inner, Front, for all 18 x 18.5 - 8 tire applications (optional)
4	1717056	4	BEARING, Ball
5	1717059	2	WHEEL ASSEMBLY, Front., for 18 x 8.5 - 8 Tires (includes bearings Ref 3)
6	172353	4	VALVE STEM & CAP
7	1919394	2	WASHER, 1.0
8	932577	2	RING, Retaining (0.984 shaft)
9	1676520	4	RETAINER, Cap
10	1676519	4	HUBCAP
11	1663805	10	STUD, Wheel, 7/16-20 x 1.23
12	177725	10	NUT, Lug Bolt, 7/16-20
13	1715416	2	WHEEL & TIRE ASSEMBLY, Rear, 26 x 12.00-12 Tires (Includes Ref 13, 14)
14	1701345	*	TIRE, Optional with AG-Tread, Large Rear, 26 x 12 - 12
14	1717062	2	TIRE, Standard, Rear, 26 x 12.00-12
15	157638	A/R	TUBE, Inner, Rear, for all 26 x 12.00 - 12 tire applications (optional)
16	1717061	2	WHEEL ASSEMBLY, Rear, for 26 x 12.00-12 Tires
17	1679383	2	RETAINER, Spec. Washer
18	1960259	2	NUT, Hex Jam, 1 x 14

### Footnotes:

\* No exchange program available on optional tires.

### The above parts group applies to the following Mfg. Nos.:

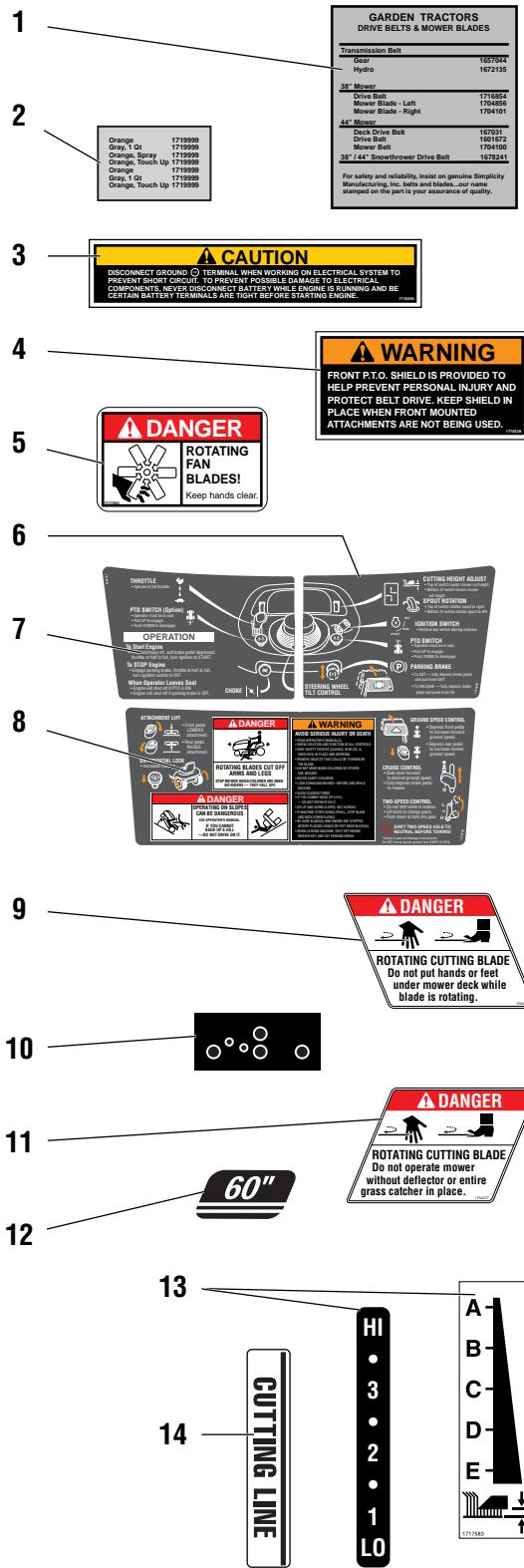
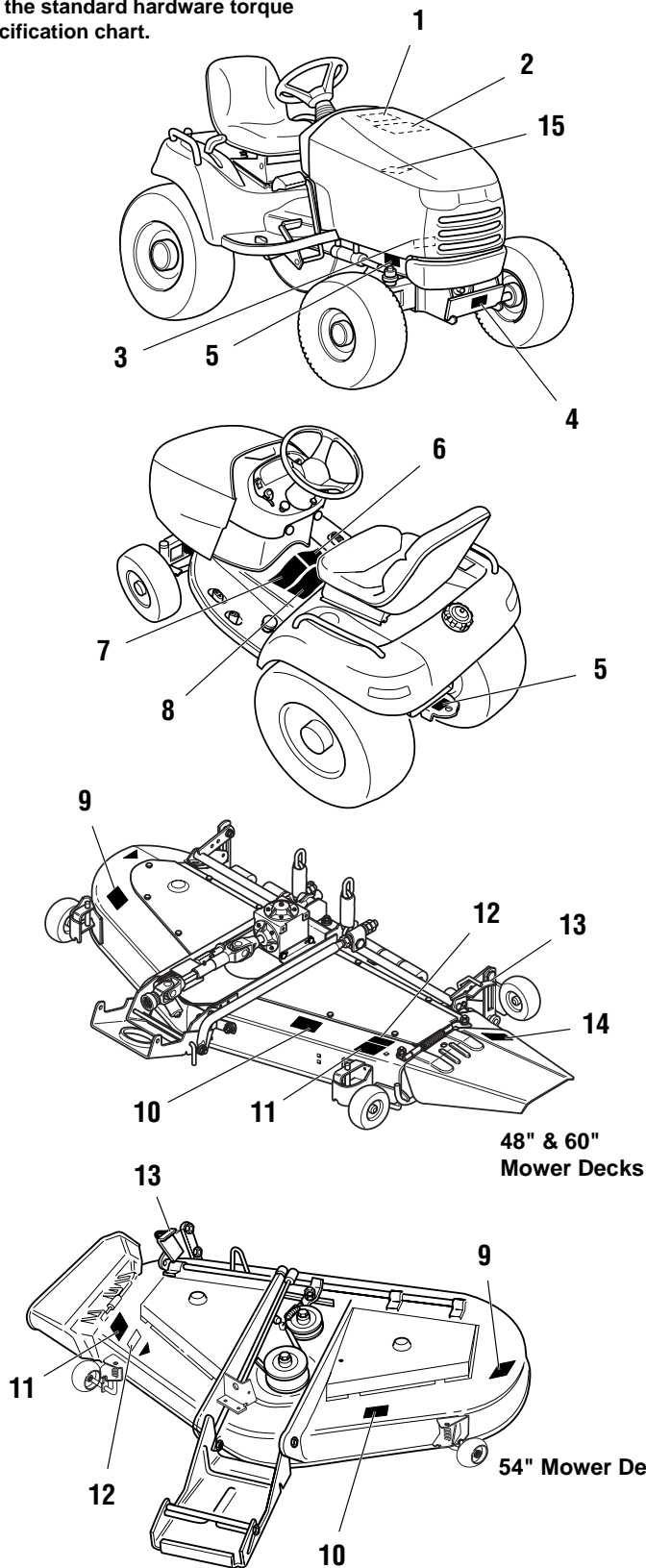
1693112 Legacy 24.5 HP Tractor  
 1693120 Legacy 24.5 HP Tractor (Export)  
 1693130 2024D 24.5 HP Tractor

1693138 2924D 24.5HP Tractor  
 1693446 2924D 24.5HP Tractor (Export)  
 1693738 Legacy 24,5 CV Hydro Diesel Tractor (Export)

## ***Decals - Safety & Common***

**NOTE: Unless noted otherwise, use the standard hardware torque specification chart.**

A-LG42818A



**Note: Decals are NOT shown to scale.**

**The above parts group applies to the following Mfg. Nos.:**

1693112	Legacy 24.5 HP Tractor	1693446	2924D 24.5HP Tractor (Export)	1693632	54" Mower Deck
1693120	Legacy 24.5 HP Tractor	1692863	48" Mower Deck	1692860	60" Mower Deck
(Export)		1693122	48" Mower Deck	1693123	60" Mower Deck
1693130	2024D 24.5 HP Tractor	1693252	48" Mower Deck (Export)	1693253	60" Mower Deck (Export)
1693138	2924D 24.5HP Tractor	1693630	54" Mower Deck		

## Decals - Safety & Common

REF NO.	PART NO.	QTY.	DESCRIPTION
1	1718660	1	DECAL, Belt, Blade
2	1717431	1	DECAL, Paint (Simplicity & AGCO Models)
2	1717449	1	DECAL, Paint (Massey Ferguson Models)
3	1716539	1	DECAL, Caution, Battery
4	1716538	1	DECAL, Warning, PTO Cover
5	1717602	2	DECAL, Danger, Fan
6	1718610	1	DECAL, Operation, Upper Right
7	1718613	1	DECAL, Operation, Upper Left
8	1718199	1	DECAL, Operation SAFETY, Lower Panel
9	1704276	1	DECAL, Danger (Hand under deck)
10	1709069	1	DECAL, Belt Installation (48" Mower Decks)
10	1717582	1	DECAL, Belt Installation (60" Mower Decks)
10	1720911	1	DECAL, Belt Installation (54" Mower Decks)
11	1704277	1	DECAL, Danger (Chute In Place)
12	1704384	1	DECAL, Cutting Width (48" Mower Decks)
12	1704903	1	DECAL, Cutting Width (60" Mower Decks)
12	1720691	1	DECAL, Cutting Width (54" Mower Decks)
13	1704131	1	DECAL, Cutting Height Indicator (Hi - Lo)
13	1717583	1	DECAL, Cutting Height Indicator
14	1664141	1	DECAL, Cutting Line
15	1718598	1	DECAL, 24.5 HP (Placed on Engine Valve Cover)
16	*	1	DECAL, OPEI (Not serviced)
17	*	1	I.D. Plates (Not serviced)

### Footnotes:

\* Not a serviceable part.

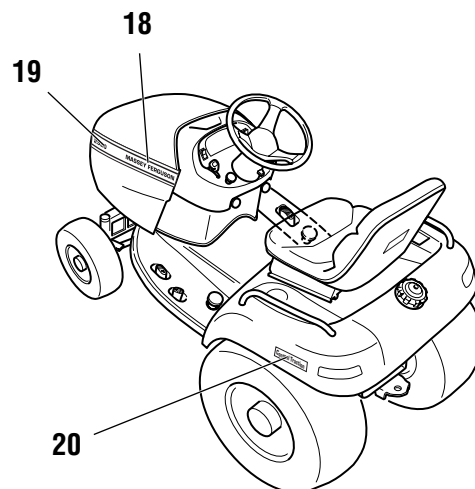
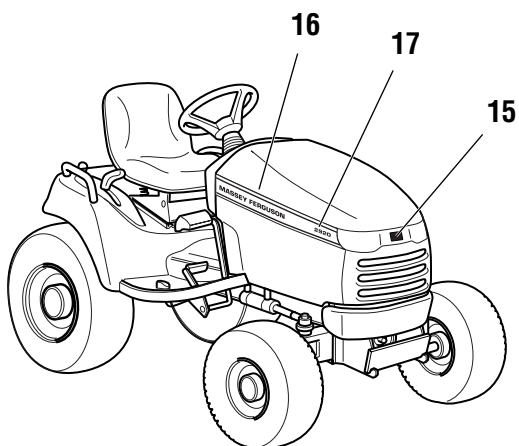
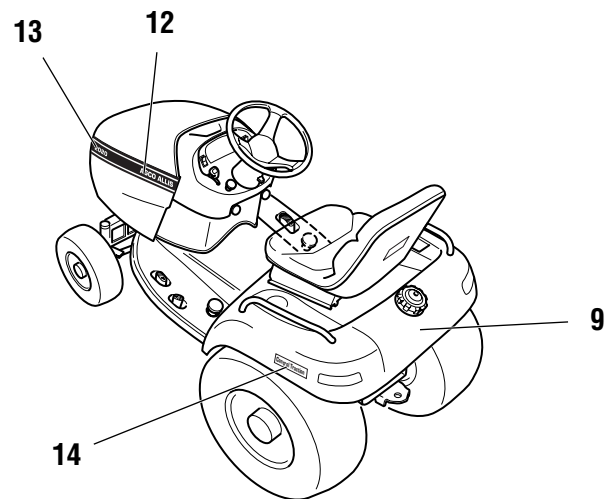
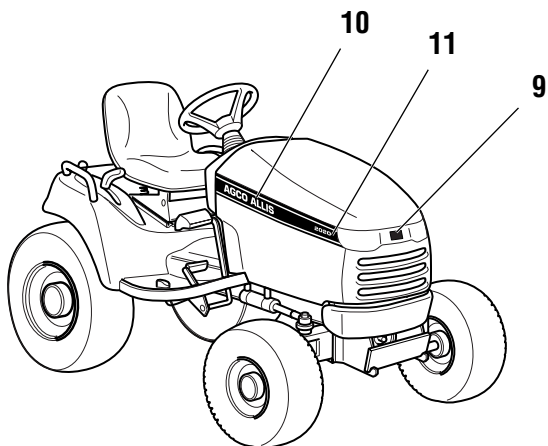
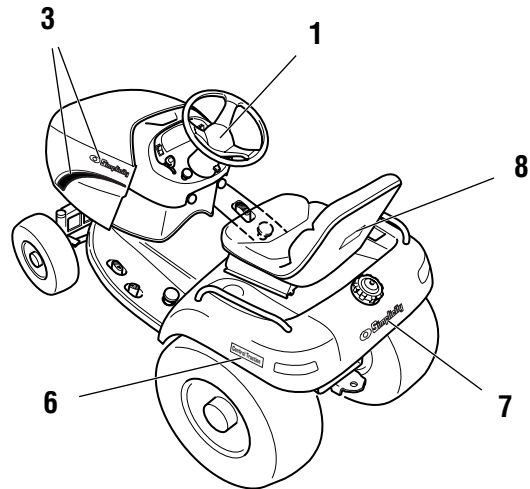
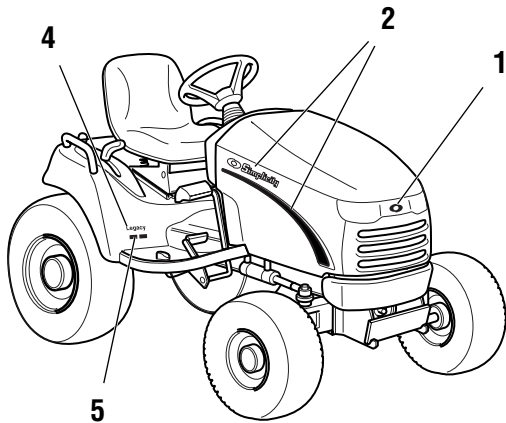
### The above parts group applies to the following Mfg. Nos.:

1693112	Legacy 24.5 HP Tractor	1693446	2924D 24.5HP Tractor (Export)	1693632	54" Mower Deck
1693120	Legacy 24.5 HP Tractor	1692863	48" Mower Deck	1692860	60" Mower Deck
(Export)		1693122	48" Mower Deck	1693123	60" Mower Deck
1693130	2024D 24.5 HP Tractor	1693252	48" Mower Deck (Export)	1693253	60" Mower Deck (Export)
1693138	2924D 24.5HP Tractor	1693630	54" Mower Deck		

## Decals - Brand & Model

A-LG42819A

NOTE: Unless noted otherwise,  
use the standard hardware torque  
specification chart.



The above parts group applies to the following Mfg. Nos.:

1693112 Legacy 24.5 HP Tractor  
1693120 Legacy 24.5 HP Tractor (Export)  
1693130 2024D 24.5 HP Tractor

1693138 2924D 24.5HP Tractor  
1693446 2924D 24.5HP Tractor (Export)  
1693738 Legacy 24,5 CV Hydro Diesel Tractor (Export)



**Decals - Brand & Model**

REF NO.	PART NO.	QTY.	DESCRIPTION
1	1717692	2	ICON, Simplicity
2	1717710	1	DECAL, RH Stripe & Logo (Simplicity Models)
3	1717711	1	DECAL, LH Stripe & Logo (Simplicity Models)
4	1717713	1	DECAL, Legacy
5	1718623	1	DECAL, 24.5 Diesel
6	1717313	1	DECAL, Automatic Control Traction (Simplicity Models)
7	1718508	1	DECAL, Simplicity Logo
8	1708927	1	DECAL, USA Logo
9	1708926	2	DECAL, AGCO Allis Logo
10	1717724	1	DECAL, RH Stripe & Logo (AGCO Allis Models)
11	1718626	1	DECAL, RH, Model (AGCO-Allis)
12	1717725	1	DECAL, LH Stripe & Logo (AGCO Allis Models)
13	1718627	1	DECAL, LH, Model (AGCO-Allis)
14	1718025	1	DECAL, Automatic Control Traction (AGCO Allis & Massey Ferguson Models)
15	1714363	1	DECAL, Massey Ferguson Logo
16	1717722	1	DECAL, RH Stripe & Logo (Massey Ferguson Models)
17	1718624	1	DECAL, RH, Model (Massey Ferguson)
18	1717723	1	DECAL, LH Stripe & Logo (Massey Ferguson Models)
19	1718625	1	DECAL, LH, Model (Massey Ferguson)
20	1718025	1	DECAL, Automatic Control Traction (AGCO Allis & Massey Ferguson Models)

**Footnotes:**

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**The above parts group applies to the following Mfg. Nos.:**

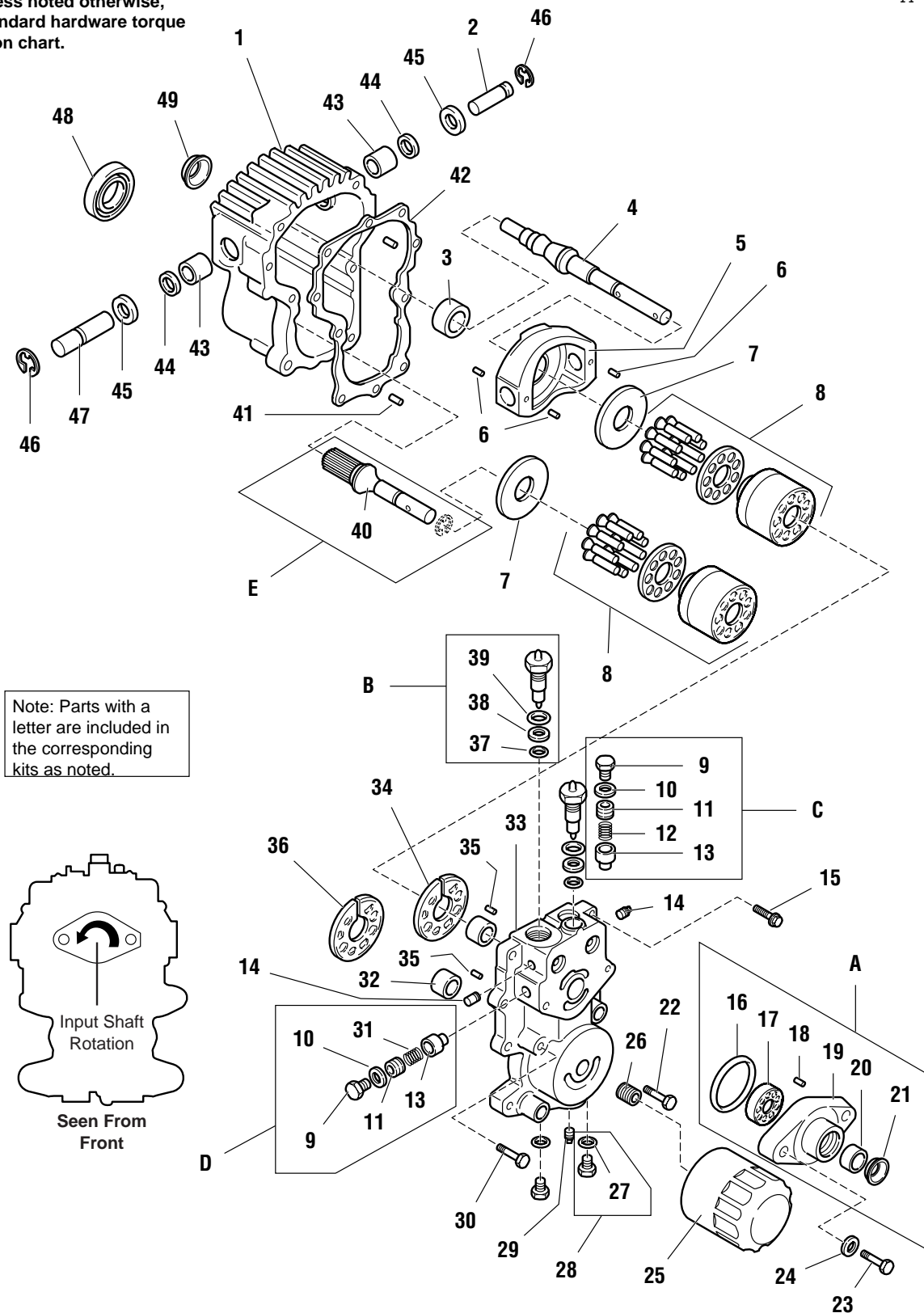
1693112 Legacy 24.5 HP Tractor  
1693120 Legacy 24.5 HP Tractor (Export)  
1693130 2024D 24.5 HP Tractor

1693138 2924D 24.5HP Tractor  
1693446 2924D 24.5HP Tractor (Export)  
1693738 Legacy 24,5 CV Hydro Diesel Tractor (Export)

## Hydrostatic Pump - SERVICE PARTS

**NOTE: Unless noted otherwise, use the standard hardware torque specification chart.**

A-LG42820A



**The above parts group applies to the following Mfg. Nos.:**

1693112 Legacy 24.5 HP Tractor  
1693120 Legacy 24.5 HP Tractor (Export)  
1693130 2024D 24.5 HP Tractor

1693138 2924D 24.5HP Tractor  
1693446 2924D 24.5HP Tractor (Export)  
1693738 Legacy 24,5 CV Hydro Diesel Tractor (Export)

## Hydrostatic Pump - SERVICE PARTS

REF NO.	PART NO.	QTY.	DESCRIPTION
1	1678975	1	HOUSING ASSY. (Incl. Ref. Nos. 49, 43 & 44)
2	1652194	1	SHAFT, Trunnion
3	1652231	1	BEARING, Ball
4	1678987	1	SHAFT, Pump
5	1673533	1	PLATE, Swash
6	1652226	3	PIN, Spring
7	1673532	2	PLATE, Thrust
8	1673535	2	BLOCK, Cylinder
9	1652217	2	PLUG, Hex Hd.
10	921884	2	"O" RING
11	1652216	4	KIT, Shim Pack
12	1700813	1	SPRING, Rel. Valve
13	1652214	2	CONE, Rel. Valve
14	917673	4	PLUG, Pipe
15	1652212	2	CAPSCREW, 12 Pt.
16	1652207	1	"O" RING
17	1678985	1	GEROTER
18	1678984	1	PIN, Straight
19	1678983	1	HOUSING, Charge Pump
20	1678979	1	BEARING, Roller
21	1678981	1	SEAL, Lip
22	1920415	2	CAPSCREW, Hex Hd, 3/6-16 x 1-1/4
23	1927531	2	CAPSCREW, Hex Hd, 7/16-14 x 2
24	1918199	2	LOCKWASHER, 7/16
25	1650954	1	FILTER, Oil
26	1671699	1	UNION, Filter
27	1652196	2	"O" RING
28	1652197	2	PLUG, Hex Hd. (Incl. Ref. No. 27)
29	1671665	1	PLUG, Pipe (Incl. Ref. No. 27)
30	1923701	4	CAPSCREW, Hex Hd, 3/8-16 x 2
31	1652253	1	SPRING, Rel. Valve
32	1678979	2	BEARING, Roller
33	1678980	1	SECTION, Center
34	1652223	1	PLATE, Valve (Pump)
35	1652224	2	PIN, Headless, Straight
36	1652189	1	PLATE, Valve (Motor)
37	1652221	2	"O" RING
38	1652220	2	RING, Back-Up
39	1652219	2	"O" RING
40	*	1	SHAFT, Motor (See Repair Kit "E")
41	1652185	2	PIN, Headless
42	1652184	1	GASKET
43	1652251	2	BEARING, Needle
44	1652234	2	SEAL, Up
45	1652235	2	WASHER
46	1652192	2	RING, Retaining
47	1652183	1	SHAFT, Trunnion
48	1678977	1	BEARING, Ball
49	1612093	1	SEAL, Lip
A	1678988		CHARGE PUMP KIT (Incl. Ref. Nos. 16, 17, 18, 19, 20 & 21)
B	1673537		CHECK VALVE ASSY. (Incl. Ref. Nos. 37, 38 & 39)
C	1700812		RELIEF VALVE KIT (Incl. Ref. Nos. 9, 10, 11, 12 & 13)
D	1673538		RELIEF VALVE KIT (Incl. Ref. Nos. 9, 10, 11, 13 & 31)
E	1703993		SHAFT & SNAP RING KIT

### Footnotes:

\* Sold only as part of Shaft & Snap Ring Repair Kit (P/N 1703993).

### The above parts group applies to the following Mfg. Nos.:

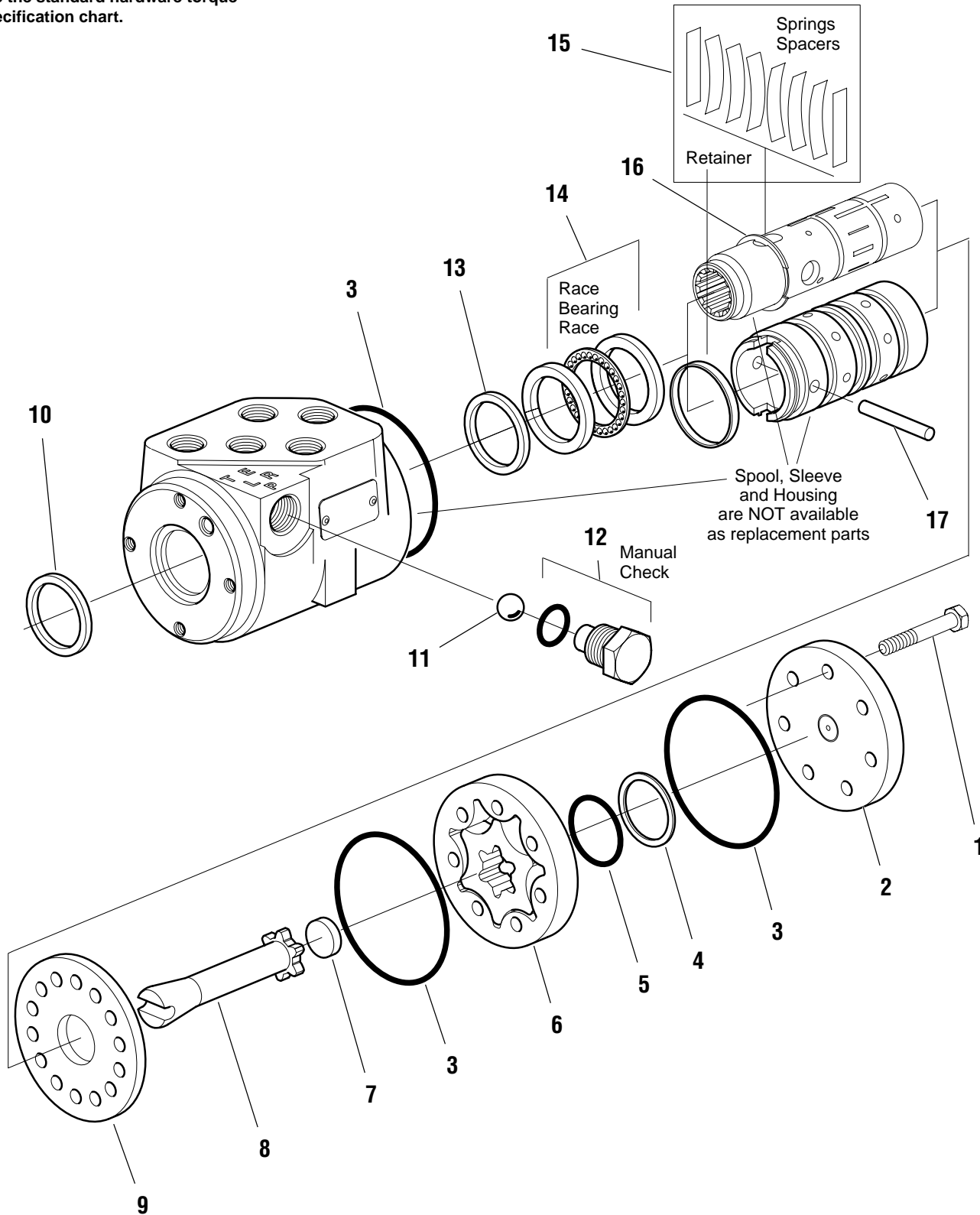
1693112 Legacy 24.5 HP Tractor  
 1693120 Legacy 24.5 HP Tractor (Export)  
 1693130 2024D 24.5 HP Tractor

1693138 2924D 24.5HP Tractor  
 1693446 2924D 24.5HP Tractor (Export)  
 1693738 Legacy 24,5 CV Hydro Diesel Tractor (Export)

## Hydraulic Steering Unit - SERVICE PARTS

**NOTE: Unless noted otherwise, use the standard hardware torque specification chart.**

A-LG42821A



**The above parts group applies to the following Mfg. Nos.:**

1693112 Legacy 24.5 HP Tractor  
1693120 Legacy 24.5 HP Tractor (Export)  
1693130 2024D 24.5 HP Tractor

1693138 2924D 24.5HP Tractor  
1693446 2924D 24.5HP Tractor (Export)  
1693738 Legacy 24,5 CV Hydro Diesel Tractor (Export)

### ***Hydraulic Steering Unit - SERVICE PARTS***

REF NO.	PART NO.	QTY.	DESCRIPTION
1	1718713	7	CAPSCREW
2	1718714	1	CAP, End
3	1718715	3	SEAL,O-ring
4	1718716	1	SEAL
5	1718717	1	O-RING
6	1718718	1	GEROTOR
7	1718719	1	SPACER
8	1718720	1	DRIVE (Includes Sleeve & Spool)
9	1718721	1	PLATE, Wear
10	1718722	1	SEAL, Dust
11	1718723	1	BALL
12	1718724	1	KIT, Plug & O-ring, (Includes Plug & O-ring Seal)
13	1718725	1	SEAL, Quad
14	1718726	1	KIT, Bearing (Includes Bearing & Bearing Races)
15	1718727	1	KIT, Centering Spring (Includes Spring Spacer, Centering Spring, & Spring Retaining Ring)
16	1718728	1	RETAINING RING, External
17	1718729	1	PIN
18	1718730	N/A	SEAL KIT, (Includes all seals & O-rings above).

### **Footnotes:**

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#### **The above parts group applies to the following Mfg. Nos.:**

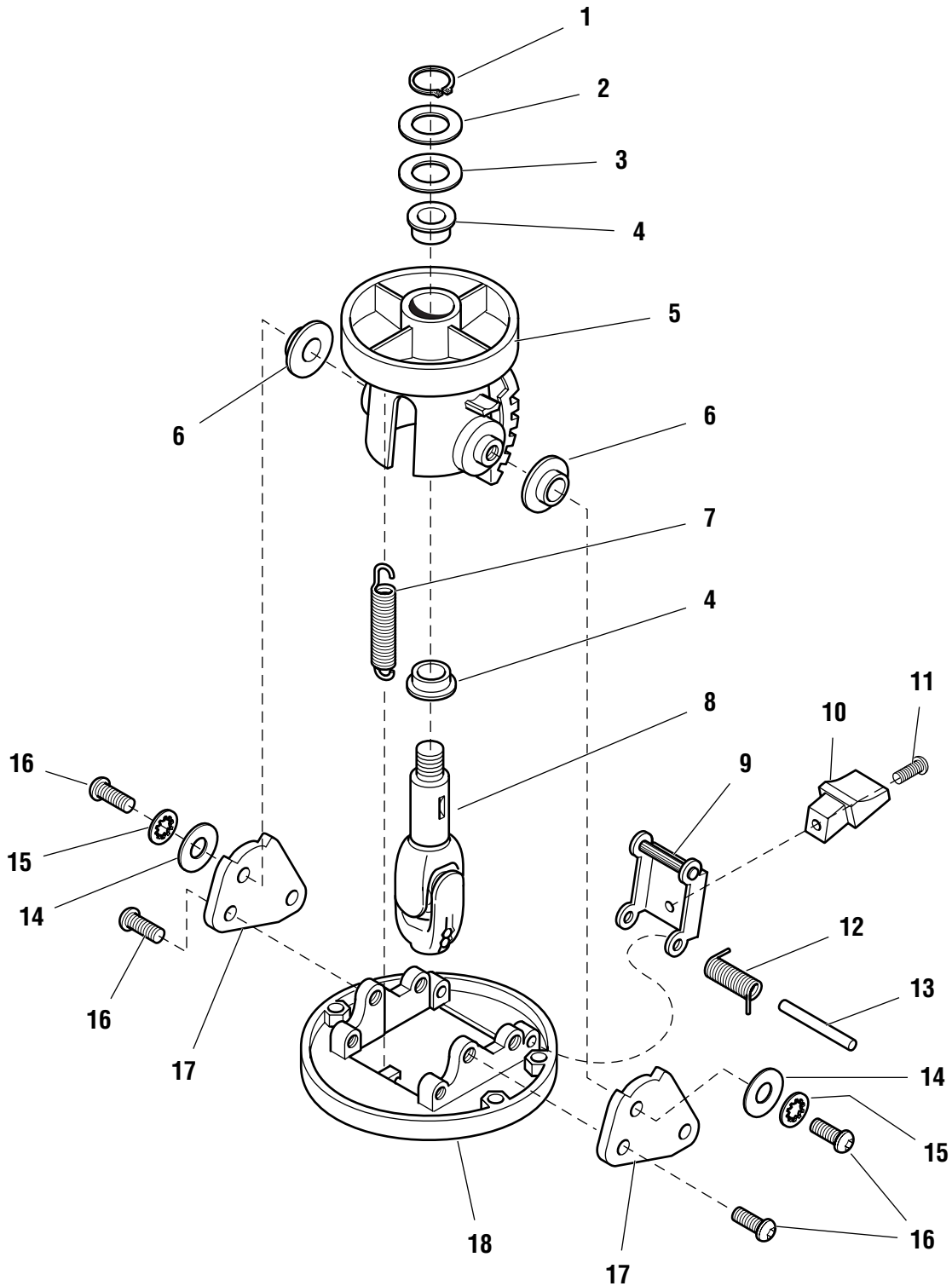
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1693120 Legacy 24.5 HP Tractor (Export)  
1693130 2024D 24.5 HP Tractor

1693138 2924D 24.5HP Tractor  
1693446 2924D 24.5HP Tractor (Export)  
1693738 Legacy 24,5 CV Hydro Diesel Tractor (Export)

## Tilt Assembly - SERVICE PARTS

A-LG42822A

NOTE: Unless noted otherwise,  
use the standard hardware torque  
specification chart.



The above parts group applies to the following Mfg. Nos.:

1693112 Legacy 24.5 HP Tractor  
1693120 Legacy 24.5 HP Tractor (Export)  
1693130 2024D 24.5 HP Tractor

1693138 2924D 24.5HP Tractor  
1693446 2924D 24.5HP Tractor (Export)  
1693738 Legacy 24,5 CV Hydro Diesel Tractor (Export)

**Tilt Assembly - SERVICE PARTS**

REF NO.	PART NO.	QTY.	DESCRIPTION
1	1718742	1	RING, Retaining
2	1718743	1	WASHER
3	1718748	1	WASHER, Spring Wave
4	1718739	2	BUSHING
5	*	1	SUPPORT, Wheel Shaft
6	1718738	2	BUSHING
7	1718736	1	SPRING, Tilt
8	*	1	ASSEMBLY, Wheel Shaft
9	1718734	1	ASSEMBLY, Latch
10	1718744	1	LEVER, Release
11	1718745	1	CAPSCREW
12	*	1	SPRING, Latch
13	*	1	SHAFT, Latch
14	1718746	2	WASHER
15	1718747	2	LOCKWASHER, Internal Tooth
16	1718741	6	CAPSCREW
17	*	2	PLATE, Support
18	*	1	BASE

**Footnotes:**

\* Not Serviced Separately. Order Steering Tilt Assembly 1716258.

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**The above parts group applies to the following Mfg. Nos.:**

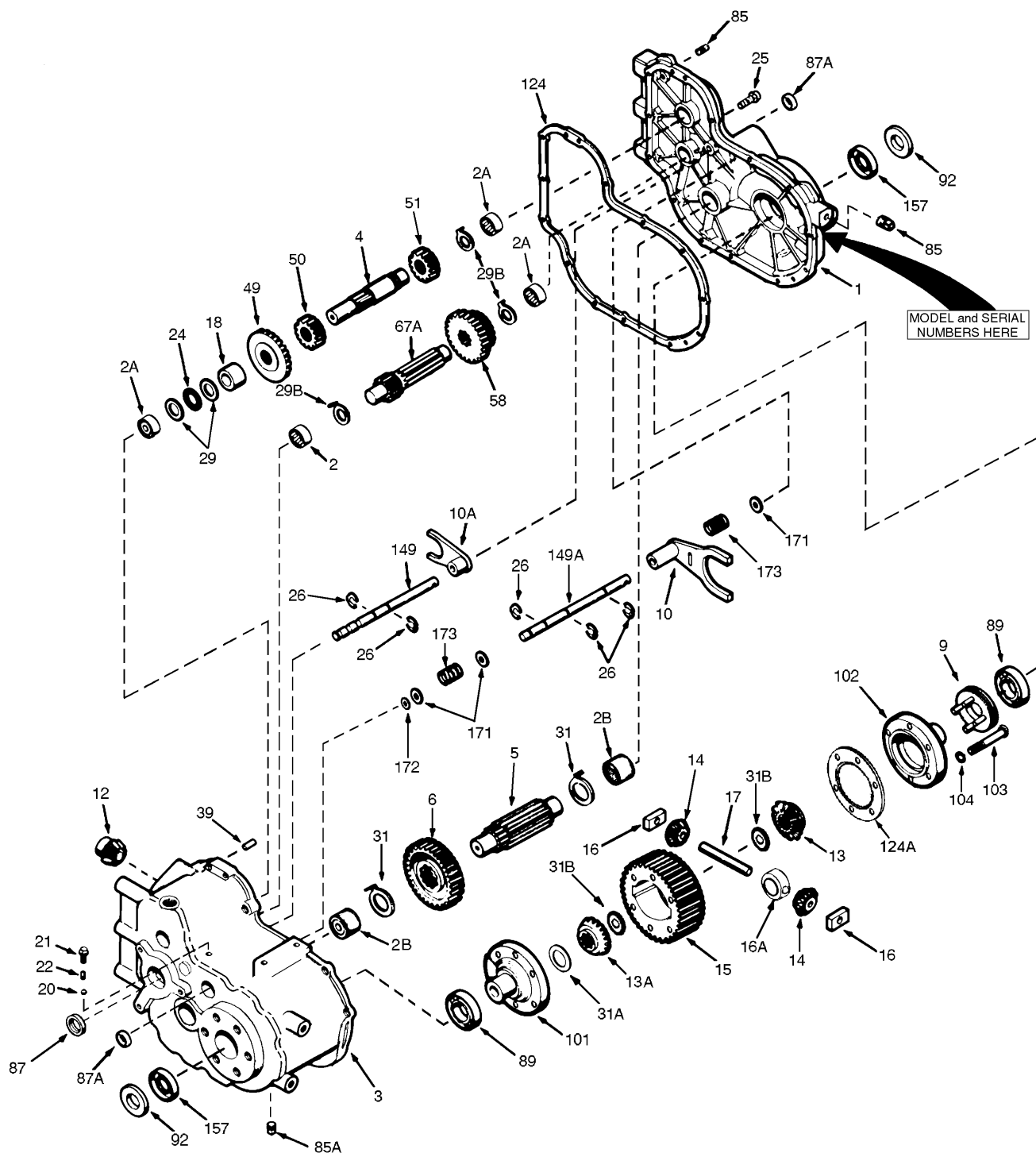
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1693120 Legacy 24.5 HP Tractor (Export)  
1693130 2024D 24.5 HP Tractor

1693138 2924D 24.5HP Tractor  
1693446 2924D 24.5HP Tractor (Export)  
1693738 Legacy 24,5 CV Hydro Diesel Tractor (Export)

## REFERENCE Transaxle Service Parts -- Peerless Model 2600-025

A-LG42823A

NOTE: Unless noted otherwise,  
use the standard hardware torque  
specification chart.



NOTE: Peerless transmission parts must be ordered through your local Tecumseh/Peerless distributor.  
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### The above parts group applies to the following Mfg. Nos.:

1693112 Legacy 24.5 HP Tractor  
1693120 Legacy 24.5 HP Tractor (Export)  
1693130 2024D 24.5 HP Tractor

1693138 2924D 24.5HP Tractor  
1693446 2924D 24.5HP Tractor (Export)  
1693738 Legacy 24,5 CV Hydro Diesel Tractor (Export)



**REFERENCE Transaxle Service Parts -- Peerless Model 2600-025**

REF NO.	PART NO.	QTY.	DESCRIPTION
1	772086	1	Transaxle Cover (Incl. 2A & 2B)
2	780097	1	Needle Bearing 1" ID
2B	780099	2	Needle Bearing
2A	780100	3	Needle Bearing
3	770130	1	Transaxle Case (Incl. 2, 2A & 2B)
4	776209A	1	Countershaft
5	776120A	1	Output Pinion
6	778098	1	Output Gear (37 teeth)
9	784325A	1	Shift Collar Assy
10A	784195	1	Shift Fork
10	784328	1	Shift Fork (Diff-Lock)
12	778155	1	Bevel Pinion(13 teeth-steel)(Ship Loose Part)
13A	778158	1	Bevel Gear (16 teeth-steel)
13	778159	1	Bevel Gear (16 teeth-steel)
14	778157	2	Bevel Pinion (10 teeth-steel)
15	778156	1	Ring Gear
16	786098	2	Drive Block
16A	786171	1	Spacer Block
17	786096	1	PIN, Drive
18	786094	1	Spacer
20	792004	1	Ball, 3/16" dia.
21	792100	1	CAPSCREW, 1/4-20 x 5/8"
22	792003	1	Detent Spring
24	780012	1	Thrust Bearing
25	792067	13	CAPSCREW, 5/16-18 x 1"
26	792064	5	Retaining Ring
29	780045	2	Washer
29B	780157	3	Washer
31A	780130	1	Washer
31	780156	2	Washer
31B	792158	2	Belleville Washer
39	786026	2	PIN, Dowel
49	778087	1	Bevel Gear (30 teeth)
50	778088	1	Spur Gear (16 teeth)
51	778099	1	Spur Gear (20 teeth)
58	778100	1	Shifter Gear (23 & 27 teeth)
67A	776122	1	Shifter & Brake Shaft (13 teeth)
85A	792019	1	Magnetic Drain Plug, 3/8-18
85	792039	2	Plug, 1/8-27
87	788008	1	Oil Seal 1"
87A	788034	3	Oil Seal, 1/2"
89	780125	2	Ball Bearing
92	786097	2	Spacer (Ship Loose Part)
101	774486A	1	Differential Carrier (Incl. 31A)
102	774487	1	Differential Carrier
103	792101	6	CAPSCREW, 3/8-16 x 2-3/4"
104	792011	6	Lockwasher, 3/8"
124A	780190	1	Shim
124	788058B	1	Gasket
149	784326A	1	Shift Rod (High-Low)
149A	784331A	1	Shift Rod (Diff-Lock)
157	788049	2	Oil Seal 1-1/8"
171	780070	3	Thrust Washer .502 ID
172	792099	1	Retaining Ring
173	792102	2	Spring (Diff-Lock)

**Footnotes:**

Peerless transmission parts must be ordered through your local Tecumseh/Peerless distributor.  
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**The above parts group applies to the following Mfg. Nos.:**

1693112 Legacy 24.5 HP Tractor  
1693120 Legacy 24.5 HP Tractor (Export)  
1693130 2024D 24.5 HP Tractor

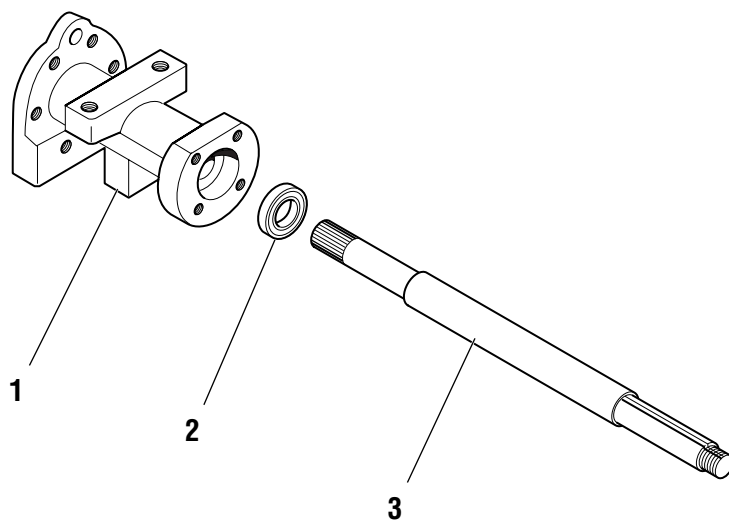
1693138 2924D 24.5HP Tractor  
1693446 2924D 24.5HP Tractor (Export)  
1693738 Legacy 24,5 CV Hydro Diesel Tractor (Export)

## REFERENCE Axle Housing Service Parts - Peerless Model 2650-007

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NOTE: Unless noted otherwise,  
use the standard hardware torque  
specification chart.

A-LG42824A



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### The above parts group applies to the following Mfg. Nos.:

1693112 Legacy 24.5 HP Tractor  
1693120 Legacy 24.5 HP Tractor (Export)  
1693130 2024D 24.5 HP Tractor

1693138 2924D 24.5HP Tractor  
1693446 2924D 24.5HP Tractor (Export)  
1693738 Legacy 24,5 CV Hydro Diesel Tractor (Export)

**REFERENCE Axle Housing Service Parts - Peerless Model 2650-007**

REF NO.	PART NO.	QTY.	DESCRIPTION
1	782064	1	HOUSING, Axle, 8-3/8" Long
2	780127	1	BEARING, Ball
3	774956	1	AXLE, 16-9/16" Long

**Footnotes:**

Peerless transmission parts must be ordered through your local Tecumseh/Peerless distributor.  
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**The above parts group applies to the following Mfg. Nos.:**

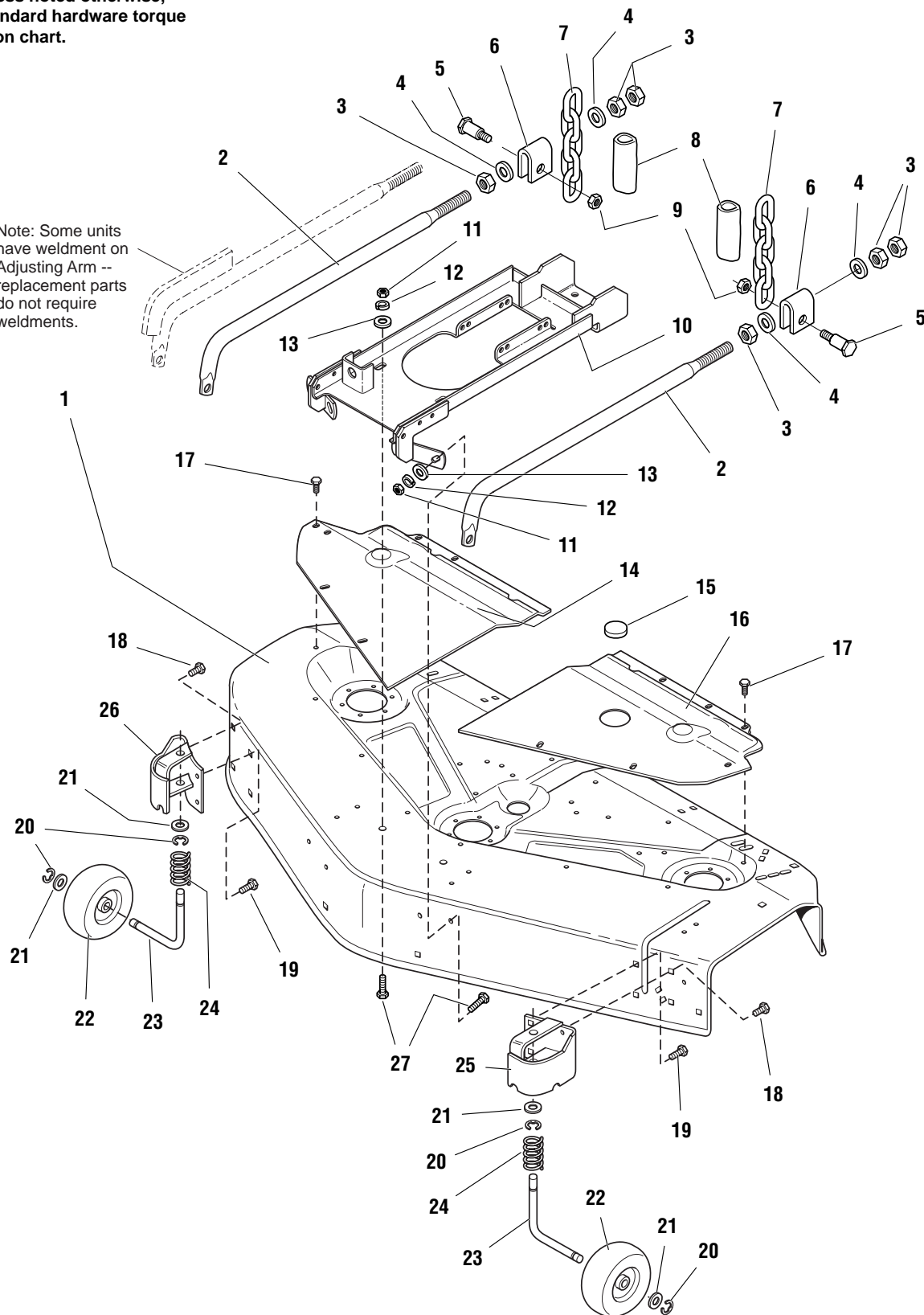
1693112 Legacy 24.5 HP Tractor	1693138 2924D 24.5HP Tractor
1693120 Legacy 24.5 HP Tractor (Export)	1693446 2924D 24.5HP Tractor (Export)
1693130 2024D 24.5 HP Tractor	1693738 Legacy 24,5 CV Hydro Diesel Tractor (Export)

## 48" Mower Housing Cover & Gauge Wheel Group

A-LG42825A

**NOTE:** Unless noted otherwise,  
use the standard hardware torque  
specification chart.

Note: Some units  
have weldment on  
Adjusting Arm --  
replacement parts  
do not require  
weldments.



The above parts group applies to the following Mfg. Nos.:

- 1692863 48" Mower Deck
- 1693122 48" Mower Deck
- 1693252 48" Mower Deck (Exp)
- 1693420 48" Mower Deck (Exp)

**48" Mower Housing Cover & Gauge Wheel Group**

REF NO.	PART NO.	QTY.	DESCRIPTION
1	1686731	1	HOUSING, 48" Mower Deck (Orange)
1	61686731	1	HOUSING, 48" Mower Deck (Solar Black)
2	1719667	2	ARM, Adjusting
3	1922014	6	NUT, Hex Jam, 5/8-18
4	1924366	4	WASHER, 5/8
5	170135	2	BOLT, Shoulder, 1/2 x 1.53 - 3/8-16
6	1677182	2	TRUNNION
7	107031	2	CHAIN, Lift
8	1686763	2	TUBE, Shrink Wrap
9	1930645	2	NUT, Hex Flange, Centerlock, 3/8-16
10	1715924	1	SUPPORT ASSEMBLY, 48" Mower Deck (Orange)
10	61715924	1	SUPPORT ASSEMBLY, 48" Mower Deck (Solar Black)
11	1916950	8	NUT, Hex, Full, 3/8-16
12	1916965	8	LOCKWASHER, 3/8
13	1924940	6	WASHER, Plain, 3/8
14	1679928	1	COVER, RH, 48" Mower Deck (Orange)
14	61679928	1	COVER, RH, 48" Mower Deck (Solar Black)
15	1674020	1	PLUG, Cover
16	1679511	1	COVER, LH, 48" Mower Deck (Orange)
16	61679511	1	COVER, LH, 48" Mower Deck (Solar Black)
17	1929000	10	CAPSCREW, Hex Hd, Taptite, 1/4-20 x 3/8
18	1930601	8	CAPSCREW, Hex Hd, Taptite, 5/16-18 x 3/4
19	1919326	4	CAPSCREW, Hex Hd, 5/16-18 x 1
20	1704420	4	KLIPRING, 5/8
21	1960020	4	WASHER, Plain, 5/8
22	1716353	2	WHEEL, Gauge
23	1716345	2	SPINDLE, Gauge Wheel
24	1716346	2	SPRING, Compression
25	1716347	1	BRACKET ASSEMBLY, LH Gauge
26	1716942	1	BRACKET ASSEMBLY, RH Gauge
27	1921210	6	CAPSCREW, Hex Hd, 3/8-16 x 1

**Footnotes:**

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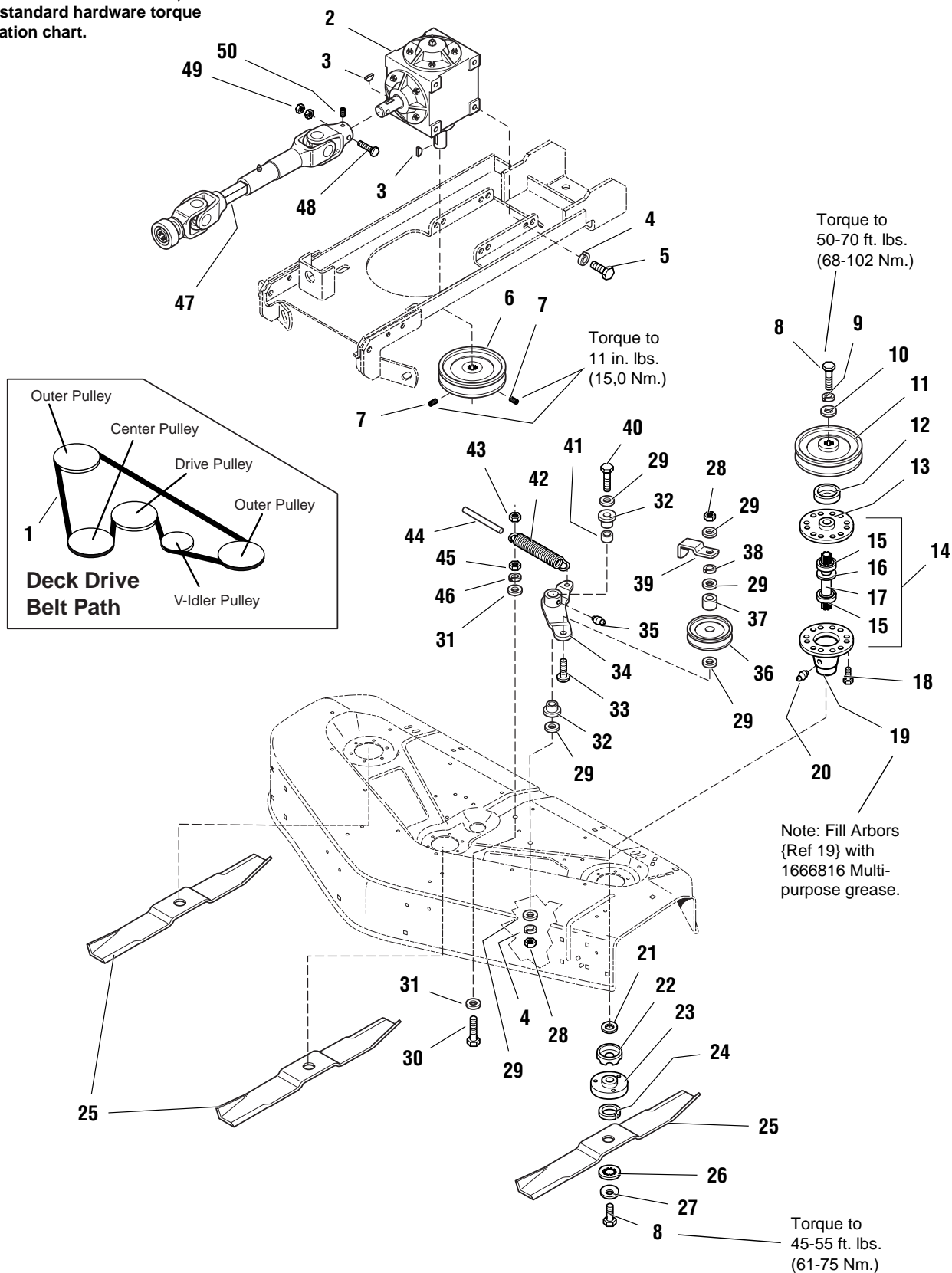
The above parts group applies to the following Mfg. Nos.:

1692863 48" Mower Deck  
1693122 48" Mower Deck  
1693252 48" Mower Deck (Exp)  
1693420 48" Mower Deck (Exp)

## 48" Mower Drive, Belt, Arbor & Blade Group

A-LG42826A

**NOTE:** Unless noted otherwise, use the standard hardware torque specification chart.



The above parts group applies to the following Mfg. Nos.:

- 1692863 48" Mower Deck
- 1693122 48" Mower Deck
- 1693252 48" Mower Deck (Exp)
- 1693420 48" Mower Deck (Exp)

**48" Mower Drive, Belt, Arbor & Blade Group**

REF NO.	PART NO.	QTY.	DESCRIPTION
1	1675342	1	BELT, Deck, Double "V"
2	1717069	1	GEAR BOX (See Service Parts on page 92)
3	922138	2	KEY
4	1916965	5	LOCKWASHER, 3/8
5	1921965	4	CAPSCREW, Hex Hd, 3/8-16 x 3/4
6	1674643	1	PULLEY ASSEMBLY
7	1928721	2	SET SCREW, Sqr Hd, 5/16-18 x 1/2
8	923471	6	CAPSCREW, 7/16-14 x 1
9	1918199	3	LOCKWASHER, 7/16
10	1933263	3	WASHER, 7/16
11	1678663	3	PULLEY ASSEMBLY
12	1657969	3	SHIELD
13	1655729	3	ARBOR HOUSING, Top
14	1676278	3	ARBOR SHAFT & BEARING ASSEMBLY, Complete (Includes Ref 15, 16, & 17)
15	108202	6	BEARING
16	1707335	3	GASKET, Foam
17	1676277	3	ARBOR SHAFT
18	1664847	18	CAPSCREW, Hex Hd, Taptite, 5/16-18 x 3/4
19	1703273	3	HOUSING ASSEMBLY, Bottom (Includes Ref 20)
20	1704314	3	FITTING, Lube
21	1700230	3	WASHER, Shim
22	1700229	3	SHIELD, Grass
23	1655777	3	ADAPTER, Blade
24	1657528	3	RING, Self Locking
25	1679916	3	BLADE
26	1679711	3	WASHER, Spline
27	1656916	3	WASHER, Spring
28	1916950	2	NUT, Hex, Full, 3/8-16
29	1924940	6	WASHER, Plain, 3/8
30	1921977	1	CAPSCREW, Hex Hd, 5/16-18 x 1-1/4
31	1919326	2	WASHER, Plain 5/16
32	1676148	2	BUSHING
33	1960268	1	CARRIAGE BOLT, 3/8-16 x 1-1/4
34	1700395	1	IDLER ARM ASSEMBLY
35	915019	1	LUBE FITTING
36	1715494	1	PULLEY, Idler
37	157081	1	SPACER
38	1916803	1	WASHER, Internal Lock
39	1679486	1	STOP BRACKET, Idler
40	1923701	1	CAPSCREW, Hex Hd, 3/8-16 x 2
41	1674669	1	SPACER
42	1674671	1	SPRING, Extension
43	1923362	1	NUT, Hex, Center Lock, 5/16-18
44	1716960	1	ROD, Spring Stop
45	1917372	1	NUT, Hex, Full, 5/16-18
46	1917356	1	LOCKWASHER, 5/16
47	1716482	1	DRIVE SHAFT, Complete (See Service Parts on page 90)
48	1923282	1	CAPSCREW, Hex Hd, 1/4-20 x 2 1/2
49	1923358	2	NUT, Hex, Center Lock, 1/4-20
50	1930543	1	SETSCREW, 5/16-18 x 1/2

**Footnotes:**

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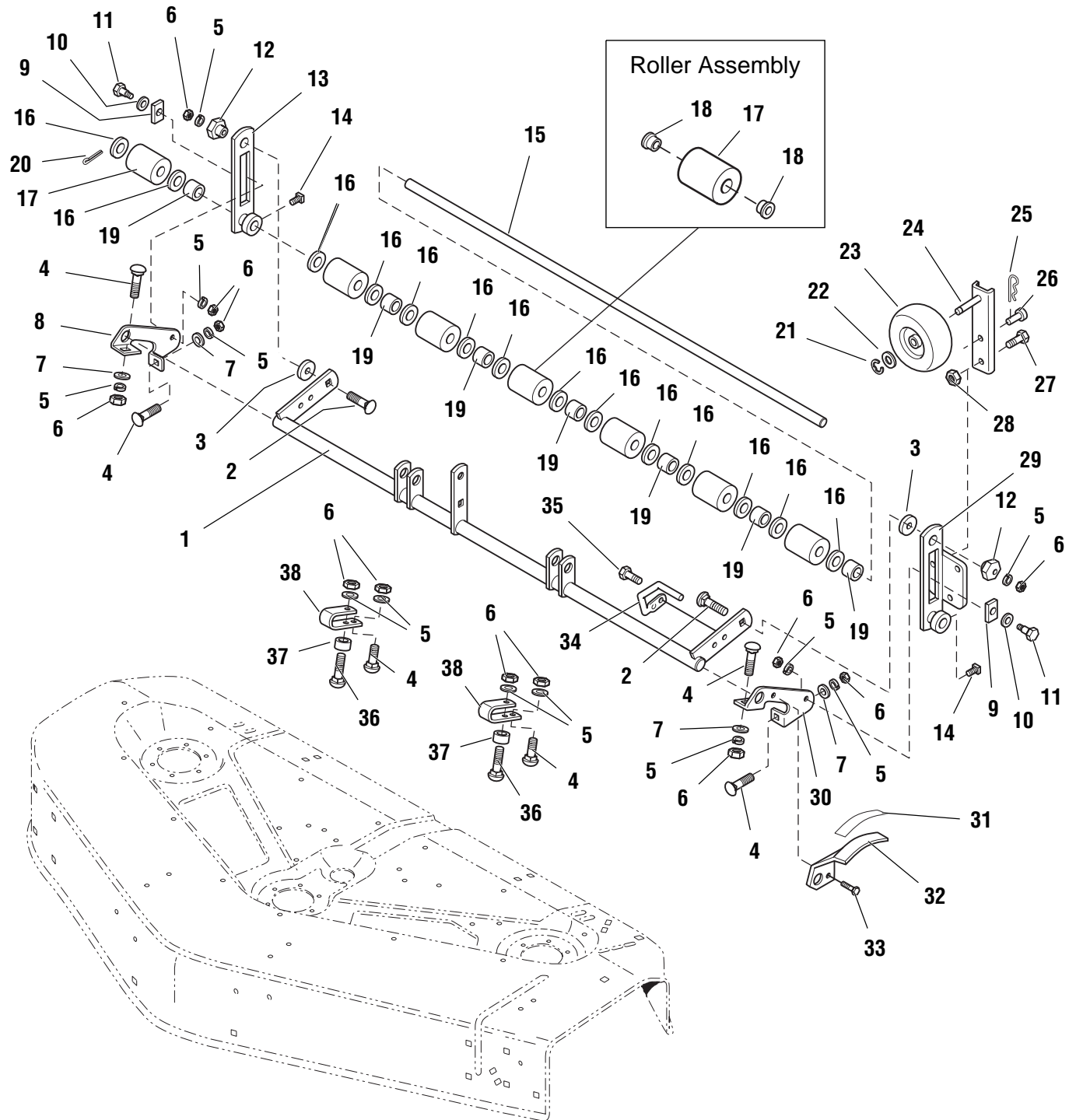
The above parts group applies to the following Mfg. Nos.:

1692863 48" Mower Deck  
1693122 48" Mower Deck  
1693252 48" Mower Deck (Exp)  
1693420 48" Mower Deck (Exp)

## 48" Mower Roller Bar Group - (Serial Nos. 1 to 59999)

A-LG42827A

NOTE: Unless noted otherwise,  
use the standard hardware torque  
specification chart.



The above parts group applies to the following Mfg. Nos.:

- 1692863 48" Mower Deck - [SN 1 to 59999]
- 1693122 48" Mower Deck - [SN 1 to 59999]
- 1693252 48" Mower Deck (Exp) - [SN 1 to 59999]
- 1693420 48" Mower Deck (Exp) - [SN 1 to 59999]



**48" Mower Roller Bar Group - (Serial Nos. 1 to 59999)**

REF NO.	PART NO.	QTY.	DESCRIPTION
1	1715926	1	ROCKER SHAFT ASSEMBLY
2	1931353	2	CARRIAGE BOLT, 3/8-16 x 1-3/4
3	1960071	2	WASHER, 3/8
4	1931350	12	CARRIAGE BOLT, 3/8-16 x 1
5	1916965	12	LOCKWASHER, 3/8
6	1916950	12	NUT, Hex, Full, 3/8-16
7	1924940	4	WASHER, Plain, 3/8
8	1716982	1	BRACKET, Roller, RH
9	1677507	2	SLIDE
10	1924361	2	WASHER, 1/2 x 1-1/4
11	172622	2	BOLT, Shoulder
12	1704082	2	NUT, Adjuster, Eccentric
13	1715882	1	BAR ASSEMBLY, Roller, LH
14	1928721	2	SET SCREW, Sqr Hd, 5/16-18 x 1/2
15	1715930	1	SHAFT, Roller
16	1960201	14	WASHER, 1.0
17	1678043	7	ROLLER ASSEMBLY
18	1677762	14	BUSHING, Roller
19	1701873	7	SPACER, Short
20	1918459	1	PIN, Cotter
21	158399	1	E-RING, 1/2
22	1960027	1	WASHER, Flat, 1/2 x 7/8
23	1714760	1	WHEEL, Slide
24	1716343	1	BAR ASSEMBLY, Wheel
25	1960074	1	HAIRPIN
26	1708298	1	HITCH PIN, 3/8
27	1921210	1	CAPSCREW, Hex Hd, 3/8-16 x 1
28	1919439	1	NUT, Hex, Nylon Lock, 3/8-16
29	1716341	1	BAR ASSEMBLY, Roller, RH
30	1716983	1	BRACKET, Roller, LH
31	1717583	1	DECAL, Cutting Height Indicator
32	1716480	1	PLATE, Height Indicator
33	1929000	1	CAPSCREW, Hex Hd, Taptite, 1/4-20 x 3/8
34	1716481	1	ROD, Indicator
35	1924856	1	CAPSCREW, Hex Hd, Taptite, 5/16-18 x 1/2
36	1931355	2	CARRIAGE BOLT, 3/8-16 x 2-1/4
37	1676088	2	SPACER
38	1676087	2	STRAP

**Footnotes:**

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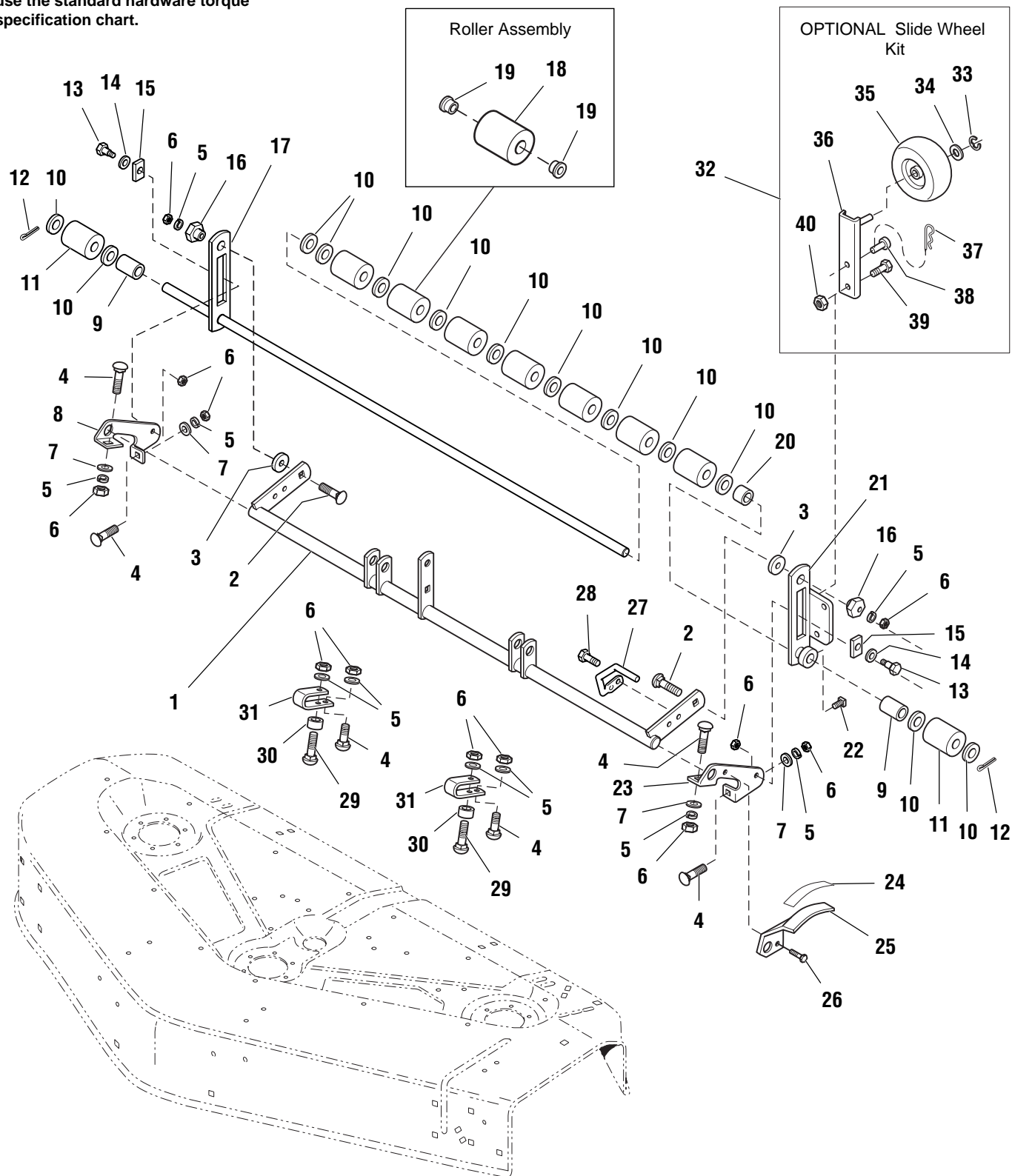
**The above parts group applies to the following Mfg. Nos.:**

1692863 48" Mower Deck - [SN 1 to 59999]  
1693122 48" Mower Deck - [SN 1 to 59999]  
1693252 48" Mower Deck (Exp) - [SN 1 to 59999]  
1693420 48" Mower Deck (Exp) - [SN 1 to 59999]

## 48" Mower Roller Bar Group - (Serial No. 60000 and above)

A-LG42828A

NOTE: Unless noted otherwise,  
use the standard hardware torque  
specification chart.



The above parts group applies to the following Mfg. Nos.:

- 1692863 48" Mower Deck - [SN 60000 & above]
- 1693122 48" Mower Deck - [SN 60000 & above]
- 1693252 48" Mower Deck (Exp) - [SN 60000 & above]
- 1693420 48" Mower Deck (Exp) - [SN 60000 & above]

**48" Mower Roller Bar Group - (Serial No. 60000 and above)**

REF NO.	PART NO.	QTY.	DESCRIPTION
1	1715926	1	ROCKER SHAFT ASSEMBLY
2	1931353	2	CARRIAGE BOLT, 3/8-16 x 1-3/4
3	1960071	2	WASHER, 3/8
4	1931350	12	CARRIAGE BOLT, 3/8-16 x 1
5	1916965	12	LOCKWASHER, 3/8
6	1916950	12	NUT, Hex, Full, 3/8-16
7	1924940	4	WASHER, Plain, 3/8
8	1716982	1	BRACKET, Roller, RH
9	1714812	2	SPACER, Long
10	960156	13	WASHER, 1.0
11	1678043	2	ROLLER, Outer
12	1918459	2	PIN, Cotter
13	172622	2	BOLT, Shoulder
14	1924361	2	WASHER, 1/2 x 1-1/4
15	1677507	2	SLIDE
16	1704082	2	NUT, Adjuster, Eccentric
17	1719651	1	BAR & SHAFT ASSEMBLY, Roller
18	1678043	7	ROLLER, Inner
19	1677762	14	BUSHING, Roller
20	1701873	1	SPACER, Short
21	1716341	1	BAR ASSEMBLY, Roller, RH
22	1928721	1	SET SCREW, Sqr Hd, 5/16-18 x 1/2
23	1716983	1	BRACKET, Roller, LH
24	1717583	1	DECAL, Cutting Height Indicator
25	1716480	1	PLATE, Height Indicator
26	1929000	1	CAPSCREW, Hex Hd, Taptite, 1/4-20 x 3/8
27	1716481	1	ROD, Indicator
28	1924856	1	CAPSCREW, Hex Hd, Taptite, 5/16-18 x 1/2
29	1931355	2	CARRIAGE BOLT, 3/8-16 x 2-1/4
30	1676088	2	SPACER
31	1676087	2	STRAP
32	1686757	1	KIT, 48" Mower Slide Wheel (Includes Ref 32-39)
33	158399	1	E-RING, 1/2
34	1960027	1	WASHER, Flat, 1/2 x 7/8
35	1714760	1	WHEEL, Slide
36	1716343	1	BAR ASSEMBLY, Wheel
37	1960074	1	HAIRPIN
38	8271015	1	HITCH PIN, 3/8
39	1921969	1	CAPSCREW, Hex Hd, 3/8-16 x 1-1/2
40	1919439	1	NUT, Hex, Nylon Lock, 3/8-16

**Footnotes:**

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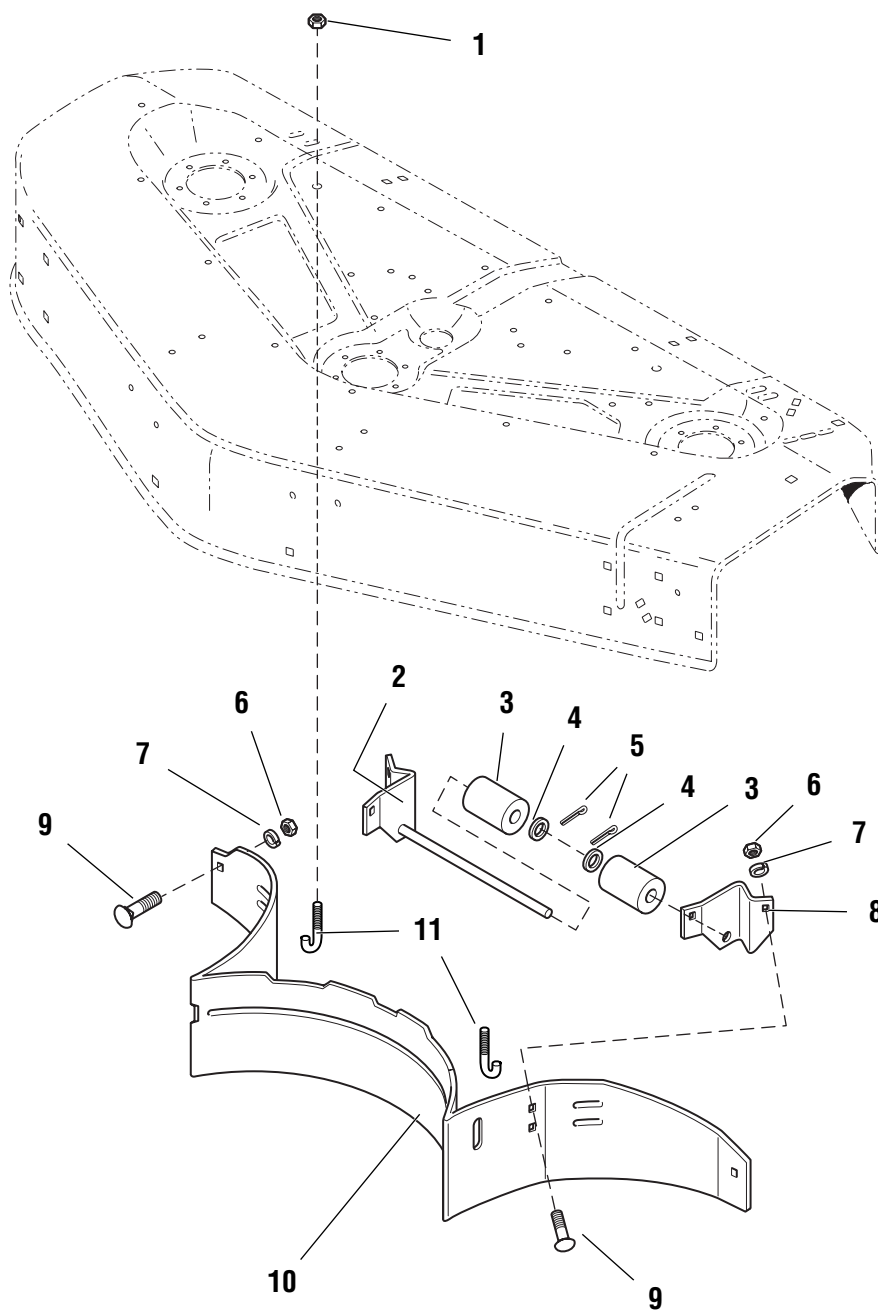
**The above parts group applies to the following Mfg. Nos.:**

1692863 48" Mower Deck - [SN 60000 & above]  
1693122 48" Mower Deck - [SN 60000 & above]  
1693252 48" Mower Deck (Exp) - [SN 60000 & above]  
1693420 48" Mower Deck (Exp) - [SN 60000 & above]

## 48" Mower Baffle & Inner Roller Group

A-LG42829A

NOTE: Unless noted otherwise,  
use the standard hardware torque  
specification chart.



The above parts group applies to the following Mfg. Nos.:

1692863 48" Mower Deck  
1693122 48" Mower Deck  
1693252 48" Mower Deck (Exp)  
1693420 48" Mower Deck (Exp)

### **48" Mower Baffle & Inner Roller Group**

REF NO.	PART NO.	QTY.	DESCRIPTION
1	1923362	2	NUT, Hex, Center Lock, 5/16-18
2	108454	1	BRACKET & SHAFT ASSEMBLY, Inner
3	1668513	2	ROLLER ASSEMBLY
4	1960020	2	WASHER, Plain, 5/8
5	1918458	2	PIN, Cotter
6	1917372	4	NUT, Hex, Full, 5/16-18
7	1917356	4	LOCKWASHER, 5/16
8	108224	1	BRACKET, Inner, LH
9	1931333	4	CARRIAGE BOLT, 5/16-18 x 3/4
10	1674774	1	BAFFLE ASSEMBLY
11	1679385	2	SCREW-HOOK, Baffle

### **Footnotes:**

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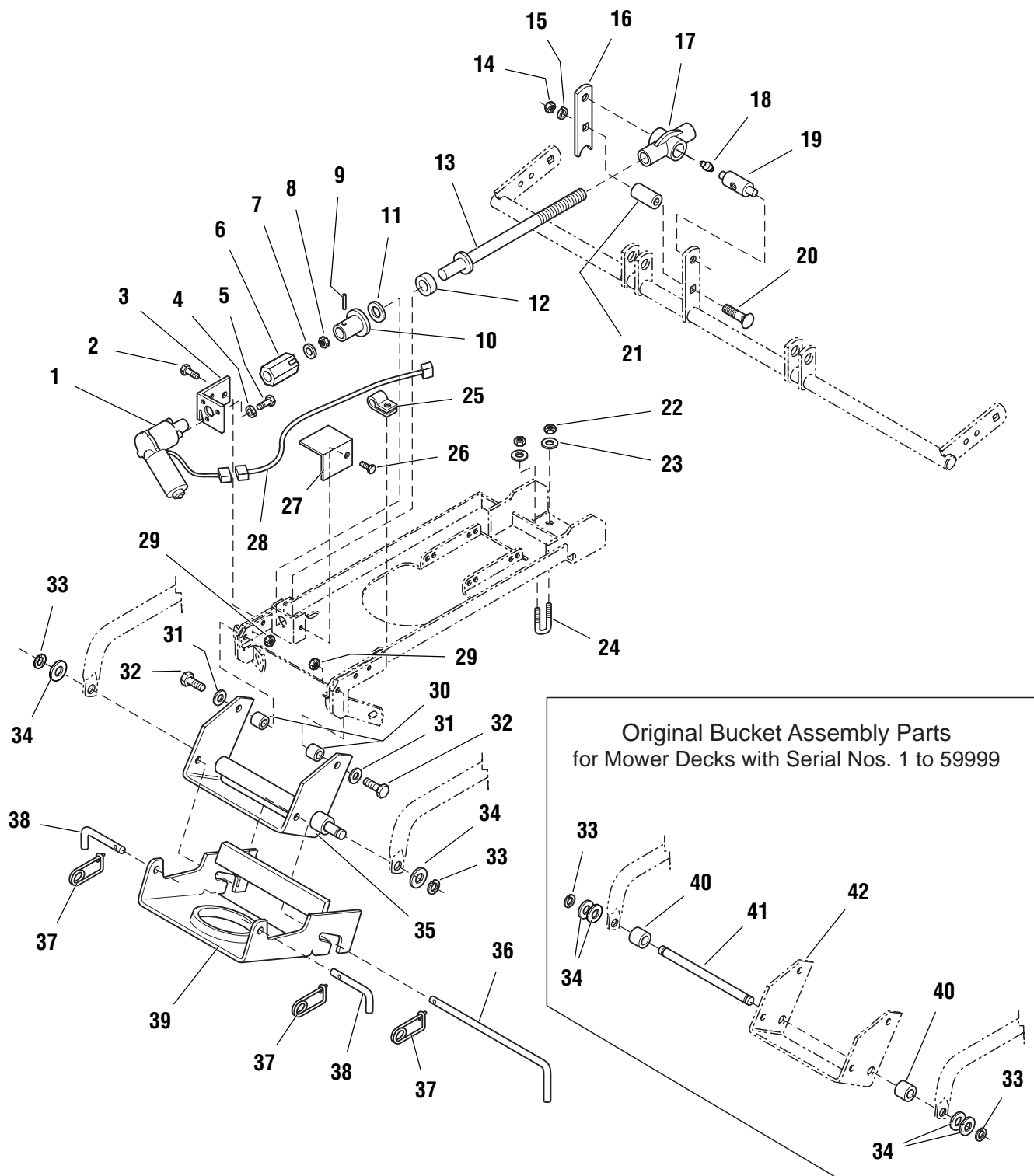
**The above parts group applies to the following Mfg. Nos.:**

1692863 48" Mower Deck  
1693122 48" Mower Deck  
1693252 48" Mower Deck (Exp)  
1693420 48" Mower Deck (Exp)

## 48" Mower Height Adjust & Hitch Group

A-LG42830A

NOTE: Unless noted otherwise,  
use the standard hardware torque  
specification chart.



The above parts group applies to the following Mfg. Nos.:

- 1692863 48" Mower Deck
- 1693122 48" Mower Deck
- 1693252 48" Mower Deck (Exp)
- 1693420 48" Mower Deck (Exp)

## 48" Mower Height Adjust & Hitch Group

REF NO.	PART NO.	QTY.	DESCRIPTION
1	1715885	1	MOTOR, Electric Cutting Height Adjust
2	1960594	2	CAPSCREW, Hex Hd, Taptite, 5/16-18 x 7/8
3	1715875	1	BRACKET, Motor Mounting
4	1916964	3	LOCKWASHER, 1/4
5	1923341	3	CAPSCREW, Hex Hd, 1/4-20 x 3/4
6	1715886	1	ADAPTER, Motor
7	1960353	1	WASHER, Plain, 1/4
8	1923358	1	NUT, Hex, Center Lock, 1/4-20
9	1960581	1	PIN, Roll, 3/16 x 1 3/4
10	1715887	1	HUB, Shaft
11	1716998	1	WASHER, Nylon
12	1715891	1	BEARING, Thrust
13	1715888	1	SHAFT ASSEMBLY
14	1916951	1	NUT, Hex, 1/2-13
15	1916966	1	LOCKWASHER, 1/2
16	1715881	1	LEVER
17	1716424	1	COVER, Rod
18	1704314	1	FITTING, Lube
19	1715892	1	TRUNNION
20	1960489	1	CARRIAGE BOLT, 1/2-13 x 2 1/2
21	1679166	1	SPACER
22	1919438	4	NUT, Hex, Nylon Lock, 5/16-18
23	1919326	4	WASHER, Plain, 5/16
24	1678103	2	U-BOLT, Clamp
25	1708007	1	CLAMP
26	1924856	1	CAPSCREW, Hex Hd, Taptite, 5/16-18 x 1/2
27	1717053	1	COVER
28	1716986	1	HARNESS, Mower lift
29	1719174	2	NUT, Hex, Nylon Lock, 3/8-16
30	1708973	2	SPACER
31	1924940	2	WASHER, Plain, 3/8
32	1921969	2	CAPSCREW, Hex Hd, 3/8-16 x 1-1/2
33	153124	2	RETAINING RING, 5/8
34	1924366	2	WASHER, 5/8 (Qty 4 on units with SN prior to 60,000)
35	1719567	1	BRACKET ASSEMBLY, Front Mower Hitch
36	1715872	1	ROD, Latch
37	176012	3	PIN, Safety
38	1717075	2	PIN, Hitch
39	1715868	1	HITCH ASSEMBLY
40	1715871	2	SPACER
41	1719567	1	SHAFT, Hitch
42	*	1	BRACKET, Front Mower Hitch

### Footnotes:

\* If replacing bracket {Ref 42} on units prior to SN 60000, order PN 1719567 {Ref 35}. Spacer {Ref 40} and Shaft {Ref 41} are NO LONGER required as these are integral to the replacement bracket.

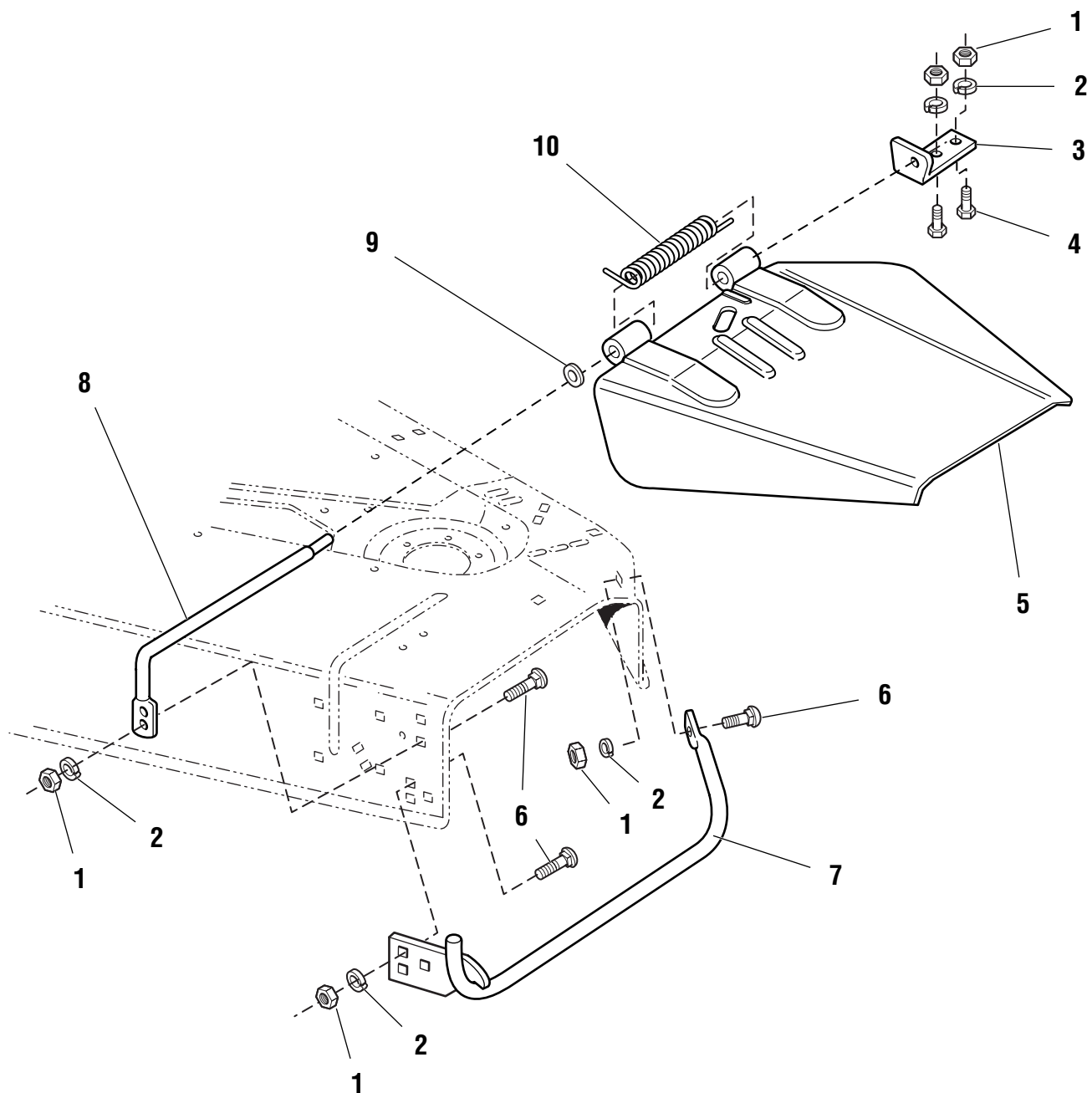
### The above parts group applies to the following Mfg. Nos.:

1692863 48" Mower Deck  
1693122 48" Mower Deck  
1693252 48" Mower Deck (Exp)  
1693420 48" Mower Deck (Exp)

## 48" Mower Deflector & Stone Guard Group

A-LG42831A

NOTE: Unless noted otherwise,  
use the standard hardware torque  
specification chart.



The above parts group applies to the following Mfg. Nos.:

1692863 48" Mower Deck  
1693122 48" Mower Deck  
1693252 48" Mower Deck (Exp)  
1693420 48" Mower Deck (Exp)



### ***48" Mower Deflector & Stone Guard Group***

REF NO.	PART NO.	QTY.	DESCRIPTION
1	1916950	7	NUT, Hex, Full, 3/8-16
2	1916965	7	LOCKWASHER, 3/8
3	1676203	1	BRACKET
4	1921210	2	CAPSCREW, Hex Hd, 3/8-16 x 1
5	1677157	1	DEFLECTOR ASSEMBLY
6	1931350	5	CARRIAGE BOLT, 3/8-16 x 1
7	1677261	1	STONE GUARD
8	1676208	1	ROD, Hinge
9	1925125	1	WASHER, Plain
10	1676213	1	SPRING, Torsion

### **Footnotes:**

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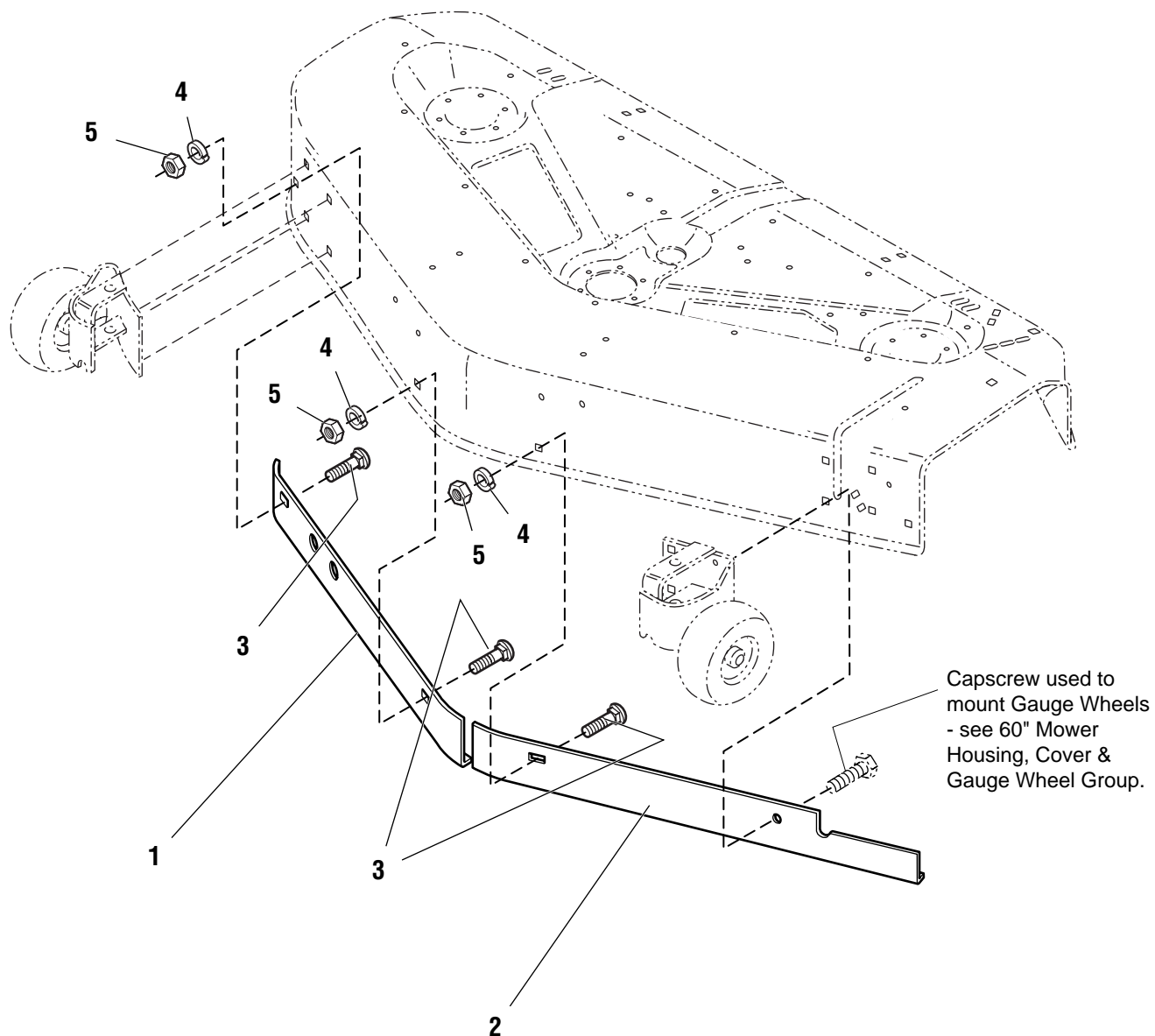
**The above parts group applies to the following Mfg. Nos.:**

1692863 48" Mower Deck  
1693122 48" Mower Deck  
1693252 48" Mower Deck (Exp)  
1693420 48" Mower Deck (Exp)

## 48" Mower - Baffles (Export Models)

A-LG42832A

NOTE: Unless noted otherwise,  
use the standard hardware torque  
specification chart.



The above parts group applies to the following Mfg. Nos.:

- 1693252 48" Mower Deck (Exp)
- 1693420 48" Mower Deck (Exp)
- 1687641 Legacy 48" Baffle Kit

**48" Mower - Baffles (Export Models)**

REF NO.	PART NO.	QTY.	DESCRIPTION
1	1718566	1	BAFFLE, RH
2	1718565	1	BAFFLE, LH
3	1931350	3	CARRIAGE BOLT, 3/8-16 x 1
4	1916965	3	LOCKWASHER, 3/8
5	1916950	3	NUT, Hex, Full, 3/8-16

**Footnotes:**

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**The above parts group applies to the following Mfg. Nos.:**

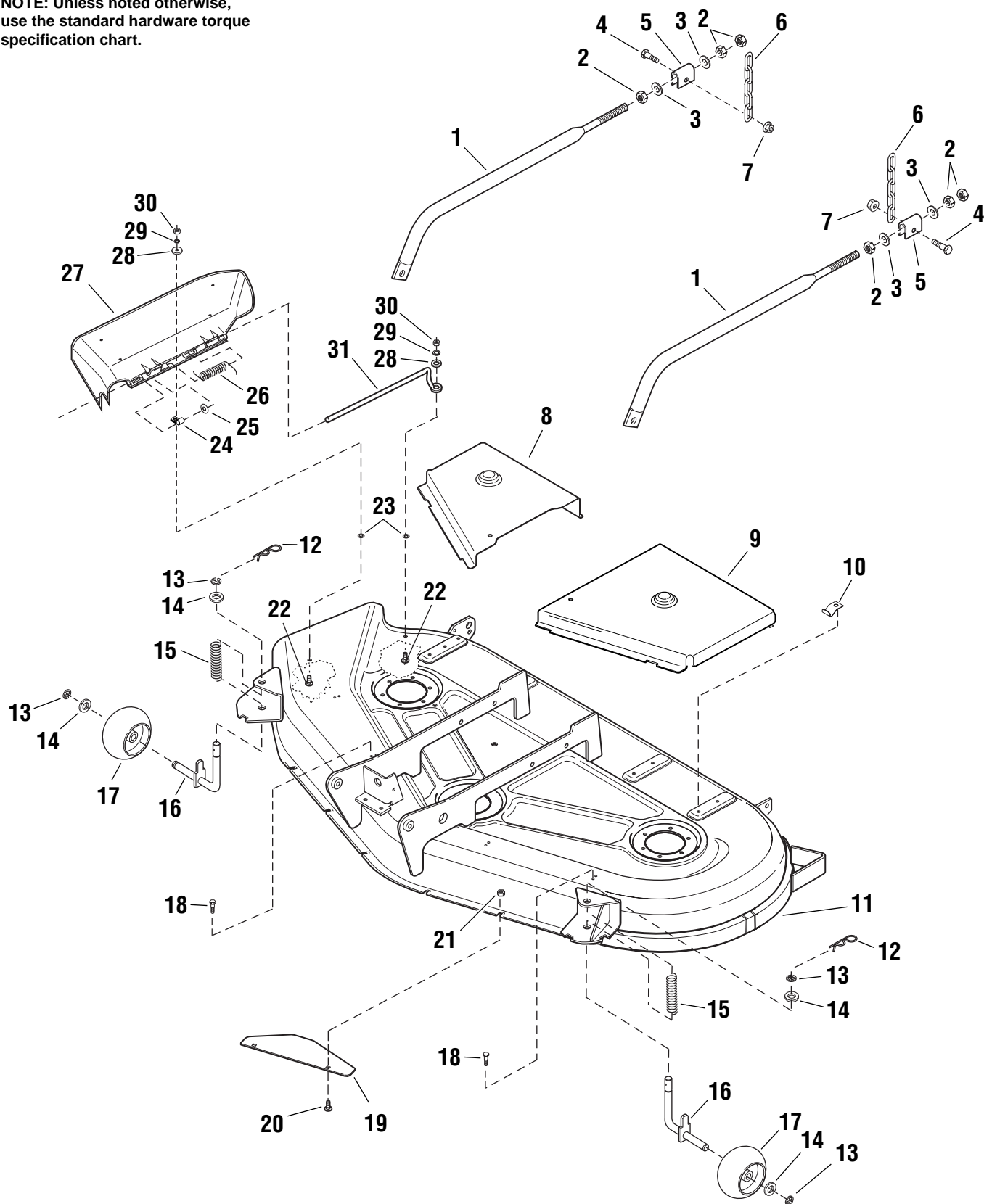
1693252 48" Mower Deck (Exp)

1693420 48" Mower Deck (Exp)

1687641 Legacy 48" Baffle Kit

## 54" Mower Housing, Cover & Gauge Wheel Group

NOTE: Unless noted otherwise,  
use the standard hardware torque  
specification chart.



The above parts group applies to the following Mfg. Nos.:

- 1693630 54" Mower Deck
- 1693632 54" Mower Deck
- 1693726 54" Mower Deck (Exp)

**54" Mower Housing, Cover & Gauge Wheel Group**

REF NO.	PART NO.	QTY.	DESCRIPTION
1	1719667	2	ARM, Adjusting
2	1922014	6	NUT, Hex, Jam, 5/8-18
3	1924366	4	WASHER, 5/8
4	170135	2	BOLT, Wheel
5	1677182	2	TRUNNION
6	1708266	2	CHAIN, 6 Link
7	1930645	2	NUT, Hex, Flange Lock, 3/8-16
8	1720184	1	COVER, Arbor, RH (Orange)
8	61720184	1	COVER, Arbor, RH (Solar Black)
9	1720186	1	COVER, Arbor, LH (Orange)
9	61720186	1	COVER, Arbor, LH (Solar Black)
10	1720623	4	CLIP, Spring
11	1686808	1	ASSEMBLY, Mower Housing, 54" (Orange)
11	61686808	1	ASSEMBLY, Mower Housing, 54" (Solar Black)
12	1960033	2	CLIP, Hairpin
13	1704420	2	KLIPRING, 5/8
14	1960020	4	WASHER, Plain, 5/8
15	1716346	2	SPRING, Compression
16	1720497	2	ASSEMBLY, Spindle and Stop
17	1716353	2	WHEEL, Gauge
18	1929000	4	CAPSCREW, Taptite, 1/4-20 x 3/8
19	1720962	1	BAFFLE, Front, Anti-blowout
20	1931333	2	BOLT, Carriage, 5/16-18 x 3/4, Grade 5
21	1919438	2	NUT, Hex, Nylon Lock, 5/16-18
22	1931318	2	BOLT, Carriage, 1/4-20 x 7/8, Grade 5
23	1960518	2	NUT, Push
24	1704873	1	CLAMP, Wire
25	1919326	1	WASHER, Plain, 5/16
26	1705080	1	SPRING
27	1705449	1	DEFLECTOR, Plastic
28	1960353	2	WASHER, Plain, 1/4
29	1916964	2	LOCKWASHER, 1/4
30	1916622	2	NUT, 1/4-20
31	1706709	1	ROD, Deflector, Front

**Footnotes:**

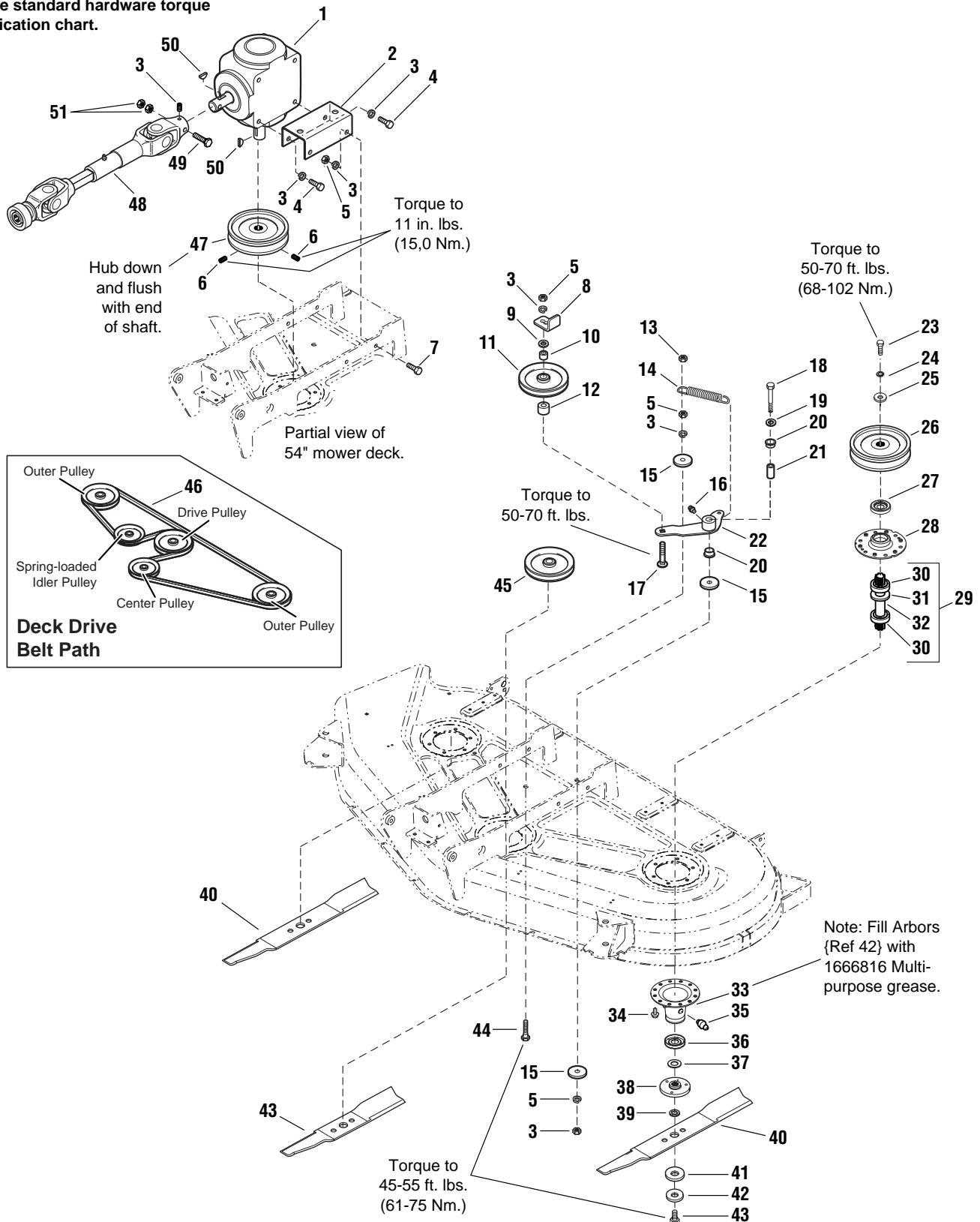
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The above parts group applies to the following Mfg. Nos.:

1693630 54" Mower Deck  
1693632 54" Mower Deck  
1693726 54" Mower Deck (Exp)

## 54" Mower Drive, Belt, Arbor, & Blade Group

**NOTE:** Unless noted otherwise, use the standard hardware torque specification chart.



The above parts group applies to the following Mfg. Nos.:

- 1693630 54" Mower Deck
- 1693632 54" Mower Deck
- 1693726 54" Mower Deck (Exp)

**54" Mower Drive, Belt, Arbor, & Blade Group**

REF NO.	PART NO.	QTY.	DESCRIPTION
1	1719794	1	GEAR BOX (See Service Parts on page 92)
2	1720581	2	BRACKET, U, 5-1/2 x 2
3	1916965	11	LOCKWASHER, 3/8
4	1921965	4	CAPSCREW, Hex Hd, 3/8-16 x 3/4, Grade 5
5	1916950	7	NUT, 3/8-16
6	1928721	3	SCREW, Set, Sq Hd, 5/16-18 x 1/2
7	1921210	4	CAPSCREW, Hex Hd, 3/8-16 x 1, Grade 5
8	1720986	1	STOP, Idler
9	1922755	1	WASHER, Plain, 3/8
10	1666294	1	SPACER
11	1715494	1	PULLEY, Idler, Spring-loaded
12	1667812	1	SPACER
13	1930651	1	NUT, Hex, Center Lock, 3/8-16
14	1674671	1	SPRING, Extension
15	1924356	3	WASHER
16	912808	1	FITTING, Lube
17	1960315	1	BOLT, Carriage, 3/8-16 x 2, Grade 5
18	1922130	1	CAPSCREW, Hex Hd, 3/8-16 x 2-1/4, Grade 5
19	1924940	1	WASHER, Plain, 3/8
20	1676148	2	BUSHING
21	1674669	1	SPACER
22	1720624	1	ASSEMBLY, Lever & Hub, Idler
23	923471	6	CAPSCREW, Hex Hd, 7/16-14 x 1-1/4, Grade 5
24	1918199	3	LOCKWASHER, 7/16
25	1933263	3	WASHER, 7/16
26	1720182	2	PULLEY, Side Arbor
27	1657969	3	SHIELD
28	1655729	3	HOUSING, Arbor, Top
29	1676278	3	ARBOR SHAFT & BEARING ASSEMBLY, Complete (Includes Ref 39, 40 & 41)
30	108202	6	BEARING
31	1707335	3	GASKET, Foam
32	1676277	3	ARBOR SHAFT
33	1703273	3	ASSEMBLY, Housing, Bottom (Includes Ref 43)
34	1960541	18	CAPSCREW, Hex Hd, Taptite, 5/16-18 x 3/4
35	1704314	3	FITTING, Lube
36	1700229	3	SHIELD, Grass
37	1700230	3	WASHER, Shim
38	1655777	3	ADAPTER, Blade
39	1657528	3	RING, Self Locking
40	1720679	2	BLADE, Mower, 20-1/2 (For 54" decks)
41	1679711	3	WASHER, Spline
42	1656916	3	WASHER, Spring
43	1720680	1	BLADE, Mower, 16 (For 54" decks)
44	1921969	1	CAPSCREW, Hex Hd, 3/8-16 x 1-1/2, Grade 5
45	1679161	1	PULLEY, Center Arbor
46	1720402	1	BELT, V
47	1720705	1	PULLEY, Gear Box
48	1716482	1	DRIVE SHAFT, Complete (See Service Parts on page 90)
49	1921159	1	CAPSCREW, Hex Hd, 1/4-20 x 2-1/4, Grade 5
50	922138	2	KEY
51	1923358	2	NUT, Hex, Center Lock, 1/4-20

**Footnotes:**

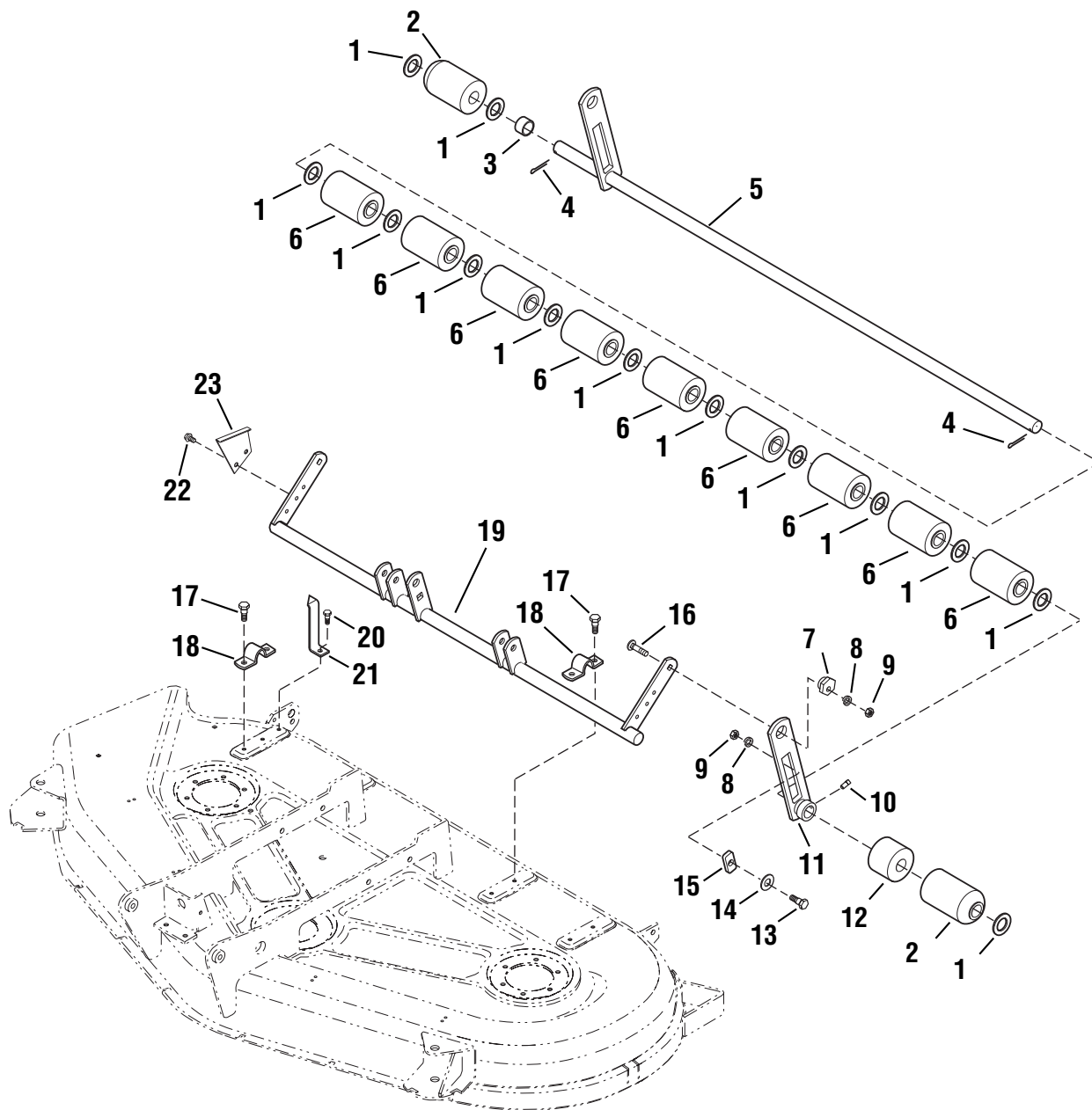
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**The above parts group applies to the following Mfg. Nos.:**

1693630 54" Mower Deck  
1693632 54" Mower Deck  
1693726 54" Mower Deck (Exp)

## 54" Mower Roller Bar Group

NOTE: Unless noted otherwise,  
use the standard hardware torque  
specification chart.



The above parts group applies to the following Mfg. Nos.:

- 1693630 54" Mower Deck
- 1693632 54" Mower Deck
- 1693726 54" Mower Deck (Exp)



### **54" Mower Roller Bar Group**

REF NO.	PART NO.	QTY.	DESCRIPTION
1	960626	14	WASHER, 1
2	1678043	2	ROLLER
3	1701873	1	SPACER, Short
4	1918459	2	PIN, Cotter, 3/16 x 1-1/2
5	1720158	1	ASSEMBLY, Roller Shaft & Bar
6	1678043	9	ASSEMBLY, Roller
7	1704082	2	NUT, Adjuster, Eccentric
8	1916965	4	LOCKWASHER, 3/8
9	1916950	4	NUT, 3/8-16
10	1928721	1	SCREW, Set, Sq Hd, 5/16-18 x 1/2
11	1715882	1	ASSEMBLY, Roller Bar
12	1720159	1	ROLLER, Short
13	172622	2	BOLT, Shoulder
14	1924361	2	WASHER, 1/2 x 1-1/4
15	1677507	2	SLIDE
16	1931352	2	BOLT, Carriage, 3/8-16 x 1-1/2, Grade 5
17	1960541	7	CAPSCREW, Hex Hd, Taptite, 5/16-18 x 3/4
18	1720147	4	STRAP
19	1720157	1	ASSEMBLY, Rocker Shaft & Lever
20	1960594	1	CAPSCREW, Hex Hd, Taptite, 5/16-18 x 7/8
21	1720643	1	INDICATOR, Height
22	1924856	3	CAPSCREW, Hex Hd, Taptite, 5/16-18 x 1/2
23	1704116	1	BRACKET, Height of Cut

#### **Footnotes:**

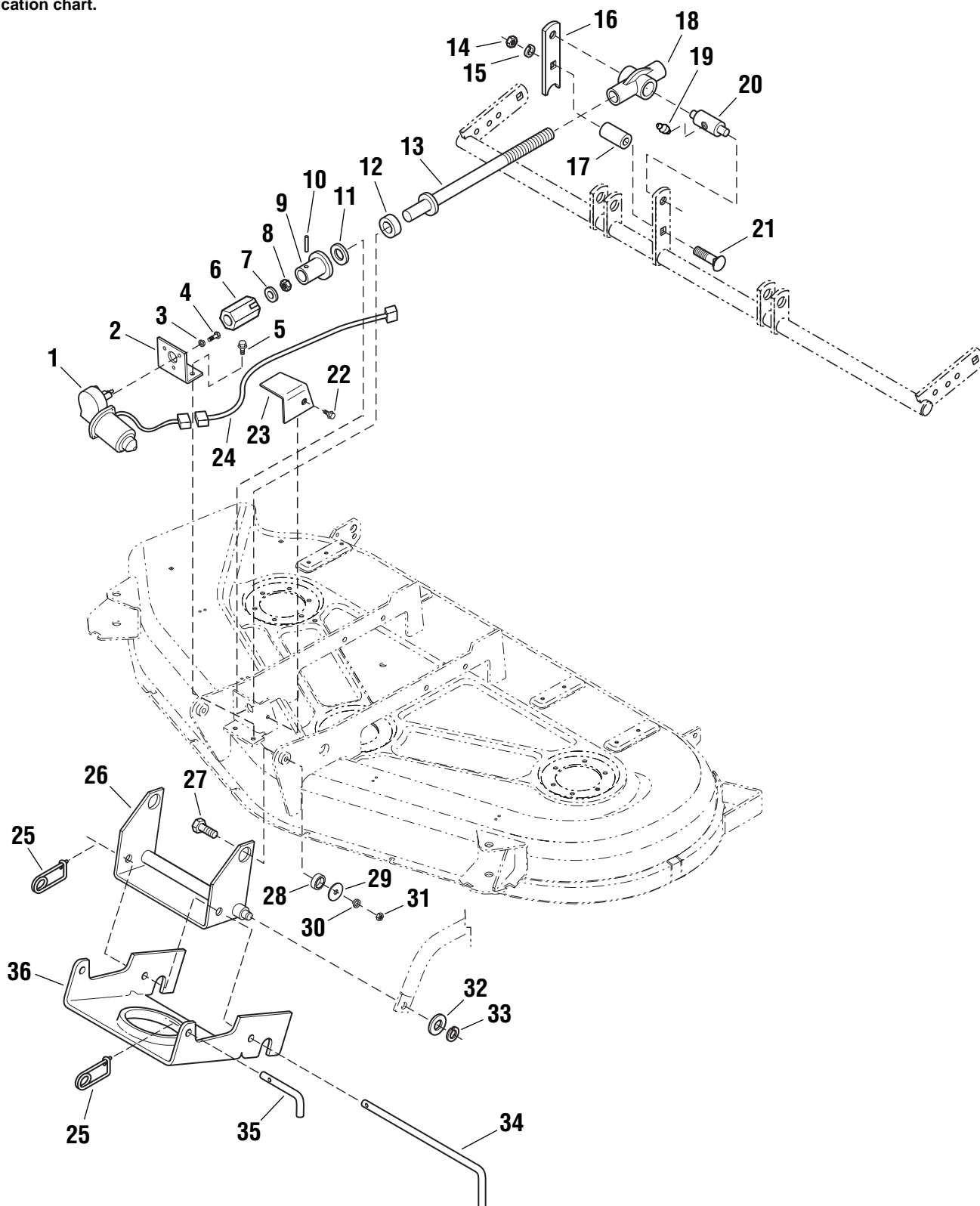
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**The above parts group applies to the following Mfg. Nos.:**

1693630 54" Mower Deck  
1693632 54" Mower Deck  
1693726 54" Mower Deck (Exp)

## 54" Height Adjust and Hitch Group

NOTE: Unless noted otherwise,  
use the standard hardware torque  
specification chart.



The above parts group applies to the following Mfg. Nos.:

- 1693630 54" Mower Deck
- 1693632 54" Mower Deck
- 1693726 54" Mower Deck (Exp)

### **54" Height Adjust and Hitch Group**

REF NO.	PART NO.	QTY.	DESCRIPTION
1	1715885	1	MOTOR, Electric Cutting Height Adjust
2	1720138	1	BRACKET
3	1916964	3	LOCKWASHER, 1/4
4	1923341	3	CAPSCREW, Hex Hd, 1/4-20 x 3/4, Grade 5
5	1930601	2	CAPSCREW, Hex Hd, Taptite, 5/16-18 x 3/4
6	1715886	1	ADAPTER, Motor
7	1960353	1	WASHER, Plain, 1/4
8	1923358	1	NUT, Hex, Center Lock, 1/4-20
9	1715887	1	HUB, Shaft
10	1960581	1	PIN, Roll, 3/16 x 1-1/2
11	1716998	1	WASHER, Nylon
12	1715891	1	BEARING, Thrust
13	1715888	1	ASSEMBLY, Shaft
14	1916951	1	NUT, 1/2-13
15	1916966	1	LOCKWASHER, 1/2
16	1715881	1	LEVER
17	1679166	1	SPACER
18	1716424	1	COVER, Rod
19	1704314	1	FITTING, Lube
20	1715892	1	TRUNNION
21	1960489	1	BOLT, Carriage, 1/2-13 x 2-1/2, Grade 5
22	1924856	3	CAPSCREW, Hex Hd, Taptite, 5/16-18 x 1/2
23	1720378	1	COVER, Motor
24	1716986	1	HARNESS, Mower Lift
25	176012	3	PIN, Safety
26	1720129	1	ASSEMBLY, Hitch & Shaft
27	1921969	2	CAPSCREW, Hex Hd, 3/8-16 x 1-1/2, Grade 5
28	1720309	2	SPACER
29	1924356	2	WASHER
30	1916965	2	LOCKWASHER, 3/8
31	1916950	2	NUT, 3/8-16
32	1924366	2	WASHER, 5/8
33	153124	2	RING, Retaining, 5/8
34	1715872	1	ROD, Latch
35	1717075	2	PIN, Hitch
36	1715868	1	ASSEMBLY, Hitch

#### **Footnotes:**

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**The above parts group applies to the following Mfg. Nos.:**

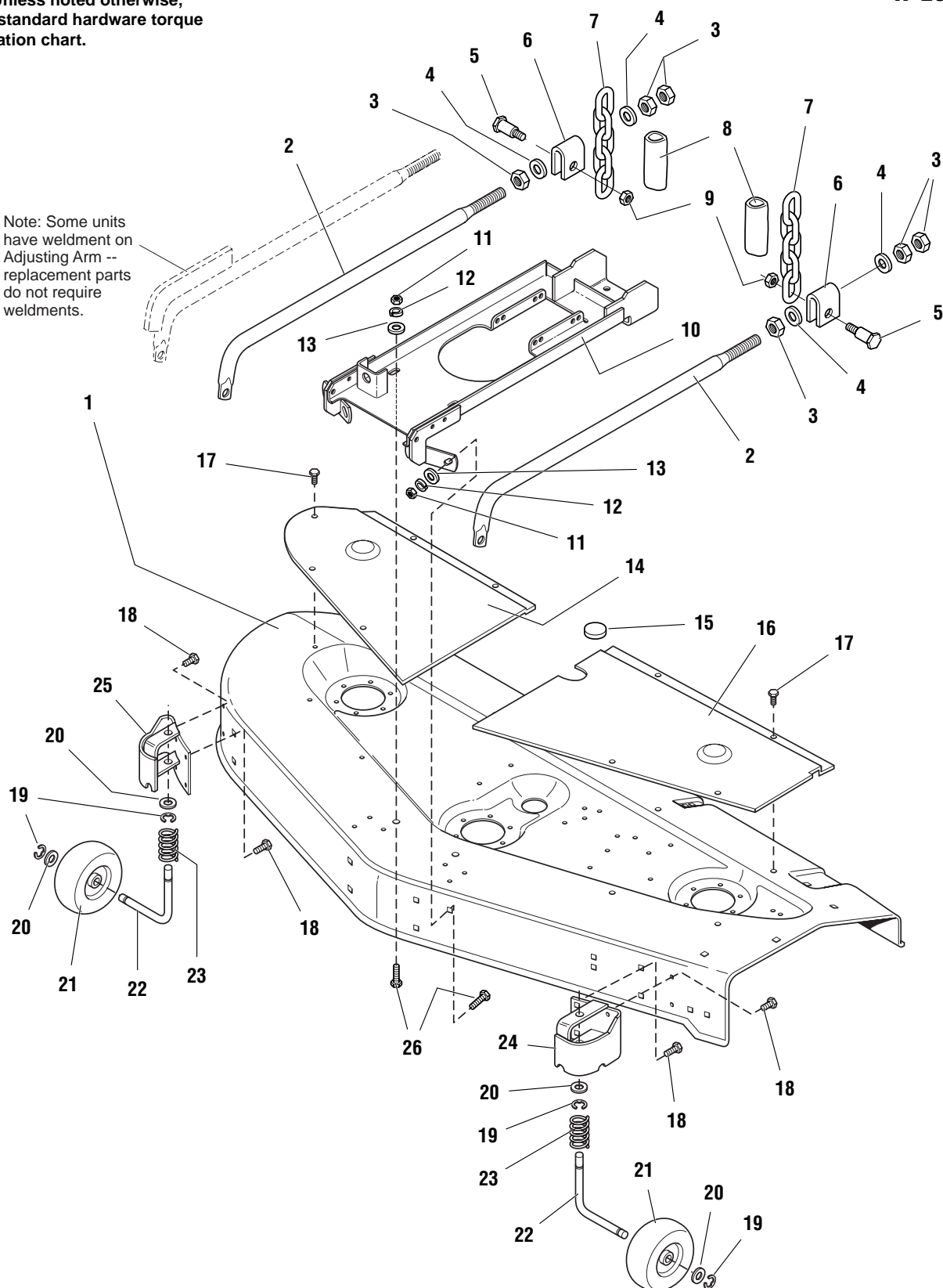
1693630 54" Mower Deck  
1693632 54" Mower Deck  
1693726 54" Mower Deck (Exp)

## 60" Mower Housing, Cover & Gauge Wheel Group

A-LG42833A

**NOTE:** Unless noted otherwise,  
use the standard hardware torque  
specification chart.

Note: Some units  
have weldment on  
Adjusting Arm --  
replacement parts  
do not require  
weldments.



**The above parts group applies to the following Mfg. Nos.:**

1692860 60" Mower Deck	1693445 60" Mower Deck (Exp)
1693123 60" Mower Deck	
1693253 60" Mower Deck (Exp)	

**60" Mower Housing, Cover & Gauge Wheel Group**

REF NO.	PART NO.	QTY.	DESCRIPTION
1	1686732	1	HOUSING, 60" Mower Deck (Orange)
1	61686732	1	HOUSING, 60" Mower Deck (Solar Black)
2	1719666	2	ARM, Adjusting
3	1922014	6	NUT, Hex Jam, 5/8-18
4	1924366	4	WASHER, 5/8
5	170135	2	BOLT, Shoulder, 1/2 x 1.53 - 3/8-16
6	1677182	2	TRUNNION
7	107031	2	CHAIN, Lift
8	1686763	2	TUBE, Shrink Wrap
9	1930645	2	NUT, Hex Flange, Centerlock, 3/8-16
10	1715873	1	SUPPORT ASSEMBLY, 60" Mower Deck
11	1916950	6	NUT, Hex, Full, 3/8-16
12	1916965	6	LOCKWASHER, 3/8
13	1924940	6	WASHER, Plain, 3/8
14	1676125	1	COVER, RH, 60" Mower Deck (Orange)
14	61676125	1	COVER, RH, 60" Mower Deck (Solar Black)
15	1674020	1	PLUG, Cover
16	1717003	1	COVER, LH, 60" Mower Deck (Orange)
16	61717003	1	COVER, LH, 60" Mower Deck (Solar Black)
17	1929000	9	CAPSCREW, Hex Hd, Taptite, 1/4-20 x 3/8
18	1930601	8	CAPSCREW, Hex Hd, Taptite, 5/16-18 x 3/4
19	1704420	4	KLIPRING, 5/8
20	1960020	4	WASHER, Plain, 5/8
21	1716353	2	WHEEL, Gauge
22	1716345	2	SPINDLE, Gauge Wheel
23	1716346	2	SPRING, Compression
24	1716347	1	BRACKET ASSEMBLY, LH Gauge
25	1716350	1	BRACKET ASSEMBLY, RH Gauge
26	1931350	6	CARRIAGE BOLT, 3/8-16 x 1

**Footnotes:**

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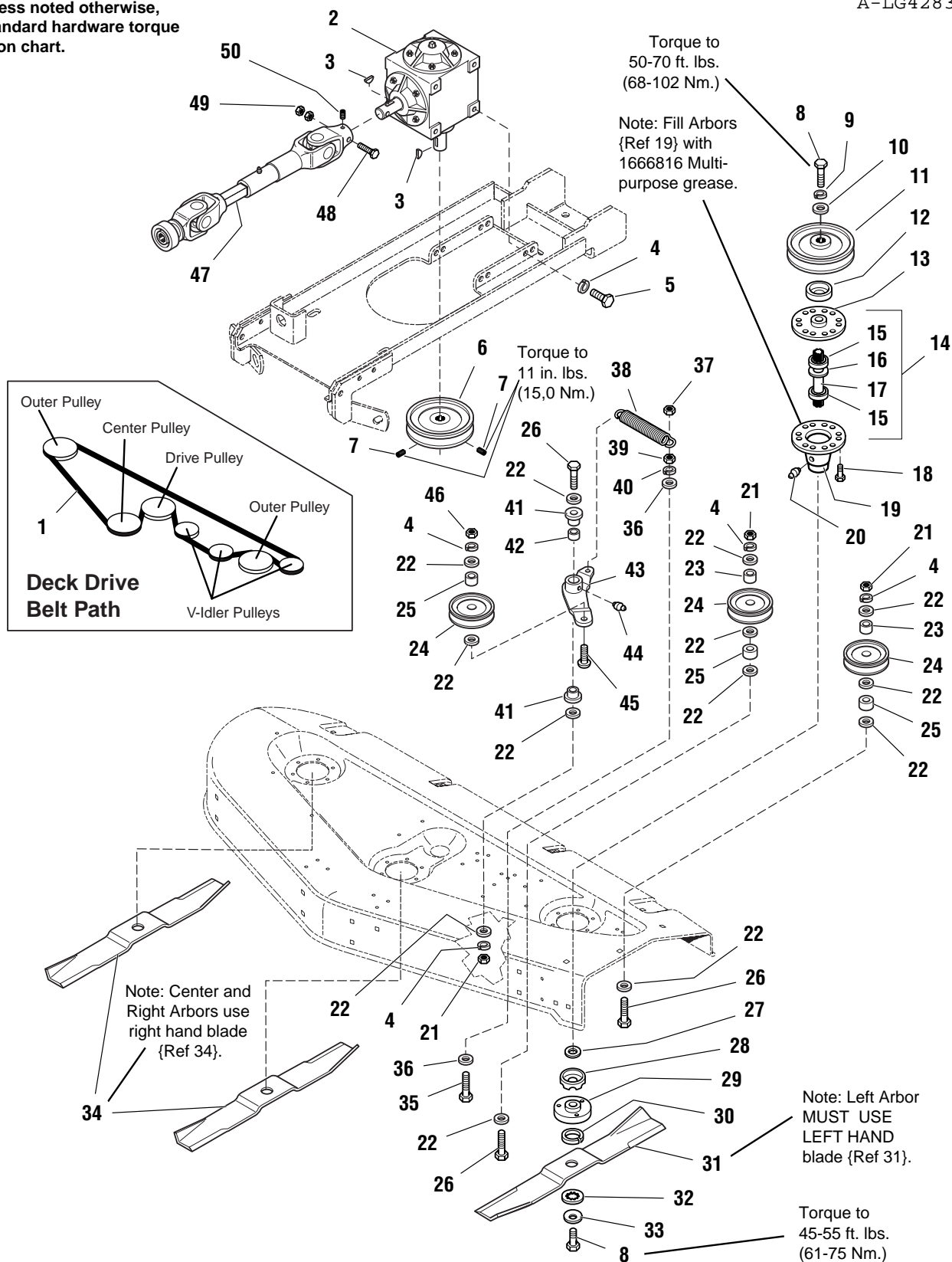
**The above parts group applies to the following Mfg. Nos.:**

1692860 60" Mower Deck      1693445 60" Mower Deck (Exp)  
1693123 60" Mower Deck  
1693253 60" Mower Deck (Exp)

## 60" Mower Drive, Belt, Arbor & Blade Group

A-LG42834A

**NOTE:** Unless noted otherwise, use the standard hardware torque specification chart.



The above parts group applies to the following Mfg. Nos.:

1692860 60" Mower Deck	1693445 60" Mower Deck (Exp)
1693123 60" Mower Deck	
1693253 60" Mower Deck (Exp)	

**60" Mower Drive, Belt, Arbor & Blade Group**

REF NO.	PART NO.	QTY.	DESCRIPTION
1	1716959	1	BELT, Deck, Double "V"
2	1717069	1	GEARBOX (See Service Parts on page 92)
3	922138	2	KEY
4	1916965	8	LOCKWASHER, 3/8
5	1921965	4	CAPSCREW, Hex Hd, 3/8-16 x 3/4
6	1674643	1	PULLEY ASSEMBLY
7	1928721	2	SET SCREW, Sqr Hd, 5/16-18 x 1/2
8	923471	6	CAPSCREW, 7/16-14 x 1
9	1918199	3	LOCKWASHER, 7/16
10	1933263	3	WASHER, 7/16
11	1678665	3	PULLEY ASSEMBLY
12	1657969	3	SHIELD
13	1655729	3	ARBOR HOUSING, Top
14	1676278	3	ARBOR SHAFT & BEARING ASSEMBLY (Includes Ref 15, 16 & 17)
15	108202	2	BEARING
16	1707335	1	GASKET, Foam
17	1676277	1	ARBOR SHAFT
18	1664847	18	CAPSCREW, Hex Hd, Taptite, 5/16-18 x 3/4
19	1703273	3	HOUSING ASSEMBLY, Bottom (Includes Ref 20)
20	1704314	3	FITTING, Lube
21	1916950	4	NUT, Hex, Full, 3/8-16
22	1924940	13	WASHER, Plain, 3/8
23	1666294	3	SPACER (In Pulley)
24	1715494	3	PULLEY, Idler
25	157081	2	SPACER
26	1923701	3	CAPSCREW, Hex Hd, 3/8-16 x 2
27	1700230	3	WASHER, Shim
28	1700229	3	SHIELD, Grass
29	1655777	3	ADAPTER, Blade
30	1657528	3	RING, Self Locking
31	1686755	1	BLADE, Left Hand (Left Arbor Only)
32	1679711	3	WASHER, Spline
33	1656916	3	WASHER, Spring
34	1719598	2	BLADE, Right Hand (Right and Center Arbors)
35	1921977	1	CAPSCREW, Hex Hd, 5/16-18 x 1-1/4
36	1919326	2	WASHER, Plain, 5/16
37	1923362	1	NUT, Hex, Center Lock, 5/16-18
38	1674671	1	SPRING, Extension
39	1917372	1	NUT, Hex, Full, 5/16-18
40	1917356	1	LOCKWASHER, 5/16
41	1676148	2	BUSHING
42	1674669	1	SPACER
43	1716961	1	IDLER ARM ASSEMBLY
44	915019	1	FITTING, Lube
45	1960268	1	CARRIAGE BOLT, 3/8-16 x 1-1/4
46	1928731	1	NUT, Hex, Whizlock, 3/8-16
47	1716482	1	DRIVE SHAFT, Complete (See Service Parts on page 90)
48	1923282	1	CAPSCREW, Hex Hd, 1/4-20 x 2 1/2
49	1923358	2	NUT, Hex, Center Lock, 1/4-20
50	1930543	1	SETSCREW, 5/16-18 x 1/2

**Footnotes:**

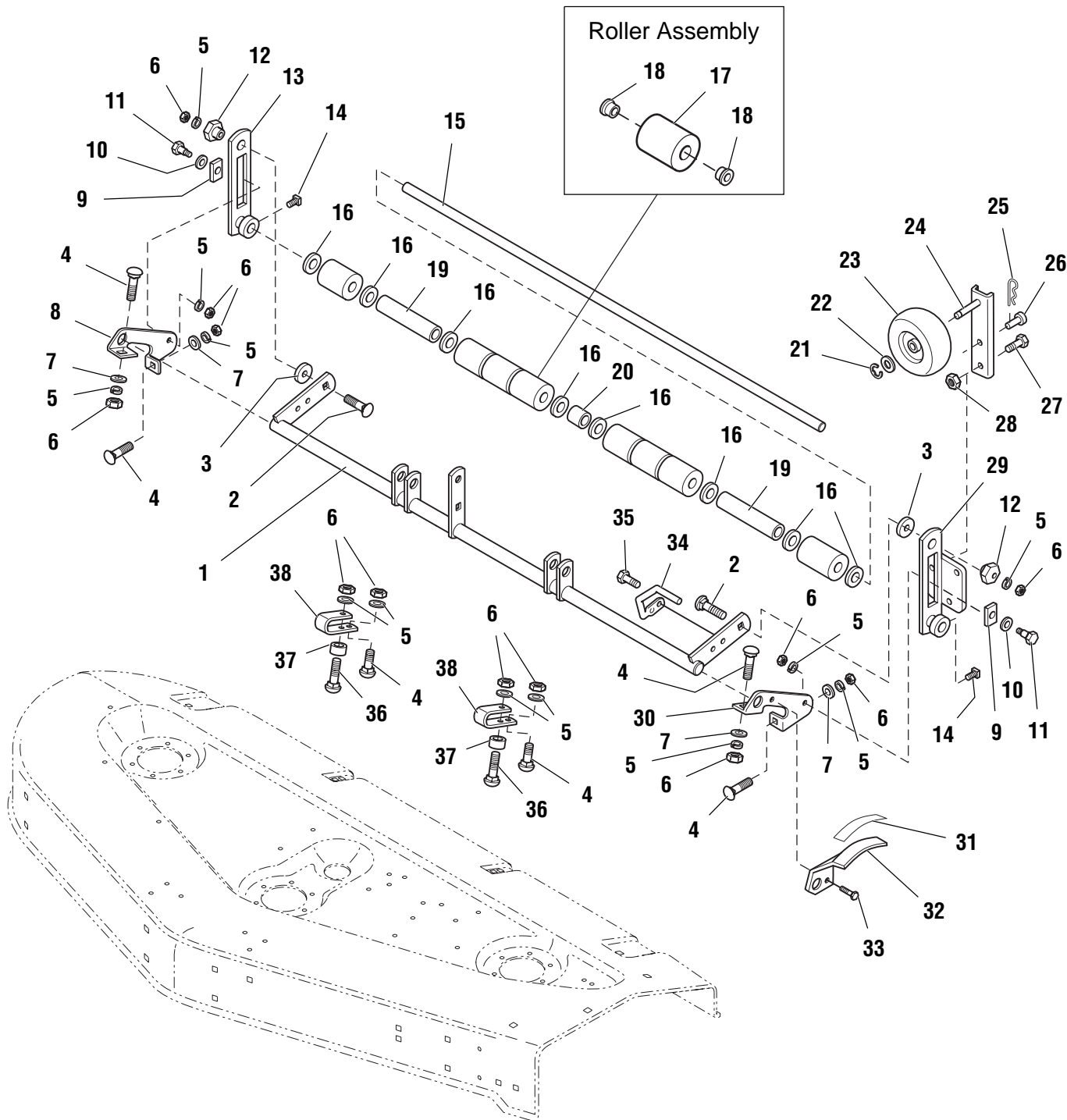
The above parts group applies to the following Mfg. Nos.:

1692860 60" Mower Deck      1693445 60" Mower Deck (Exp)  
1693123 60" Mower Deck  
1693253 60" Mower Deck (Exp)

## 60" Mower Roller Bar Group - (Serial Nos. 1 to 59999)

A-LG42835A

NOTE: Unless noted otherwise,  
use the standard hardware torque  
specification chart.



The above parts group applies to the following Mfg. Nos.:

1692860 60" Mower Deck	1693445 60" Mower Deck (Exp)
1693123 60" Mower Deck	
1693253 60" Mower Deck (Exp)	



**60" Mower Roller Bar Group - (Serial Nos. 1 to 59999)**

REF NO.	PART NO.	QTY.	DESCRIPTION
1	1715877	1	ROCKER SHAFT ASSEMBLY
2	1931353	2	CARRIAGE BOLT, 3/8-16 x 1-3/4
3	1960071	2	WASHER, 3/8
4	1931350	6	CARRIAGE BOLT, 3/8-16 x 1
5	1916965	12	LOCKWASHER, 3/8
6	1916950	12	NUT, Hex, Full, 3/8-16
7	1924940	4	WASHER, Plain, 3/8
8	1716982	1	BRACKET, Roller, RH
9	1677507	2	SLIDE
10	1924361	2	WASHER, 1/2 x 1-1/4
11	172622	2	BOLT, Shoulder
12	1704082	2	NUT, Adjuster, Eccentric
13	1716341	1	BAR ASSEMBLY, Roller, RH
14	1928721	2	SET SCREW, Sqr Hd, 5/16-18 x 1/2
15	1715884	1	SHAFT, Roller
16	1960201	8	WASHER, 1.0
17	1678043	8	ROLLER ASSEMBLY
18	1677762	14	BUSHING, Roller
19	1717011	2	SPACER, Long
20	1701873	1	SPACER, Short
21	158399	1	E-RING, 1/2
22	1960027	1	WASHER, Flat, 1/2 x 7/8
23	1714760	1	WHEEL, Slide
24	1716343	1	BAR ASSEMBLY, Wheel
25	1960074	1	HAIRPIN
26	1708298	1	HITCH PIN, 3/8
27	1921210	1	CAPSCREW, Hex Hd, 3/8-16 x 1
28	1919439	1	NUT, Hex, Nylon Lock, 3/8-16
29	1715882	1	BAR ASSEMBLY, Roller, LH
30	1716983	1	BRACKET, Roller, LH
31	1717583	1	DECAL, Cutting Height Indicator
32	1716480	1	PLATE, Height Indicator
33	1929000	1	CAPSCREW, Hex Hd, Taptite, 1/4-20 x 3/8
34	1716481	1	ROD, Indicator
35	1924856	1	CAPSCREW, Hex Hd, Taptite, 5/16-18 x 1/2
36	1931355	2	CARRIAGE BOLT, 3/8-16 x 2-1/4
37	1676088	2	SPACER
38	1676087	2	STRAP

**Footnotes:**

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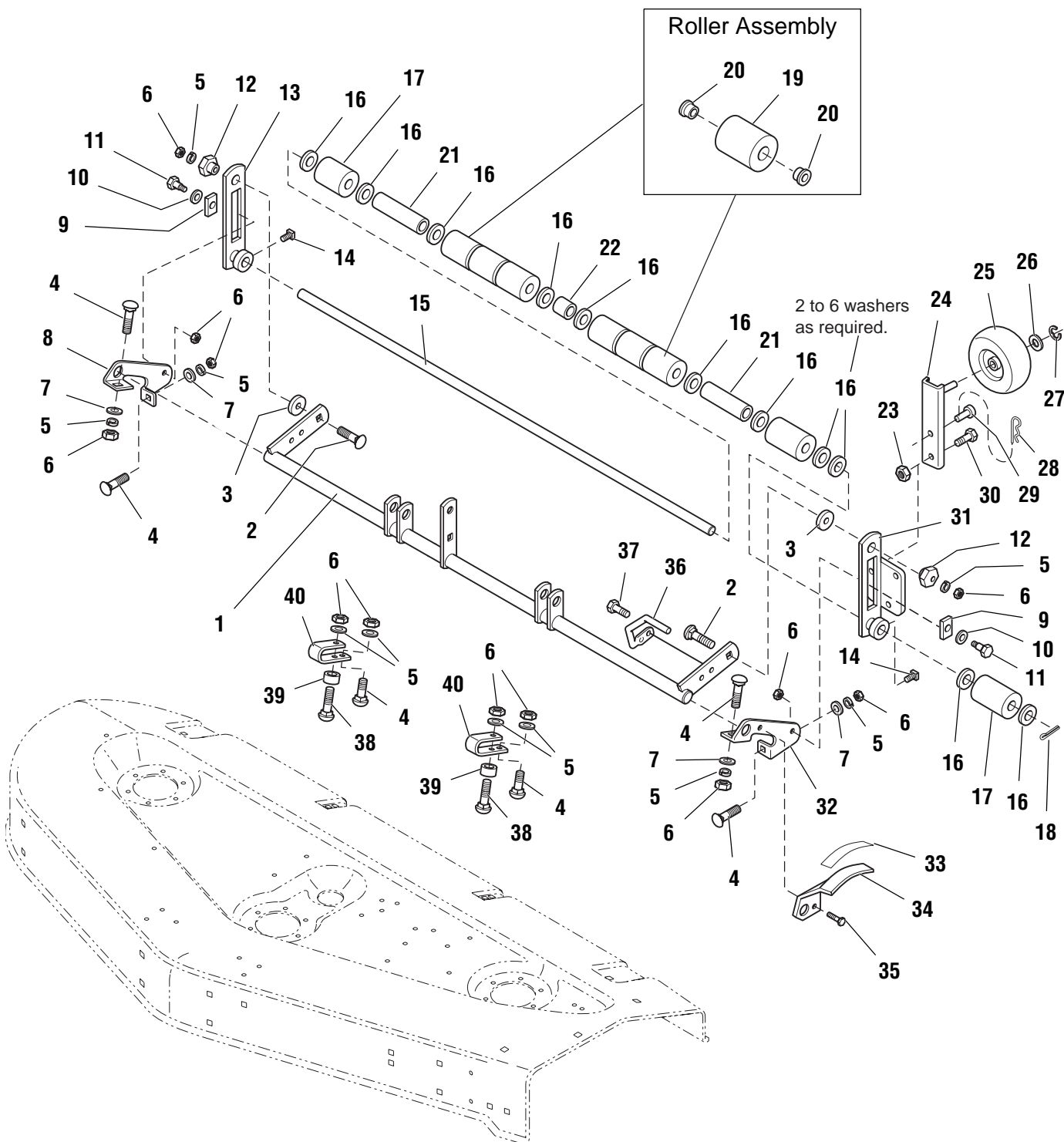
**The above parts group applies to the following Mfg. Nos.:**

1692860 60" Mower Deck      1693445 60" Mower Deck (Exp)  
1693123 60" Mower Deck  
1693253 60" Mower Deck (Exp)

## 60" Mower Roller Bar Group - (Serial No. 60000 and above)

A-LG42836A

NOTE: Unless noted otherwise,  
use the standard hardware torque  
specification chart.



The above parts group applies to the following Mfg. Nos.:

- 1692863 48" Mower Deck
- 1693122 48" Mower Deck
- 1693252 48" Mower Deck (Exp)
- 1693420 48" Mower Deck (Exp)

**60" Mower Roller Bar Group - (Serial No. 60000 and above)**

REF NO.	PART NO.	QTY.	DESCRIPTION
1	1715877	1	ROCKER SHAFT ASSEMBLY
2	1931353	2	CARRIAGE BOLT, 3/8-16 x 1-3/4
3	1960071	2	WASHER, 3/8
4	1931350	6	CARRIAGE BOLT, 3/8-16 x 1
5	1916965	10	LOCKWASHER, 3/8
6	1916950	12	NUT, Hex, Full, 3/8-16
7	1924940	4	WASHER, Plain, 3/8
8	1716982	1	BRACKET, Roller, RH
9	1677507	2	SLIDE
10	1924361	2	WASHER, 1/2 x 1-1/4
11	172622	2	BOLT, Shoulder
12	1704082	2	NUT, Adjuster, Eccentric
13	1716341	1	BAR ASSEMBLY, Roller, RH
14	1928721	2	SET SCREW, Sqr Hd, 5/16-18 x 1/2
15	1719572	1	SHAFT, Roller
16	1960201	11	WASHER, 1.0 (Additional Qty As Required)
17	1678043	2	ROLLER, End
18	1918459	1	PIN, Cotter
19	1678043	7	ROLLER ASSEMBLY
20	1677762	14	BUSHING, Roller
21	1717011	2	SPACER, Long
22	1701873	1	SPACER, Short
23	1919439	1	NUT, Hex, Nylon Lock, 3/8-16
24	1716343	1	BAR ASSEMBLY, Wheel
25	1714760	1	WHEEL, Slide
26	1960027	1	WASHER, Flat, 1/2 x 7/8
27	158399	1	E-RING, 1/2
28	1960074	1	HAIRPIN
29	8271015	1	HITCH PIN, 3/8
30	1921969	1	CAPSCREW, Hex Hd, 3/8-16 x 1-1/2
31	1715882	1	BAR ASSEMBLY, Roller, LH
32	1716983	1	BRACKET, Roller, LH
33	1717583	1	DECAL, Cutting Height Indicator
34	1716480	1	PLATE, Height Indicator
35	1929000	1	CAPSCREW, Hex Hd, Taptite, 1/4-20 x 3/8
36	1716481	1	ROD, Indicator
37	1924856	1	CAPSCREW, Hex Hd, Taptite, 5/16-18 x 1/2
38	1931355	2	CARRIAGE BOLT, 3/8-16 x 2-1/4
39	1676088	2	SPACER
40	1676087	2	STRAP

**Footnotes:**

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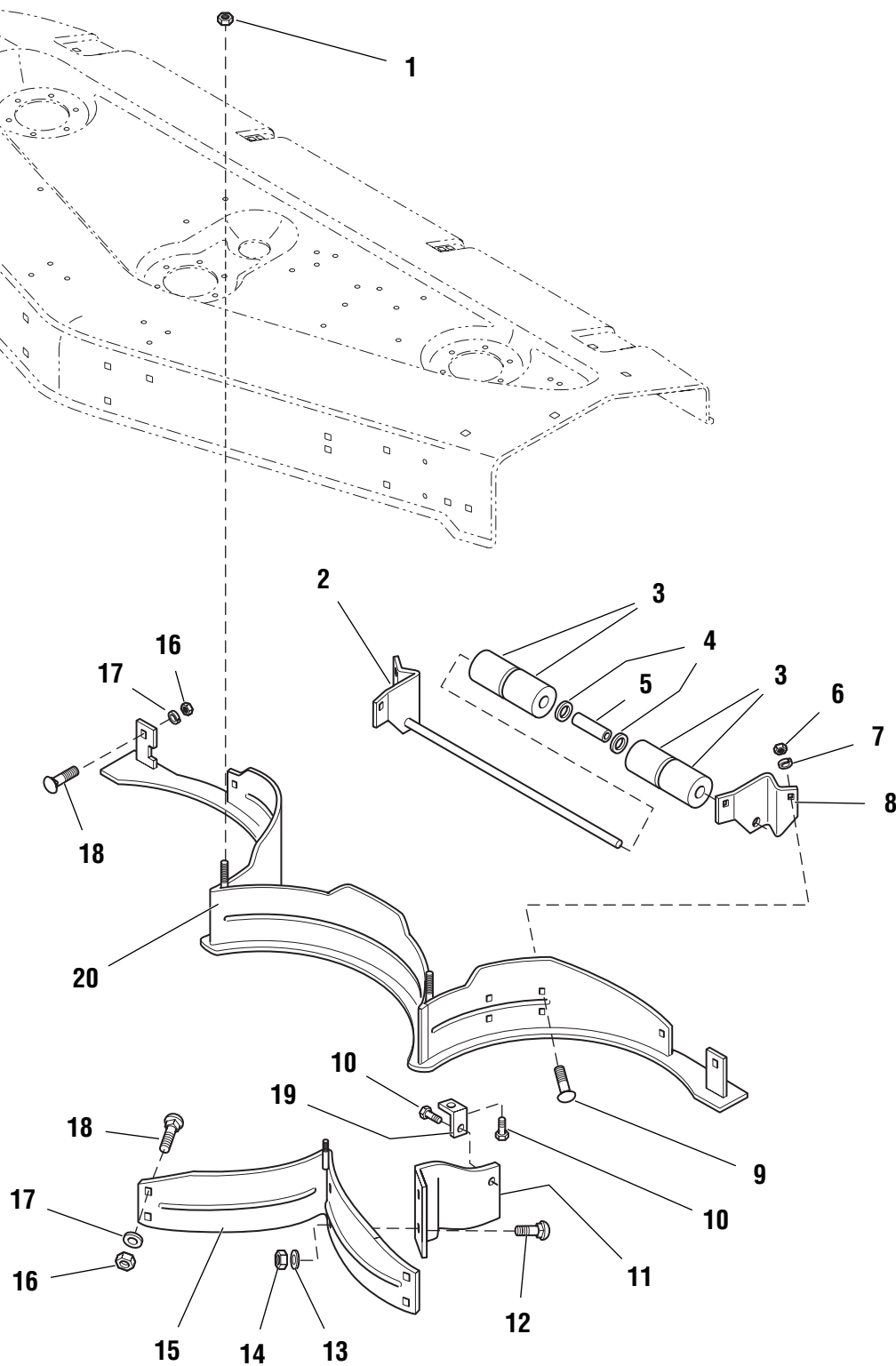
The above parts group applies to the following Mfg. Nos.:

1692863 48" Mower Deck  
1693122 48" Mower Deck  
1693252 48" Mower Deck (Exp)  
1693420 48" Mower Deck (Exp)

## 60" Mower Baffle & Inner Roller Group

A-LG42837A

NOTE: Unless noted otherwise,  
use the standard hardware torque  
specification chart.



The above parts group applies to the following Mfg. Nos.:

1692860 60" Mower Deck	1693445 60" Mower Deck (Exp)
1693123 60" Mower Deck	
1693253 60" Mower Deck (Exp)	

**60" Mower Baffle & Inner Roller Group**

REF NO.	PART NO.	QTY.	DESCRIPTION
1	1923362	2	NUT, Hex, Center Lock, 5/16-18
2	1676404	1	BRACKET & SHAFT ASSEMBLY, Inner
3	1668513	4	ROLLER ASSEMBLY
4	1960020	2	WASHER, Plain, 5/8
5	1676149	1	SPACER
6	1917372	4	NUT, Hex, Full, 5/16-18
7	1917356	4	LOCKWASHER, 5/16
8	173270	1	BRACKET, Inner, LH
9	1931333	4	CARRIAGE BOLT, 5/16-18 x 3/4
10	1930601	2	CAPSCREW, Hex Hd, Taptite, 5/16-18 x 3/4
11	1719600	1	BAFFLE, Discharge
12	1931333	2	CARRIAGE BOLT, 5/16-18 x 3/4
13	1917356	2	LOCKWASHER, 5/16
14	1917372	2	NUT, Hex, Full, 5/16-18
15	1702410	1	BAFFLE ASSEMBLY, Front
16	1916950	9	NUT, Hex, Full, 3/8-16
17	1916965	9	LOCKWASHER, 3/8
18	1931350	9	CARRIAGE BOLT, 3/8-16 x 1
19	1668500	1	BRACKET, Mower
20	1702412	1	BAFFLE ASSEMBLY

**Footnotes:**

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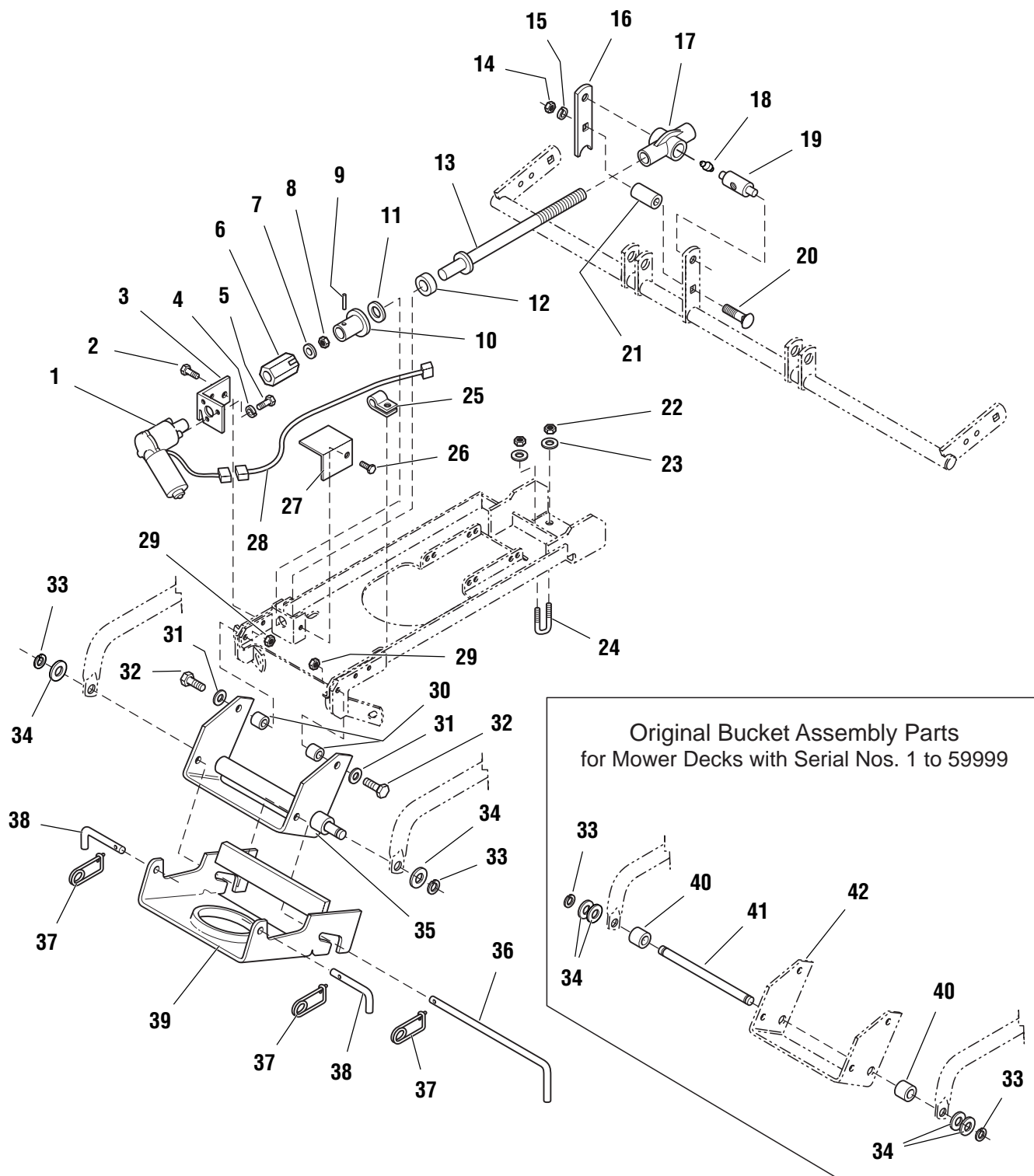
**The above parts group applies to the following Mfg. Nos.:**

1692860 60" Mower Deck      1693445 60" Mower Deck (Exp)  
1693123 60" Mower Deck  
1693253 60" Mower Deck (Exp)

## 60" Mower Height Adjust & Hitch Group

A-LG42838A

NOTE: Unless noted otherwise,  
use the standard hardware torque  
specification chart.



The above parts group applies to the following Mfg. Nos.:

1692860 60" Mower Deck	1693445 60" Mower Deck (Exp)
1693123 60" Mower Deck	
1693253 60" Mower Deck (Exp)	

**60" Mower Height Adjust & Hitch Group**

REF NO.	PART NO.	QTY.	DESCRIPTION
1	1715885	1	MOTOR, Electric Cutting Height Adjust
2	1960594	2	CAPSCREW, Hex Hd, Taptite, 5/16-18 x 7/8
3	1715875	1	BRACKET, Motor Mounting
4	1916964	3	LOCKWASHER, 1/4
5	1923341	3	CAPSCREW, Hex Hd, 1/4-20 x 3/4
6	1715886	1	ADAPTER, Motor
7	1960353	1	WASHER, Plain, 1/4
8	1923358	1	NUT, Hex, Center Lock, 1/4-20
9	1960581	1	PIN, Roll, 3/16 x 1 3/4
10	1715887	1	HUB, Shaft
11	1716998	1	WASHER, Nylon
12	1715891	1	BEARING, Thrust
13	1715888	1	SHAFT ASSEMBLY
14	1916951	1	NUT, Hex, 1/2-13
15	1916966	1	LOCKWASHER, 1/2
16	1715881	1	LEVER
17	1716424	1	COVER, Rod
18	1704314	1	FITTING, Lube
19	1715892	1	TRUNNION
20	1960489	1	CARRIAGE BOLT, 1/2-13 x 2-1/2
21	1679166	1	SPACER
22	1919438	4	NUT, Hex, Nylon Lock, 5/16-18
23	1919326	4	WASHER, Plain, 5/16
24	1678103	2	U-BOLT, Clamp
25	1708007	1	CLAMP
26	1924856	1	CAPSCREW, Hex Hd, Taptite, 5/16-18 x 1/2
27	1717053	1	COVER, Motor
28	1716986	1	HARNESS, Mower lift
29	1919439	2	NUT, Hex, Nylon Lock, 3/8-16
30	1708973	2	SPACER
31	1924940	2	WASHER, Plain, 3/8
32	1921969	2	CAPSCREW, Hex Hd, 3/8-16 x 1-1/2
33	153124	2	RETAINING RING, 5/8
34	1924366	4	WASHER, 5/8 (Qty 4 on units with SN prior to 60,000)
35	1715869	1	BRACKET ASSEMBLY, Front Mower Hitch
36	1715872	1	ROD, Latch
37	176012	3	PIN, Safety
38	1717075	2	PIN, Hitch
39	1715868	1	HITCH ASSEMBLY
40	1715871	2	SPACER
41	1719567	1	SHAFT, Hitch
42	*	1	BRACKET, Front Mower Hitch

**Footnotes:**

\* If replacing bracket {Ref 42} on units prior to SN 60000, order PN 1719569 {Ref 35}. Spacer {Ref 40} and Shaft {Ref 41} are NO LONGER required as these are integral to the replacement bracket.

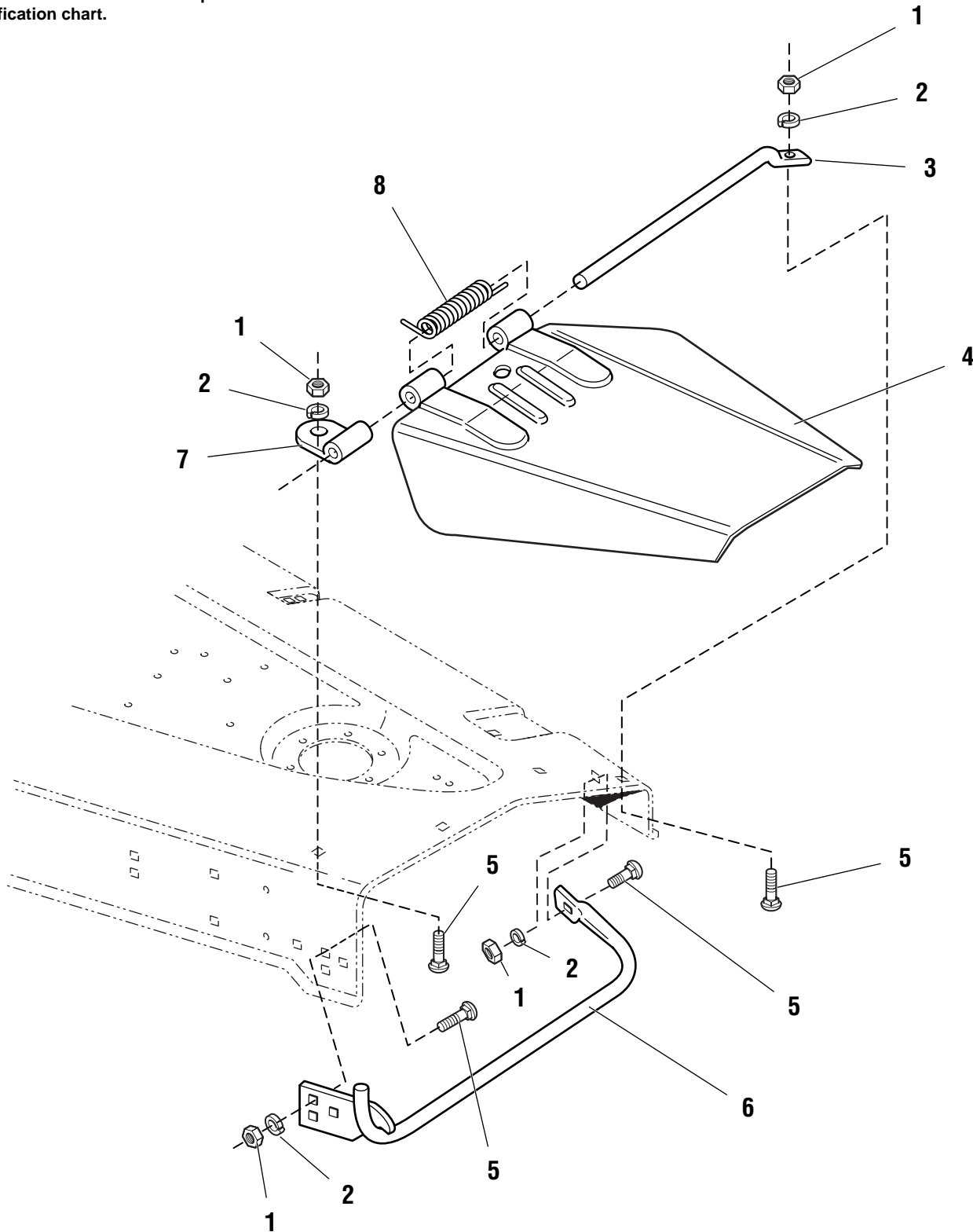
**The above parts group applies to the following Mfg. Nos.:**

1692860 60" Mower Deck      1693445 60" Mower Deck (Exp)  
1693123 60" Mower Deck  
1693253 60" Mower Deck (Exp)

## 60" Mower Deflector & Stone Guard Group

A-LG42839A

NOTE: Unless noted otherwise,  
use the standard hardware torque  
specification chart.



The above parts group applies to the following Mfg. Nos.:

1692860 60" Mower Deck	1693445 60" Mower Deck (Exp)
1693123 60" Mower Deck	
1693253 60" Mower Deck (Exp)	



**60" Mower Deflector & Stone Guard Group**

REF NO.	PART NO.	QTY.	DESCRIPTION
1	1916950	5	NUT, Hex, Full, 3/8-16
2	1916965	5	LOCKWASHER, 3/8
3	1700343	1	ROD, Hinge
4	1702451	1	DEFLECTOR ASSEMBLY
5	1931350	5	CARRIAGE BOLT, 3/8-16 x 1
6	1700186	1	STONE GUARD
7	1673655	1	BRACKET, Hinge
8	1676213	1	SPRING, Torsion

**Footnotes:**

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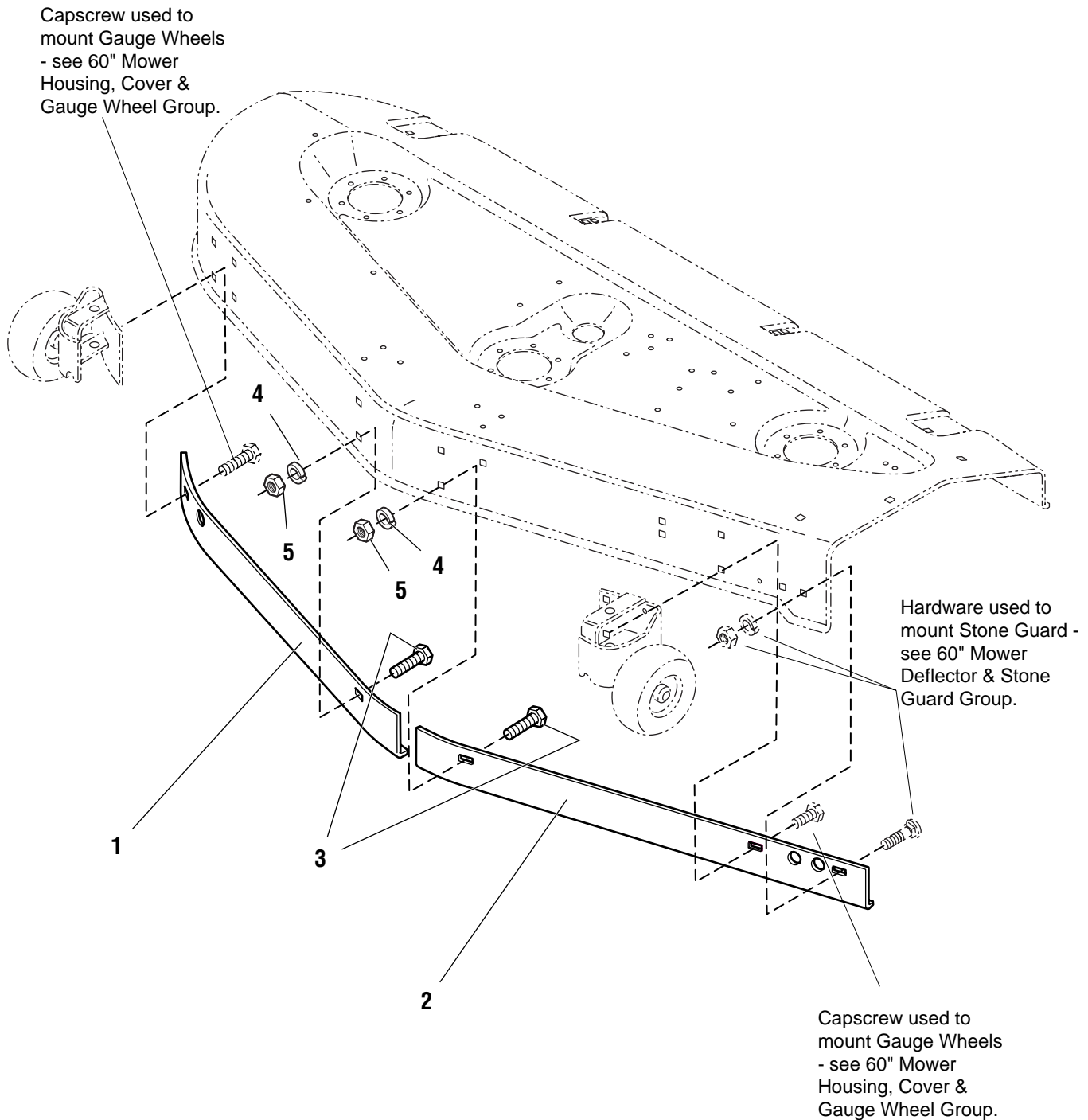
**The above parts group applies to the following Mfg. Nos.:**

1692860 60" Mower Deck      1693445 60" Mower Deck (Exp)  
1693123 60" Mower Deck  
1693253 60" Mower Deck (Exp)

## 60" Mower - Baffles (Export Models)

A-LG42840A

**NOTE:** Unless noted otherwise,  
use the standard hardware torque  
specification chart.



**The above parts group applies to the following Mfg. Nos.:**

- 1693253 60" Mower Deck (Exp)
- 1693445 60" Mower Deck (Exp)
- 1697642 Legacy 60" Baffle Kit

**60" Mower - Baffles (Export Models)**

REF NO.	PART NO.	QTY.	DESCRIPTION
1	1718568	1	BAFFLE, RH
2	1718567	1	BAFFLE, LH
3	1921210	2	CAPSCREW, Hex Hd, 3/8-16 x 1
4	1916965	2	LOCKWASHER, 3/8
5	1916950	2	NUT, Hex, Full, 3/8-16

**Footnotes:**

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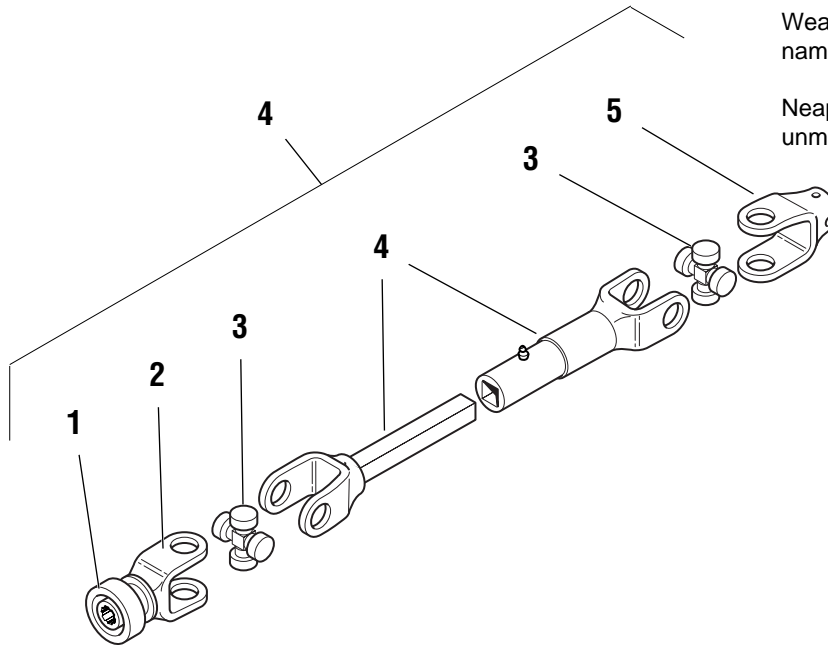
**The above parts group applies to the following Mfg. Nos.:**

1693253 60" Mower Deck (Exp)  
1693445 60" Mower Deck (Exp)  
1697642 Legacy 60" Baffle Kit

## Drive Shaft - SERVICE PARTS

A-LG42841A

**NOTE:** Unless noted otherwise,  
use the standard hardware torque  
specification chart.



**Note:**

Weasler Drive Shafts have the  
name stamped on the joint & shaft.

Neapco Drive Shafts are  
unmarked.

### The above parts group applies to the following Mfg. Nos.:

1692860 60" Mower Deck	1693123 60" Mower Deck	1693420 48" Mower Deck (Exp)	1693726 54" Mower Deck (Exp)
1692863 48" Mower Deck	1693252 48" Mower Deck (Exp)	1693445 60" Mower Deck (Exp)	
1693122 48" Mower Deck	1693253 60" Mower Deck (Exp)	1693630 54" Mower Deck (SMI)	
		1693632 54" Mower Deck (AA/MF)	

**Drive Shaft - SERVICE PARTS**

REF NO.	PART NO.	QTY.	DESCRIPTION
1	1685480	1	SPRING LOCK REPAIR KIT (Weasler)
1	1686603	1	SPRING LOCK REPAIR KIT (Neapco)
2	1678801	1	YOKE ASSEMBLY (Neapco)
2	1709350	1	YOKE ASSEMBLY (Weasler)
3	1678805	2	CROSS & BEARING KIT (Neapco)
3	1679003	2	CROSS & BEARING KIT (Weasler)
4	*	1	YOKE & TUBE ASSEMBLY
4	1716482	1	DRIVESHAFT, Complete
5	178527	1	YOKE (Weasler)
5	1709358	1	YOKE (Neapco)

**Footnotes:**

\* Replace with Complete Drive Shaft P/N 1716482

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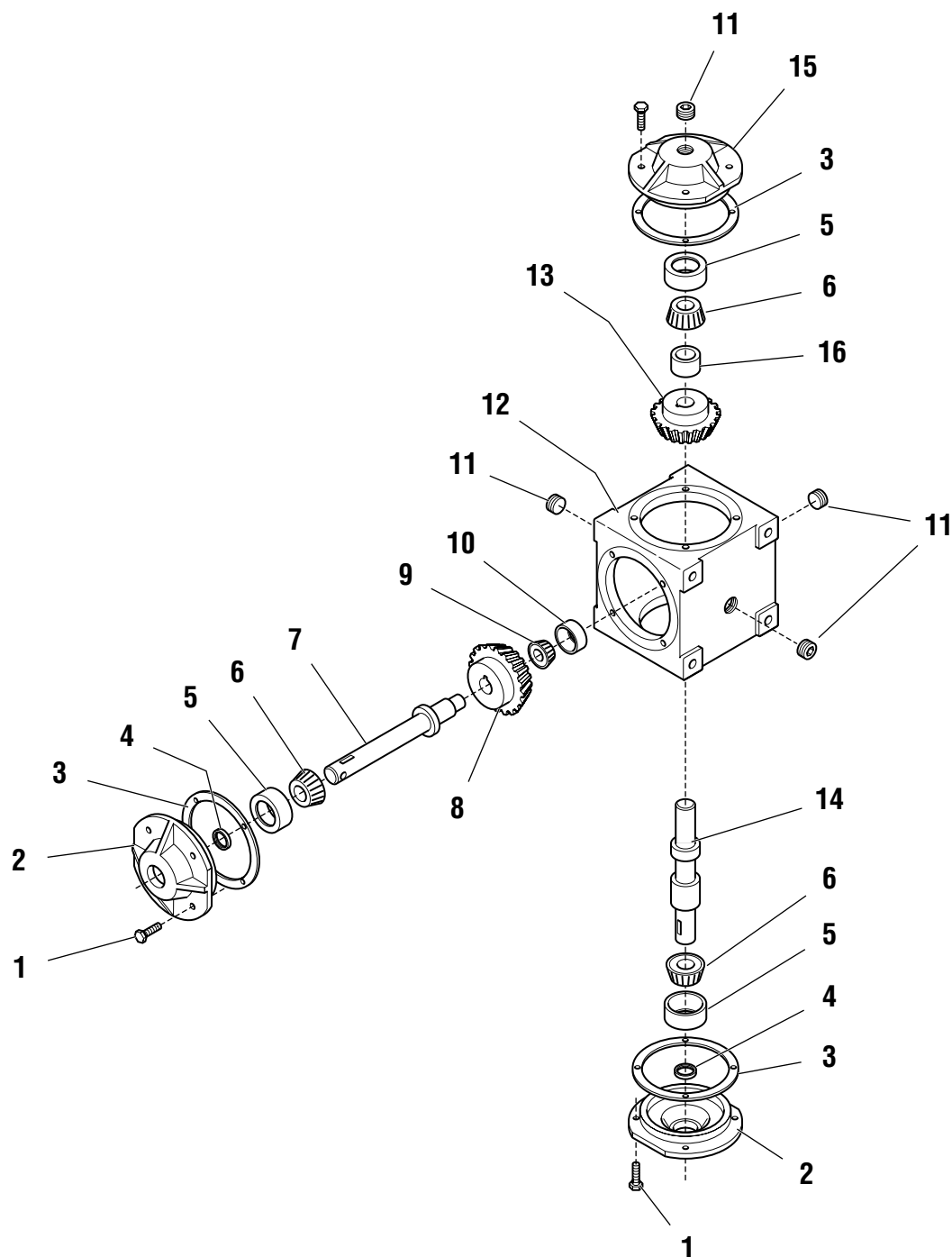
**The above parts group applies to the following Mfg. Nos.:**

1692860 60" Mower Deck	1693123 60" Mower Deck	1693420 48" Mower Deck (Exp)	1693632 54" Mower Deck (AA/MF)
1692863 48" Mower Deck	1693252 48" Mower Deck (Exp)	1693445 60" Mower Deck (Exp)	1693726 54" Mower Deck (Exp)
1693122 48" Mower Deck	1693253 60" Mower Deck (Exp)	1693630 54" Mower Deck (SMI)	

## ***Gearbox - SERVICE PARTS***

**NOTE: Unless noted otherwise, use the standard hardware torque specification chart.**

A-LG42842A



**The above parts group applies to the following Mfg. Nos.:**

1692860 60" Mower Deck

1693123 60" Mower Deck

1693420 48" Mower Deck (Exp)

1693726 54" Mower Deck (Exp)

1692863 48" Mower Deck

1693252 48" Mower Deck (Exp)

1693445 60" Mower Deck (Exp)

1693122 48" Mower Deck

1693253 60" Mower Deck (Exp)

1693630 54" Mower Deck (SMI)

1693632 54" Mower Deck (AA/MF)

## ***Gearbox - SERVICE PARTS***

REF NO.	PART NO.	QTY.	DESCRIPTION
1	1930591	12	CAPSCREW, Hex Hd, Whizlock, 5/16-18 x 3/4
2	*	2	CAP, Thru
3	1700895	A/R	GASKET, 0.015 (Replace with Gasket of Identical Thickness)
3	1700896	A/R	GASKET, 0.005 (Replace with Gasket of Identical Thickness)
3	1700897	A/R	GASKET, 0.003 (Replace with Gasket of Identical Thickness)
4	118118	2	SEAL, Shaft, 1 x 1-1/2 x 5/16
5	*	3	BEARING RACE, Cup
6	*	3	BEARING, Cone
7	*	1	SHAFT
8	*	1	GEAR
9	*	1	BEARING, Cone
10	*	1	BEARING RACE, Cup
11	1716790	4	PLUG, Pipe, Hex Socket Head
12	*	1	HOUSING, Gearbox
13	*	1	GEAR
14	*	1	SHAFT
15	*	1	CAP, Blank
16	*	1	SPACER (Early Models Only)

### **Footnotes:**

\* If any of these parts need to be replaced, replace the gear box assembly (order P/N 1717069).

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### **The above parts group applies to the following Mfg. Nos.:**

1692860 60" Mower Deck	1693123 60" Mower Deck	1693420 48" Mower Deck (Exp)	1693632 54" Mower Deck (AA/MF)
1692863 48" Mower Deck	1693252 48" Mower Deck (Exp)	1693445 60" Mower Deck (Exp)	1693726 54" Mower Deck (Exp)
1693122 48" Mower Deck	1693253 60" Mower Deck (Exp)	1693630 54" Mower Deck (SMI)	

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*	6	45	173270	82	8	792067	46	25	1652212	40	15	1673535	40	8
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*	8	33	176012	84	37	792101	46	103	1652217	40	9	1673655	86	7
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*	36	16	176444	12	17	905123	4	6	1652221	40	37	1674417	2	32
*	36	17	177725	34	12	905123	28	39	1652223	40	34	1674418	2	35
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*	44	13	774487	46	102	916937	24	30	1652235	40	45	1674669	52	41
*	44	17	774956	48	3	917673	40	14	1652251	40	43	1674669	68	21
*	44	18	776120A	46	5	919171	30	10	1652253	40	31	1674669	76	42
*	60	42	776122	46	67A	920456	2	23	1654930	18	5	1674671	52	42
*	84	42	776209A	46	4	921884	40	10	1655729	52	13	1674671	68	14
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*	92	2	778088	46	50	922138	68	50	1655729	76	13	1674736	12	26
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*	92	7	778100	46	58	922522	32	1	1655777	76	29	1675342	52	1
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*	92	10	778157	46	14	923471	68	23	1656916	52	27	1676087	56	31
*	92	12	778158	46	13A	923471	76	8	1656916	68	42	1676087	78	38
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1678665	76	11	1701011	22	39	1708973	84	30	1715872	84	36	1716192	28	24
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1678805	90	3	1701345	34	14	1709049	10	6	1715875	60	3	1716198	22	23
1678975	40	1	1701521	22	21	1709069	36	10	1715875	84	3	1716256	2	42
1678977	40	48	1701873	54	19	1709236	24	3	1715877	78	1	1716257	4	12
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1678981	40	21	1701873	80	22	1709736*	2	31	1715881	84	16	1716274	30	6
1678983	40	19	1702410	82	15	1713170	34	2	1715882	54	13	1716279	30	5
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1678985	40	17	1702451	86	4	1713535	22	29	1715882	78	29	1716289	24	48
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1679161	68	45	1703805	24	47	1714760	78	23	1715885	84	1	1716314	32	13
1679166	60	21	1703805	30	12	1714760	80	25	1715886	60	6	1716318	28	44
1679166	72	17	1703993	40	E	1714812	56	9	1715886	72	6	1716319	30	13
1679166	84	21	1704082	54	12	1714856	24	17	1715886	84	6	1716320	30	9
1679383	34	17	1704082	56	16	1715025	24	5	1715887	60	10	1716322	4	16
1679385	58	11	1704082	70	7	1715025	30	23	1715887	72	9	1716323	4	15
1679486	52	39	1704082	78	12	1715264	4	32	1715887	84	10	1716327	28	51
1679511	50	16	1704082	80	12	1715268	4	45	1715888	60	13	1716329	22	10
1679556	4	27	1704116	70	23	1715309	4	39	1715888	72	13	1716330	22	11
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1679711	68	41	1704276	36	9	1715313	4	38	1715891	60	12	1716335	16	20
1679711	76	32	1704277	36	11	1715314	12	11	1715891	72	12	1716336	16	31
1679916	52	25	1704314	4	40	1715414	34	1	1715891	84	12	1716341	54	29
1679928	50	14	1704314	52	20	1715416	34	13	1715892	60	19	1716341	56	21
1685303	18	9	1704314	60	18	1715419	12	4	1715892	72	20	1716341	78	13
1685444	4	20	1704314	68	35	1715423	2	26	1715892	84	19	1716341	80	13
1685480	90	1	1704314	72	19	1715494	52	36	1715896	24	1	1716343	54	24
1686603	90	1	1704314	76	20	1715494	68	11	1715897	10	3	1716343	56	36
1686714	22	33	1704314	84	18	1715494	76	24	1715898	14	9	1716343	78	24
1686731	50	1	1704351	14	10	1715675	30	27	1715899	14	11	1716343	80	24
1686732	74	1	1704351	22	7	1715762	4	42	1715900	14	8	1716345	50	23
1686755	76	31	1704384	36	12	1715767	4	30	1715902	14	30	1716345	74	22
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1716476	12	12	1717050	20	10	1718423	24	46	1718663	8	27	1719567	84	41
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1716480	80	34	1717053	84	27	1718483	22	34	1718676	22	31	1719651	56	17
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1716500	24	32	1717075	72	35	1718567	88	2	1718707	28	30	1720158	70	5
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1716790	92	11	1717077	4	19	1718596	22	35	1718710	28	33	1720184	66	8
1716919	18	8	1717084	14	15	1718597	8	12	1718711	28	34	1720186	66	9
1716927	18	10	1717095	2	14	1718598	36	15	1718712	28	35	1720309	72	28
1716942	50	26	1717163	22	12	1718602	6	33	1718713	42	1	1720378	72	23
1716943	24	37	1717313	38	6	1718605	22	4	1718714	42	2	1720402	68	46
1716944	30	11	1717431	36	2	1718610	36	6	1718715	42	3	1720497	66	16
1716951	22	2	1717449	36	2	1718611	14	32	1718716	42	4	1720529	2	17
1716953	4	36	1717523	14	7	1718612	2	5	1718717	42	5	1720581	68	2
1716959	76	1	1717528	6	35	1718613	36	7	1718718	42	6	1720623	66	10
1716960	52	44	1717549	22	14	1718614	14	1	1718719	42	7	1720624	68	22
1716961	76	43	1717550	22	13	1718615	14	5	1718720	42	8	1720643	70	21
1716975	12	10	1717552	20	1	1718623	38	5	1718721	42	9	1720679	68	40
1716977	16	9	1717582	36	10	1718624	38	17	1718722	42	10	1720680	68	43
1716978	16	5	1717583	36	13	1718625	38	19	1718723	42	11	1720691	36	12
1716979	16	2	1717583	54	31	1718626	38	11	1718724	42	12	1720697	8	34
1716980	30	19	1717583	56	24	1718627	38	13	1718725	42	13	1720705	68	47
1716982	54	8	1717583	78	31	1718628	6	3	1718726	42	14	1720911	36	10
1716982	56	8	1717583	80	33	1718629	8	28	1718727	42	15	1720962	66	19
1716982	78	8	1717589	4	24	1718630	8	23	1718728	42	16	1720986	68	8
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1716983	54	30	1717596	8	30	1718632	8	19	1718730	42	18	1916622	28	36
1716983	56	23	1717602	36	5	1718633	18	2	1718734	44	9	1916622	66	30
1716983	78	30	1717632	12	1	1718635	8	5	1718736	44	7	1916803	52	38
1716983	80	32	1717633	34	2	1718636	8	14	1718738	44	6	1916950	2	4
1716986	60	28	1717634	22	3	1718637	10	12	1718739	44	4	1916950	12	14
1716986	72	24	1717649	22	25	1718638	8	32	1718741	44	16	1916950	30	1
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1716987	22	6	1717692	38	1	1718640	6	17	1718743	44	2	1916950	52	28
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1916950	82	16	1917372	82	14	1921210	50	27	1923362	76	37	1928721	68	6
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1916951	72	14	1918199	40	24	1921210	78	27	1923701	76	26	1928721	80	14
1916951	84	14	1918199	52	9	1921210	88	3	1924356	68	15	1928731	76	46
1916964	2	46	1918199	68	24	1921221	30	29	1924356	72	29	1928919	20	7
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1916965	76	4	1919394	34	7	1921977	6	6	1924856	78	35	1930644	4	31
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1960071	78	3	1960594	84	2									
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# Hardware Identification & Torque Specifications

## Common Hardware Types

Hex Head Capscrew



Washer



Lockwasher

Carriage Bolt



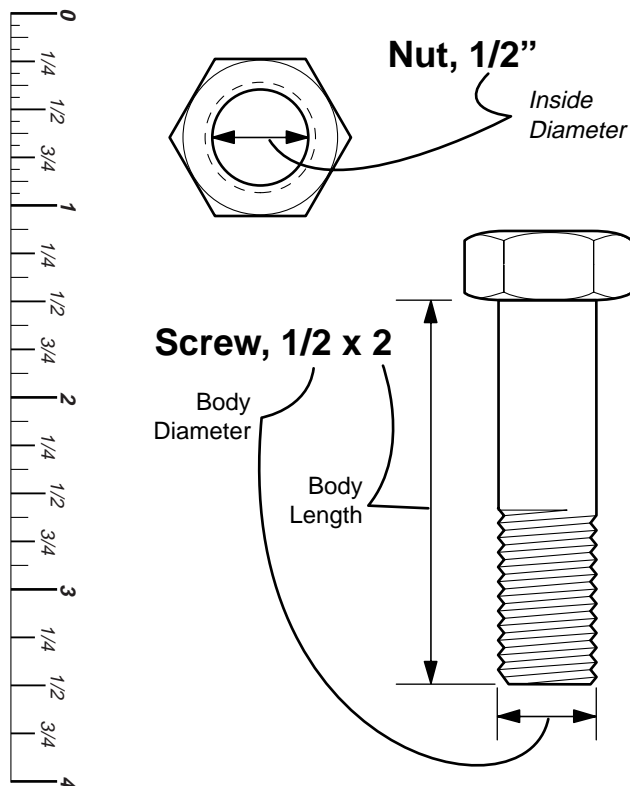
Hex Nut

## Standard Hardware Sizing

When a washer or nut is identified as **1/2"**, this is the *Nominal size*, meaning the *inside diameter* is 1/2 inch; if a second number is present it represent the *threads per inch*

When bolt or capscrew is identified as **1/2 - 16 x 2"**, this means the *Nominal size*, or *body diameter* is 1/2 inch; the second number represents the *threads per inch* (16 in this example, and the final number is the *body length* of the bolt or screw (in this example 2 inches long).

**The guides and ruler furnished below are designed to help you select the appropriate hardware and tools.**



## Torque Specification Chart

FOR STANDARD MACHINE HARDWARE (Tolerance  $\pm 20\%$ )

Hardware Grade	No Marks SAE Grade 2		SAE Grade 5		SAE Grade 8	
	in/lbs ft/lbs	Nm.	in/lbs ft/lbs	Nm.	in/lbs ft/lbs	Nm.
8-32	19	2.1	30	3.4	41	4.6
8-36	20	2.3	31	3.5	43	4.9
10-24	27	3.1	43	4.9	60	6.8
10-32	31	3.5	49	5.5	68	7.7
1/4-20	66	7.6	8	10.9	12	16.3
1/4-28	76	8.6	10	13.6	14	19.0
5/16-18	11	15.0	17	23.1	25	34.0
5/16-24	12	16.3	19	25.8	27	34.0
3/8-16	20	27.2	30	40.8	45	61.2
3/8-24	23	31.3	35	47.6	50	68.0
7/16-14	30	40.8	50	68.0	70	95.2
7/16-20	35	47.6	55	74.8	80	108.8
1/2-13	50	68.0	75	102.0	110	149.6
1/2-20	55	74.8	90	122.4	120	163.2
9/16-12	65	88.4	110	149.6	150	204.0
9/16-18	75	102.0	120	163.2	170	231.2
5/8-11	90	122.4	150	204.0	220	299.2
5/8-18	100	136	180	244.8	240	326.4
3/4-10	160	217.6	260	353.6	386	525.0
3/4-16	180	244.8	300	408.0	420	571.2
7/8-9	140	190.4	400	544.0	600	816.0
7/8-14	155	210.8	440	598.4	660	897.6
1-8	220	299.2	580	788.8	900	1,244.0
1-12	240	326.4	640	870.4	1,000	1,360.0

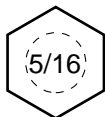
### NOTES

- These torque values are to be used for all hardware excluding: locknuts, self-tapping screws, thread forming screws, sheet metal screws and socket head setscrews.
- Recommended seating torque values for locknuts:
  - for prevailing torque locknuts - use 65% of grade 5 torques.
  - for flange whizlock nuts and screws - use 135% of grade 5 torques.
- Unless otherwise noted on assembly drawings, all torque values must meet this specification.

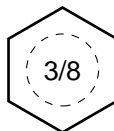
## Wrench & Fastener Size Guide



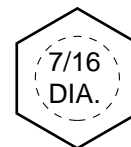
**1/4" Bolt or Nut**  
Wrench—7/16"



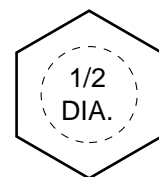
**5/16" Bolt or Nut**  
Wrench—1/2"



**3/8" Bolt or Nut**  
Wrench—9/16"



**7/16" Bolt or Nut**  
Wrench (Bolt)—5/8"  
Wrench (Nut)—11/16"



**1/2" Bolt or Nut**  
Wrench—3/4"

